

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF OUTBOARD OVERHEAD STOWAGE BIN ASSEMBLIES COMPONENT
MAINTENANCE MANUAL 25-28-33

REVISION NO. 1 DATED JAN 01/91

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date to the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added top assemblies 413T1002-290, -343, -344 and incorporated Service Bulletin 25-78.

1

TR & SB RECORD

1

301

REPAIR 1-1

601

REPAIR 6-1

601

REPAIR 7-1

601-603,608

704,706

1002-1005,1007-1034,

1039-1040,1043-1044,

1047-1070E,1070G-1070J,

10700-1070P,1070R,

1070W-1072U

25-28-33

HIGHLIGHTS

01.1

Page 1

Jan 01/91

OUTBOARD OVERHEAD STOWAGE BIN ASSEMBLY

PART NUMBER 413T1002-191,-192,-213,-214,
-221,-263,-264,-289,
-290,-329,-343,-344

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

25-28-33

TITLE PAGE

Page 1

Jan 01/91

01.1



REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

220805

25-28-33

REVISION RECORD

01 Page 1

Jul 10/86

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
25-78			JAN 01/91

25-28-33

TR & SB RECORD

01.1

Page 1

Jan 01/91

PAGE	DATE	CODE	PAGE	DATE	CODE
25-28-33			REPAIR-GENERAL		CONT.
			604	BLANK	
TITLE PAGE			REPAIR 1-1		
*1	JAN 01/91	01.1	*601	JAN 01/91	01.1
2	BLANK		602	BLANK	
REVISION RECORD			REPAIR 2-1		
1	JUL 10/86	01	601	JUL 10/86	01
2	BLANK		602	BLANK	
TR & SB RECORD			REPAIR 2-2		
*1	JAN 01/91	01.1	601	JUL 10/86	01
2	BLANK		602	BLANK	
LIST OF EFFECTIVE PAGES			REPAIR 3-1		
*1	JAN 01/91	01	601	JUL 10/86	01
THRU LAST PAGE			602	BLANK	
CONTENTS			REPAIR 3-2		
1	JUL 10/86	01	601	JUL 10/86	01
2	BLANK		602	BLANK	
INTRODUCTION			REPAIR 4-1		
1	JUL 10/86	01	601	JUL 10/86	01
2	BLANK		602	BLANK	
DESCRIPTION & OPERATION			REPAIR 4-2		
1	JUL 10/86	01	601	JUL 10/86	01
2	BLANK		602	BLANK	
DISASSEMBLY			REPAIR 5-1		
*301	JAN 01/91	01.1	601	JUL 10/86	01
302	JUL 10/86	01	602	BLANK	
CHECK			REPAIR 5-2		
501	JUL 10/86	01	601	JUL 10/86	01
502	BLANK		602	BLANK	
REPAIR-GENERAL			REPAIR 6-1		
601	JUL 10/86	01	*601	JAN 01/91	01.1
602	JUL 10/86	01	602	BLANK	
603	JUL 10/86	01			

* = REVISED, ADDED OR DELETED

25-28-33

EFFECTIVE PAGES
CONTINUED Page 1
01 Jan 01/91

PAGE	DATE	CODE	PAGE	DATE	CODE
REPAIR 6-2			ILLUSTRATED PARTS LIST		CONT.
601	JUL 10/86	01	*1019	JAN 01/91	01.1
602	BLANK		*1020	JAN 01/91	01.1
REPAIR 7-1			*1021	JAN 01/91	01.1
*601	JAN 01/91	01.1	*1022	JAN 01/91	01.1
*602	JAN 01/91	01.1	*1023	JAN 01/91	01.1
*603	JAN 01/91	01.1	*1024	JAN 01/91	01.1
604	JUL 10/86	01	*1025	JAN 01/91	01.1
605	JUL 10/86	01	*1026	JAN 01/91	01.1
606	JUL 10/86	01	*1027	JAN 01/91	01.1
607	JUL 10/86	01	*1028	JAN 01/91	01.1
*608	JAN 01/91	01.1	*1029	JAN 01/91	01.1
ASSEMBLY			*1030	JAN 01/91	01.1
701	JUL 10/86	01	*1031	JAN 01/91	01.1
702	JUL 10/86	01	*1032	JAN 01/91	01.1
703	JUL 10/86	01	*1033	JAN 01/91	01.1
*704	JAN 01/91	01.1	*1034	JAN 01/91	01.1
705	JUL 10/86	01	*1035	JAN 01/91	01.1
*706	JAN 01/91	01.1	*1036	JAN 01/91	01.1
707	JUL 10/86	01	*1037	JAN 01/91	01.1
708	BLANK		*1038	JAN 01/91	01.1
ILLUSTRATED PARTS LIST			*1039	JAN 01/91	01.1
1001	JUL 10/86	01	*1040	JAN 01/91	01.1
*1002	JAN 01/91	01.1	*1041	JAN 01/91	01.1
*1003	JAN 01/91	01.1	*1042	JAN 01/91	01.1
*1004	JAN 01/91	01.1	*1043	JAN 01/91	01.1
*1005	JAN 01/91	01.1	*1044	JAN 01/91	01.1
*1006	JAN 01/91	01.1	*1045	JAN 01/91	01.1
*1007	JAN 01/91	01.1	*1046	JAN 01/91	01.1
*1008	JAN 01/91	01.1	*1047	JAN 01/91	01.1
*1009	JAN 01/91	01.1	*1048	JAN 01/91	01.1
*1010	JAN 01/91	01.1	*1049	JAN 01/91	01.1
*1011	JAN 01/91	01.1	*1050	JAN 01/91	01.1
*1012	JAN 01/91	01.1	*1051	JAN 01/91	01.1
*1013	JAN 01/91	01.1	*1052	JAN 01/91	01.1
*1014	JAN 01/91	01.1	*1053	JAN 01/91	01.1
*1015	JAN 01/91	01.1	*1054	JAN 01/91	01.1
*1016	JAN 01/91	01.1	*1055	JAN 01/91	01.1
*1017	JAN 01/91	01.1	*1056	JAN 01/91	01.1
*1018	JAN 01/91	01.1	*1057	JAN 01/91	01.1
			*1058	JAN 01/91	01.1
			*1059	JAN 01/91	01.1
			*1060	JAN 01/91	01.1

* = REVISED, ADDED OR DELETED

25-28-33

EFFECTIVE PAGES
 CONTINUED Page 2
 01 Jan 01/91

PAGE	DATE	CODE	PAGE	DATE	CODE
ILLUSTRATED PARTS LIST		CONT.	ILLUSTRATED PARTS LIST		CONT.
*1061	JAN 01/91	01.1	*1072E	JAN 01/91	01.1
*1062	JAN 01/91	01.1	*1072F	JAN 01/91	01.1
*1063	JAN 01/91	01.1	*1072G	JAN 01/91	01.1
*1064	JAN 01/91	01.1	*1072H	JAN 01/91	01.1
*1065	JAN 01/91	01.1	*1072I	JAN 01/91	01.1
*1066	JAN 01/91	01.1	*1072J	JAN 01/91	01.1
*1067	JAN 01/91	01.1	*1072K	JAN 01/91	01.1
*1068	JAN 01/91	01.1	*1072L	JAN 01/91	01.1
*1069	JAN 01/91	01.1	*1072M	JAN 01/91	01.1
*1070	JAN 01/91	01.1	*1072N	JAN 01/91	01.1
*1070A	JAN 01/91	01.1	*1072O	JAN 01/91	01.1
*1070B	JAN 01/91	01.1	*1072P	JAN 01/91	01.1
*1070C	JAN 01/91	01.1	*1072Q	JAN 01/91	01.1
*1070D	JAN 01/91	01.1	*1072R	JAN 01/91	01.1
*1070E	JAN 01/91	01.1	*1072S	JAN 01/91	01.1
*1070F	BLANK		*1072T	JAN 01/91	01.1
*1070G	JAN 01/91	01.1	*1072U	JAN 01/91	01.1
*1070H	JAN 01/91	01.1	*1072V	BLANK	
*1070I	JAN 01/91	01.1			
*1070J	JAN 01/91	01.1			
*1070K	JAN 01/91	01.1			
*1070L	JAN 01/91	01.1			
*1070M	JAN 01/91	01.1			
*1070N	JAN 01/91	01.1			
*1070O	JAN 01/91	01.1			
*1070P	JAN 01/91	01.1			
*1070Q	JAN 01/91	01.1			
*1070R	JAN 01/91	01.1			
*1070S	JAN 01/91	01.1			
*1070T	JAN 01/91	01.1			
*1070U	JAN 01/91	01.1			
*1070V	JAN 01/91	01.1			
*1070W	JAN 01/91	01.1			
*1070X	JAN 01/91	01.1			
*1070Y	JAN 01/91	01.1			
*1070Z	JAN 01/91	01.1			
*1071	JAN 01/91	01.1			
*1072	JAN 01/91	01.1			
*1072A	JAN 01/91	01.1			
*1072B	JAN 01/91	01.1			
*1072C	JAN 01/91	01.1			
*1072D	JAN 01/91	01.1			

* = REVISED, ADDED OR DELETED

25-28-33

EFFECTIVE PAGES
LAST PAGE Page 3
01 Jan 01/91



TABLE OF CONTENTS

<u>Paragraph Title</u>	<u>Page</u>
Description and Operation	1
Testing and Trouble Shooting (not applicable)	
Disassembly	301
Cleaning.*[1]	
Check	501
Repair.	601
Assembly.	701
Fits and Clearances (not applicable)	
Special Tools, Fixtures, and Equipment (not applicable)	
Illustrated Parts List.	1001
*[1] Special instructions not required. Use standard industry practices.	

INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, and a list of applicable standard Boeing practices, and an explanation of the True Position dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Disassembly	Feb 1/83
Assembly	Feb 1/83

25-28-33

INTRODUCTION

01

Page 1

Jul 10/86

OUTBOARD OVERHEAD STOWAGE BIN ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The outboard overhead stowage bin assembly consists of a stowage bin, door and latch assembly, and support to attach a passenger service unit to the lower surface. The door assembly is unlatched and swung out and up to allow access to the bin interior.

2. Leading Particulars (approximate)

Length: 88 inches
Width: 25 inches
Height: 19 inches
Weight: 47 lbs

25-28-33

DESCRIPTION & OPERATION

01

Page 1

Jul 10/86

DISASSEMBLY

CAUTION: PARTS OF STOWAGE BIN ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

NOTE: Disassemble component only as necessary to complete fault isolation, determine part serviceability, perform required repairs, and restore unit to serviceable condition.

1. Disassembly

- A. Unlatch and open door. Remove screws (192, Fig. 1; 284, Fig. 2), washers (194, Fig. 1; 287, Fig. 2) and remove door.
- B. Remove screws (190, Fig. 1; 281, Fig. 2) and hinge assemblies (186, 188, Fig. 1; 275, 278, Fig. 2).
- C. Disassemble hinge assembly (186, 188, Fig. 1; 275, 278, Fig. 2).

NOTE: Do not remove bushings unless necessary for repair or replacement.

- (1) Remove housing assembly (204, 206, Fig. 1; 314, 317, Fig. 2) by removing bolts (200, 202, Fig. 1; 308, 311, Fig. 2).
- (2) Remove screws (300, Fig. 1; 530, Fig. 2), spring support assembly (280, 282, Fig. 1; 488, 491, Fig. 2), and receptacle assembly (298, Fig. 1; 527, Fig. 2).
- (3) Remove screws (248, Fig. 1; 431, Fig. 2), washers (250, Fig. 1; 434, Fig. 2), nuts (252, Fig. 1; 437, Fig. 2), and bracket (254, Fig. 1; 440, Fig. 2).
- (4) Remove screw (216, Fig. 1; 353, Fig. 2), roller (220, Fig. 1; 365, Fig. 2), washer (224, Fig. 1; 371, Fig. 2) and upper arm assembly (256, Fig. 1; 443, Fig. 2).
- (5) Remove screw (218, Fig. 1; 359, Fig. 2), rollers (220, 222, Fig. 1; 365, 368, Fig. 2), and washer (224, Fig. 1; 371, Fig. 2). Remove screw (264, Fig. 1; 461, 464, Fig. 2), washers (266, 267, Fig. 1; 467, Fig. 2), and cam follower assembly (238, 240, Fig. 1; 395, 398, 401, 404, Fig. 2).
- (6) Withdraw shaft (268, Fig. 1; 470, Fig. 2) and remove lower arm assembly (270, Fig. 1; 473, Fig. 2).

25-28-33

DISASSEMBLY

01.1

Page 301

Jan 01/91

- (7) Remove screw (278, Fig. 1; 485, Fig. 2) and gas spring assembly (304, Fig. 1; 536, Fig. 2).

25-28-33

DISASSEMBLY

01

Page 302

Jul 10/86



CHECK

1. Check all items for obvious defects using standard industry practices.

25-28-33

01
CHECK
Page 501
Jul 10/86

REPAIR – GENERAL

1. Repair, replacement, and refinish procedures are included in separate sections, as listed.

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
412T3108	FITTING ASSEMBLY	1-1
412T3109	FITTING ASSEMBLY	1-1
413T1020	UPPER ARM ASSEMBLY	2-1; 2-2
413T1021	LOWER ARM ASSEMBLY	3-1; 3-2
413T1022	CAM FOLLOWER ASSEMBLY	4-1; 4-2
413T1023	ACTUATOR ASSEMBLY	5-1; 5-2
412T2014	FITTING ASSEMBLY	6-1; 6-2
- -	MISC PARTS REFINISH	7-1

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-30-02 Stripping of Protective Finishes
20-30-03 General Cleaning Procedures
20-41-01 Decoding Table for Boeing Finish Codes
20-41-02 Application of Chemical and Solvent Resistant Finishes
20-41-04 Application and Repair of Interior Decorative Finishes
20-42-05 Bright Cadmium Plating
20-43-01 Chromic Acid Anodizing
20-50-03 Bearing Installation and Retention
20-50-08 Application of Dry Lubricants

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Lubricant, Dry Film -- BMS 3-8 (Ref 20-60-03)
B. Primer -- BMS 10-11 Type 1 (Ref 20-60-02)

25-28-33

REPAIR-GENERAL

01

Page 601

Jul 10/86

- C. Primer -- BMS 10-83 Type 1 (Ref 20-60-02)
- D. Enamel -- BMS 10-78 (Ref 20-60-02)
- E. Enamel -- BMS 10-83 Type 2 (Ref 20-60-02)
- F. Enamel, Clear Baking -- BMS 10-78 (Ref 20-60-02)
- G. Enamel -- BMS 10-11 Type 2, gloss white (Ref 20-60-02)
- H. Water Emulsion Paint -- BMS 10-55 (Ref 20-60-02)
- I. Sealant -- BMS 5-95
- J. Enamel -- X75114, Trial Chemical Corp. (Ref 20-60-02)

25-28-33

REPAIR-GENERAL

01 Page 602

Jul 10/86

4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	\oplus	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
\square	FLATNESS	\varnothing	DIAMETER
\perp	PERPENDICULARITY (OR SQUARENESS)	BASIC (BSC) OR DIM	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
//	PARALLELISM	-A-	DATUM
\bigcirc	ROUNDNESS	\textcircled{M}	MAXIMUM MATERIAL CONDITION (MMC)
\bigcirc	CYLINDRICITY	\textcircled{S}	REGARDLESS OF FEATURE SIZE (RFS)
\frown	PROFILE OF A LINE	\textcircled{P}	PROJECTED TOLERANCE ZONE
\triangle	PROFILE OF A SURFACE		
\odot	CONCENTRICITY		
\equiv	SYMMETRY		
\sphericalangle	ANGULARITY		
\nearrow	RUNOUT		

EXAMPLES

$\boxed{\text{—} \quad 0.002}$	STRAIGHT WITHIN 0.002	$\boxed{\textcircled{\text{C}} \quad \varnothing \quad 0.0005}$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER (FULL INDICATOR MOVEMENT)
$\boxed{\perp \quad B \quad 0.002}$	PERPENDICULAR TO B WITHIN 0.002	$\boxed{\equiv \quad A \quad 0.010}$	SYMMETRICAL WITH A WITHIN 0.010
$\boxed{\parallel \quad A \quad 0.002}$	PARALLEL TO A WITHIN 0.002	$\boxed{\sphericalangle \quad A \quad 0.005}$	ANGULAR TOLERANCE 0.005 WITH A
$\boxed{\bigcirc \quad 0.002}$	ROUND WITHIN 0.002	$\boxed{\oplus \quad B \quad \varnothing \quad 0.002 \quad \textcircled{S}}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA IN RELATION TO DATUM B, REGARDLESS OF FEATURE SIZE
$\boxed{\bigcirc \quad 0.010}$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\boxed{\perp \quad A \quad \varnothing \quad 0.010 \quad \textcircled{M} \quad 0.510 \quad \textcircled{P}}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\boxed{\frown \quad A \quad 0.006}$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART IN RELATION TO DATUM PLANE A	$\boxed{2.000}$	EXACT DIMENSION IS 2.000
$\boxed{\triangle \quad A \quad 0.020}$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	

True Position Dimensioning Symbols
Figure 601

FITTING ASSY - REPAIR 1-1

412T3108-3 thru -6
412T3109-3, -4, -9, -10

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Figs. 1, 2)

A. Remove bushings.

B. Install bushings per 20-50-03.

(1) Coat ID of holes and OD of bushings with BMS 10-11, type 1 primer and install bushings while primer is wet.

(a) Press bushings (23A, Fig. 1, 2) into upper and lower holes in fittings (25, 27, Fig. 1; 29, 30, Fig. 2).

(b) Press bushings (60, 62, Fig. 1; 74, 77, Fig. 2) into upper and lower holes respectively in fittings (64, 66, Fig. 1; 80, 81, Fig. 2).

(c) Press bushing (424, Fig. 1; 686, Fig. 2) into fitting (428, Fig. 1; 690, 690J, Fig. 2).

(d) Press bushing (438, Fig. 1; 706, Fig. 2) into fitting (440, Fig. 1; 709, 710, Fig. 2).

(2) Fillet seal bushing flange to fitting with BMS 5-95 sealant.

2. Refinish

A. Fittings (25, 27, 64, 66, 428, 440, Fig. 1; 29, 30, 80, 81, 690, 690J, 709, 710, Fig. 2) -- Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13). Material: Al alloy.

25-28-33

REPAIR 1-1

01.1

Page 601

Jan 01/91

UPPER ARM ASSY - REPAIR 2-1

413T1020-1, -4

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Fig. 1, 2)

A. Remove bushings.

B. Install bushings (258, Fig. 1; 449, Fig. 2) per 20-50-03.

- (1) Coat ID of hole and OD of bushing with BMS 10-11, type 1 primer and press bushings into arm (262, Fig. 1; 455, 458, Fig. 2) while primer is wet.
- (2) Fillet seal bushing flange to arm with BMS 5-95 sealant.
- (3) Fill gap between bushings with BMS 5-95 sealant. Clean excess sealant from inner surface of bushing.

25-28-33

REPAIR 2-1

01

Page 601

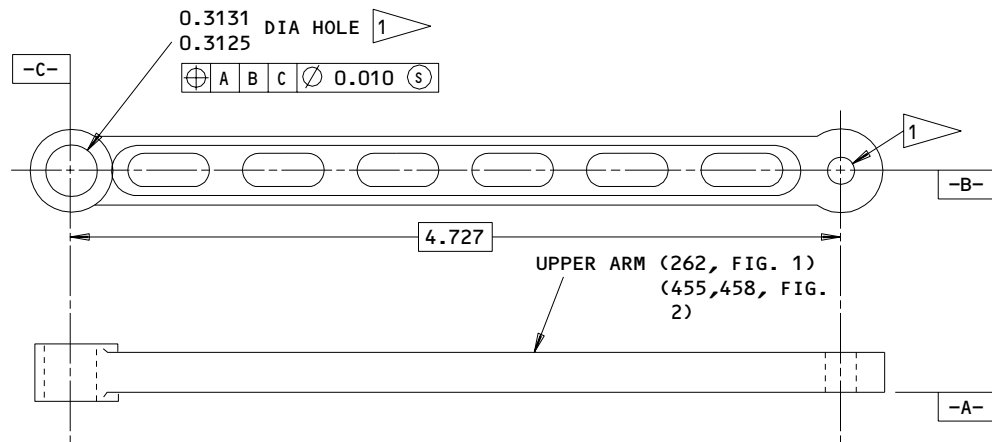
Jul 10/86

ARM - REPAIR 2-2

413T1020-2

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

TREAT SURFACES PER MIL-C-5541 (COLORED FILM)
OR MIL-A-8625 (CHROMIC ACID ANODIZE).
APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER (F-18.05).
APPLY BMS 10-83, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

1 OMIT PRIMER AND ENAMEL FROM HOLE.

ALL DIMENSIONS ARE IN INCHES

Upper Arm Repair
Figure 601

220807

25-28-33

REPAIR 2-2

01

Page 601

Jul 10/86

LOWER ARM ASSY – REPAIR 3-1

413T1021-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Fig. 1, 2)

A. Remove bushings.

B. Install bushings (272, 274, Fig. 1; 476, 479, Fig. 2) per 20-50-03.

- (1) Coat ID of hole and OD of bushings with BMS 10-11, type 1 primer. Press bushings (272, Fig. 1; 476, Fig. 2) into end hole and bushing (274, Fig. 1; 479, Fig. 2) into center hole of arm (276, Fig. 1; 482, Fig. 2).
- (2) Fillet seal bushing flange to arm with BMS 5-95 sealant.
- (3) Fill gap between bushings with BMS 5-95 sealant. Remove excess sealant from inner surface of bushings.

25-28-33

REPAIR 3-1

01

Page 601

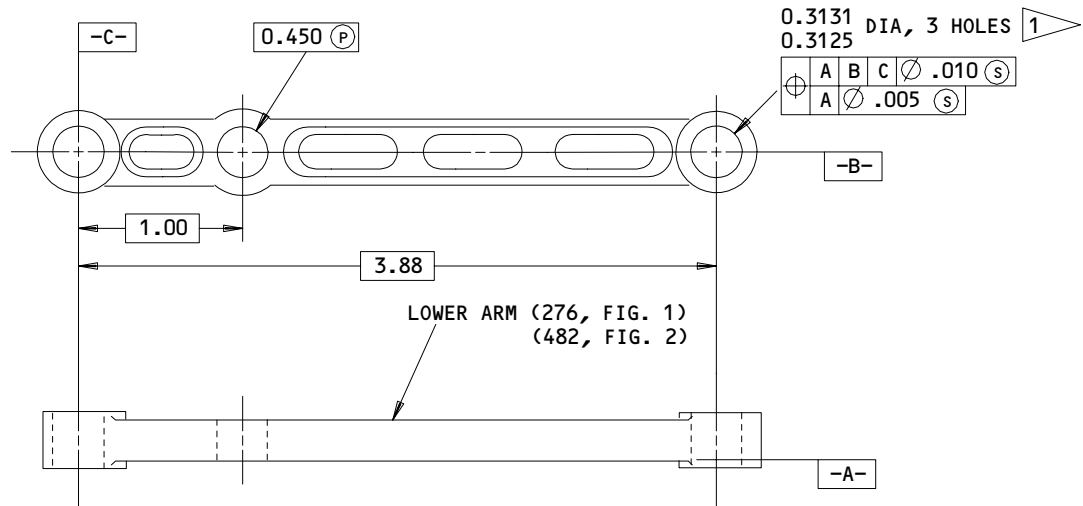
Jul 10/86

ARM - REPAIR 3-2

413T1021-2

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

TREAT SURFACES PER MIL-C-5541 (COLORED FILM)
OR MIL-A-8625 (CHROMIC ACID ANODIZE).
APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER (F-18.05).
APPLY BMS 10-83, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

ALL DIMENSIONS ARE IN INCHES

1 OMIT PRIMER AND ENAMEL FROM HOLE.

Lower Arm Repair
Figure 601

220808

25-28-33

REPAIR 3-2

01

Page 601

Jul 10/86

CAM FOLLOWER ASSY - REPAIR 4-1

413T1022-7, -8, -11, -12, -19, -20

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Fig. 1, 2)

- A. Remove bushings.
- B. Coat ID of hole and OD of bushing (242, Fig. 1; 404, Fig. 2) with BMS 10-11, type 1 primer and press bushing into cam follower (246, Fig. 1; 413, 416, 419, 422, 425, 428, Fig. 2) per 20-50-03.

25-28-33

REPAIR 4-1

01

Page 601

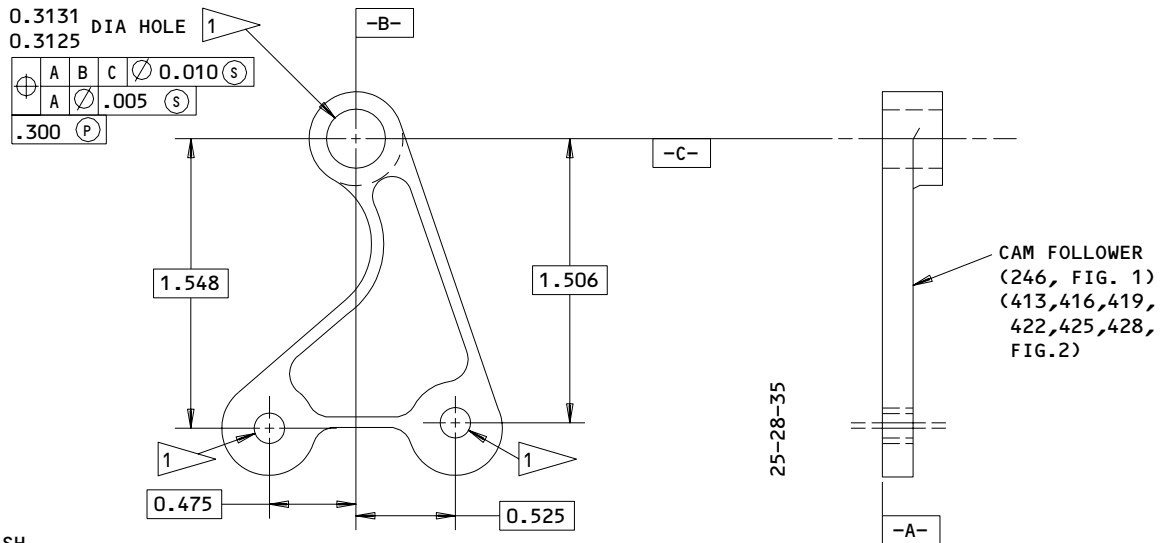
Jul 10/86

CAM FOLLOWER - REPAIR 4-2

413T1022-9, -10, -13, -14, -17, -18

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

TREAT SURFACES PER MIL-C-5541 (COLORED FILM)
OR MIL-A-8625 (CHROMIC ACID ANODIZE).
APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER (F-18.05).
APPLY BMS 10-23, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

1 OMIT PRIMER AND ENAMEL FROM HOLE.

ALL DIMENSIONS ARE IN INCHES

Cam Follower Repair
Figure 601

220809

25-28-33

REPAIR 4-2

01

Page 601

Jul 10/86

ACTUATOR ASSY - REPAIR 5-1

413T1023-1, -2

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Fig. 1, 2)

A. Remove bushings.

B. Install bushings (232, 234, Fig. 1; 383, 386, Fig. 2) per 20-50-03.

(1) Coat ID of hole and OD of bushing with BMS 10-11, type 1 primer. Press bushings into actuator (236, Fig. 1; 389, 392, Fig. 2) while primer is wet.

(2) Fillet seal bushing flange to actuator with BMS 5-95 sealant.

25-28-33

REPAIR 5-1

01

Page 601

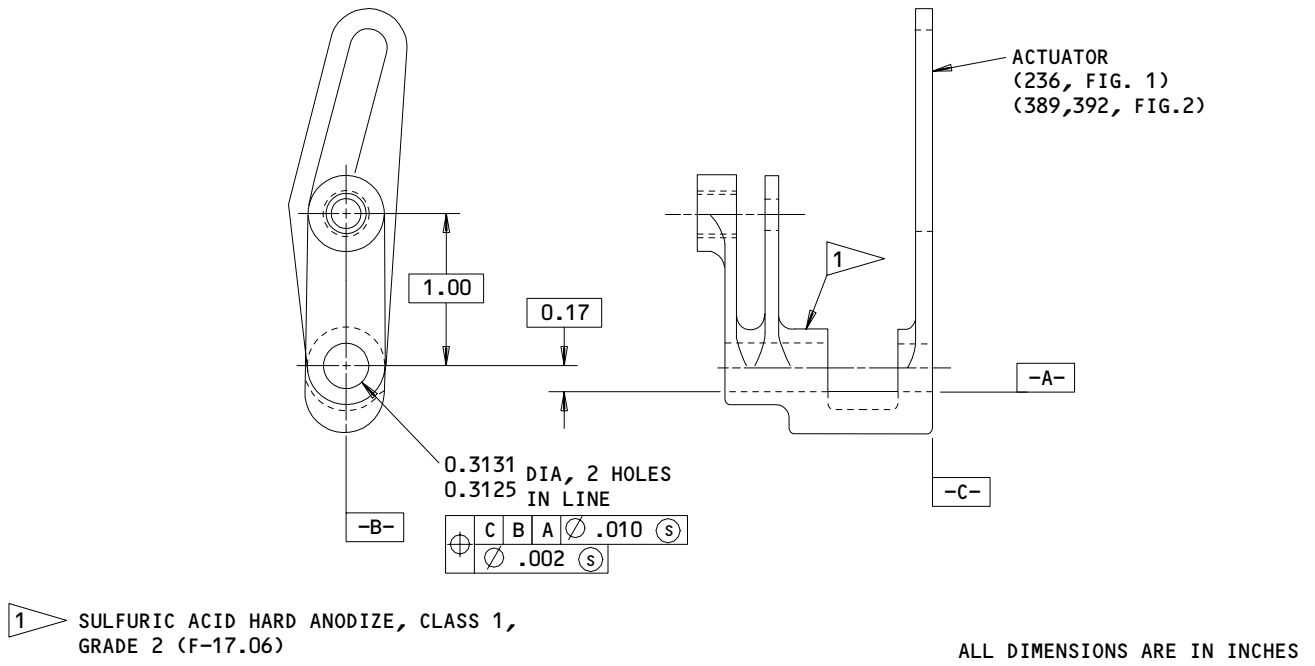
Jul 10/86

ACTUATOR - REPAIR 5-2

413T1023-3, -4

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



Actuator Repair
Figure 601

220810

25-28-33

REPAIR 5-2

01

Page 601

Jul 10/86

FITTING ASSY – REPAIR 6-1

412T2014-1

NOTE: Refer to REPAIR GEN for list of applicable standard practices.

1. Bushing Replacement (IPL Fig. 1, 2)

A. Remove bushing.

B. Coat ID of hole and OD of bushing (320B, Fig. 1; 548A, Fig. 2) with BMS 10-11, type 1 and press bushing into fitting (322, Fig. 1; 551, Fig. 2) while primer is wet per 20-50-03.

C. Fillet seal bushing flange to fitting with BMS 5-95 sealant per 20-50-03.

25-28-33

REPAIR 6-1

01.1

Page 601

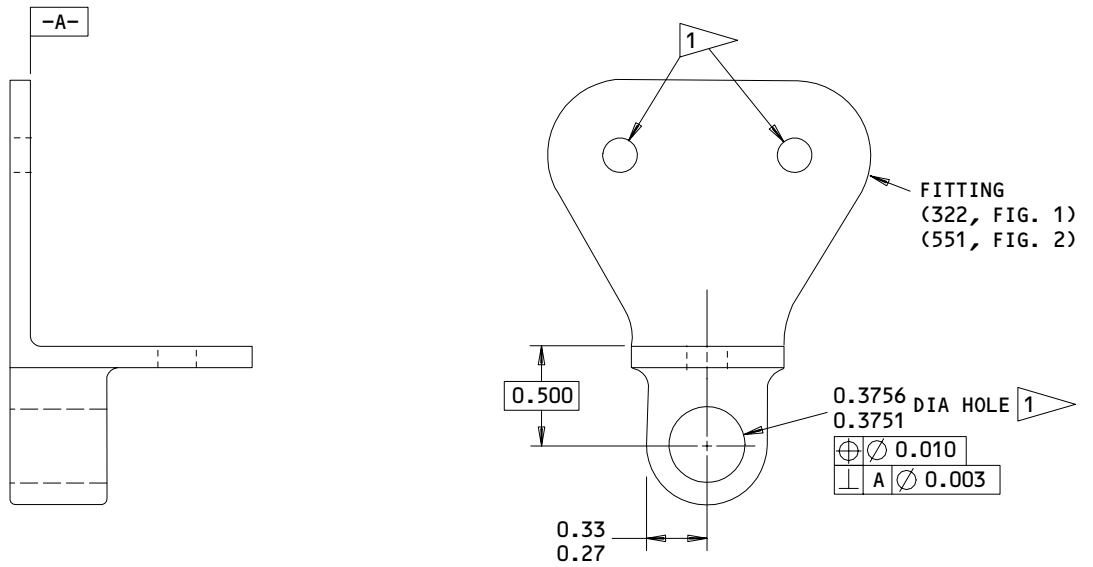
Jan 01/91

FITTING - REPAIR 5-2

412T2014-2

1. Refinish

NOTE: Repair consists of stripping and restoring original finish. Refer to Fig. 601 for refinish procedures and to REPAIR-GEN for list of applicable standard practices.



REFINISH

CHROMIC ACID ANODIZE PER MIL-A-8625, TYPE 1
AND APPLY 1 COAT BMS 10-11, TYPE 1 PRIMER
(F-18.13).

ALL DIMENSIONS ARE IN INCHES

1 OMIT PRIMER FROM HOLE.

Fitting Repair
Figure 601

220811

25-28-33

REPAIR 6-2

01

Page 601

Jul 10/86

MISCELLANEOUS PARTS REFINISH – REPAIR 7-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Repair of parts listed in Fig. 601 consists of restoration of original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Doublers (21,426) Fittings (37,64, 322,464,488,490, 504) Filler (35) Angle (44) Brackets (136,138) Rails (332,414) Channel (350)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13).
Strike (76)	Al alloy	Apply directional coarse grain buff then apply BMS 10-78 clear baking enamel (F-14.26).
Pins (102,106) Roller (222)	303 CRES	Prepare surface and passivate, method 2 (F-17.09). Apply dry film lubricant all over (F-19.10).
Arm (108)	Al alloy	Sulfuric acid hard anodize, class 1 grade 2 (F-17.06).
Brackets (124,146, 148,154)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13) then apply BMS 10-83 type 2 enamel (F-22.06-7362).
Brackets (148V, 148W,148X,148Z,160)	Al alloy	Chemical treat and apply one coat BMS 10-11, type 1 primer (F-18.06) then apply BMS 10-83 type 2 enamel (F-22.06-7362).
Bracket (160R)	Al alloy	Apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).

Refinish Details
Figure 601 (Sheet 1)

25-28-33

REPAIR 7-1

01.1

Page 601

Jan 01/91

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u> (Cont)		
Hinge assys (186, 188)	Al alloy	Apply BMS 10-55, flat water emulsion paint (F-14.942-712) then apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Bracket (254)	Al alloy	Chemical treat and apply one coat BMS 10-11, type 1 primer (F-18.05) then apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Limitter (310)	Al alloy	Chromic acid anodize (F-17.04).
Channel (378)	Al alloy	Chemical treat and apply one coat BMS 10-11, type 1 primer (F-18.06).
Brackets (380,382)	Al alloy	Anodize, chromic acid or sulfuric acid (F-17.05) then apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Tube (452)	Al alloy	Chemical treat and apply one coat BMS 10-11 type 1 primer (F-18.07).
Nut (468) Sleeve (470)	4340 steel 180-200 ksi	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Retainer (516A)	Al Alloy	Apply directional coarse grain buff satin finish and anodize (F-14.25).

Refinish Details
Figure 601 (Sheet 2)

25-28-33

REPAIR 7-1

01.1

Page 602

Jan 01/91

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u>		
Doublers (26,688,689) Fittings (29,30,44,80,81,551,690,690J,709,710,745,781,799) Fillers (41,793) Angle (53) Rail (566) Channel (539)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13).
Strike (95)	Al alloy	Apply directional coarse grain buff then apply BMS 10-78 clear baking enamel (F-14.26).
Pins (137,143) Rollers (365,368)	303 CRES	Prepare surface and passivate, method 2 (F-17.09).
Arm (146)	Al alloy	Sulfuric acid hard anodize, class 1 grade 2 (F-17.06).
Brackets (170,206)	Al alloy	Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13), then apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Brackets (185,186,197,198,215)	Al alloy	Chemical treat and apply one coat of BMS 10-11, type 1 primer (F-18.06), then apply BMS 10-83 type 2 enamel (F-22.06-7362).
Support (272)	Al alloy	Chemical treat and apply one coat BMS 10-11, type 1 primer (F-18.06).
Tube (727)	Al alloy	Chemical treat and apply one coat BMS 10-11 type 1 primer (F-18.07).

Refinish Details
Figure 601 (Sheet 3)

25-28-33

REPAIR 7-1

01.1

Page 603

Jan 01/91

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u> (Cont)		
Nut (751) Sleeve (754)	4340 steel 180-200 ksi	Cadmium plate (0.0002 to 0.0004 inch) per QQ-P-416, type 2, class 3 (F-15.02).
Doublers (784)	Al alloy	Chemical treat and apply one coat BMS 10-11, type 1 primer (F-18.05) then apply BMS 10-83, type 1 primer and type 2 enamel (F-22.05-7362).
Retainer (823)	Al alloy	Apply directional coarse grain buff satin finish and anodize (F-14.251).

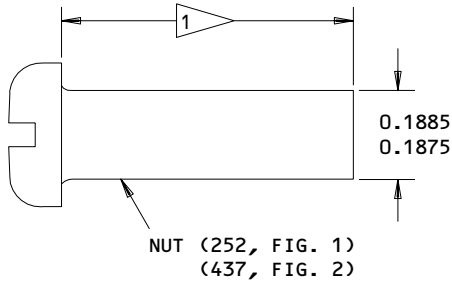
Refinish Details
 Figure 601 (Sheet 4)

25-28-33

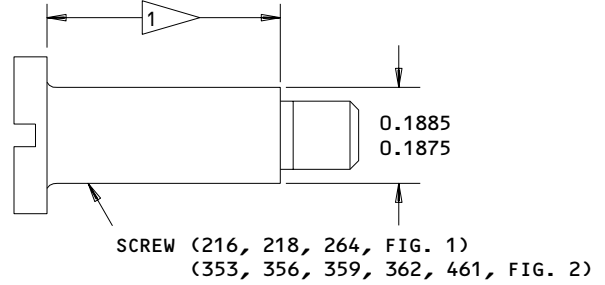
REPAIR 7-1

01 Page 604

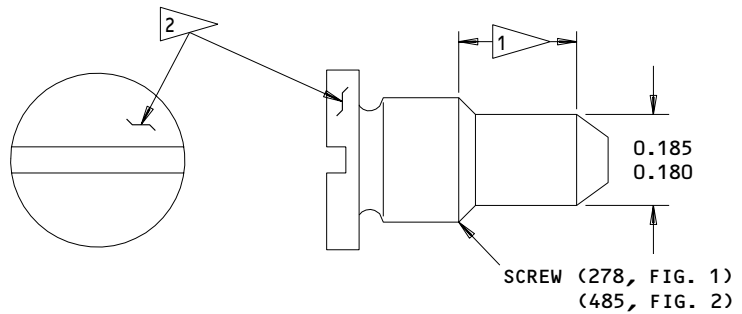
Jul 10/86



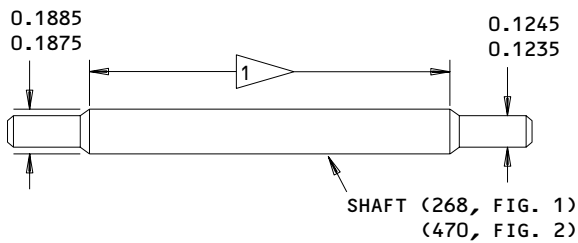
413T1083-5



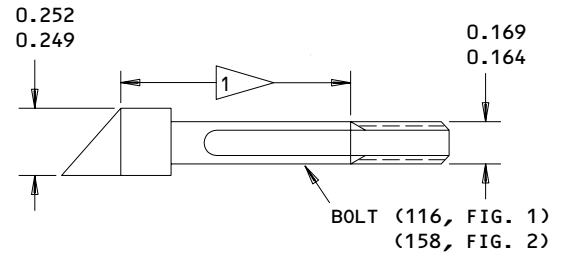
413T1083-2,-3,-6,
-9,-10,-11



413T1083-8



413T1084-1



413T1092-2

PREPARE SURFACE AND PASSIVATE (F-17.09)
MATERIAL: 303 CRES

- 1 APPLY THIN COAT OF DRY FILM LUBRICANT.
SURFACE ROUGHNESS NO GREATER THAN 32AA.
- 2 APPLY BMS 10-83, TYPE 1 PRIMER AND TYPE 2
ENAMEL (F-22.05-7362).

Miscellaneous Refinish
Figure 602

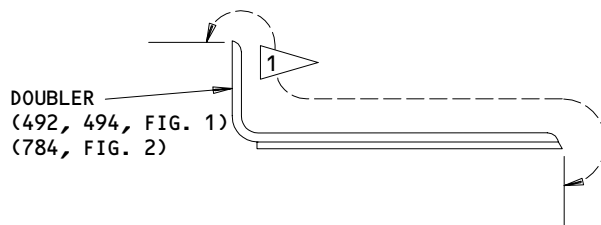
25-28-33

REPAIR 7-1

01

Page 605

Jul 10/86



DOUBLER
(492, 494, FIG. 1)
(784, FIG. 2)

412T2046-1, -2 (OPP)

1 TREAT SURFACE PER MIL-C-5541 (COLORED
FILM) OR MIL-A-8625 (CHROMIC ACID ANODIZE)
APPLY 1 COAT BMS 10-11 TYPE 1 PRIMER
(F-18.05). APPLY BMS 10-83, TYPE 1
PRIMER AND TYPE 2 ENAMEL (F-22.05-7362)

Doubler Refinish
Figure 603

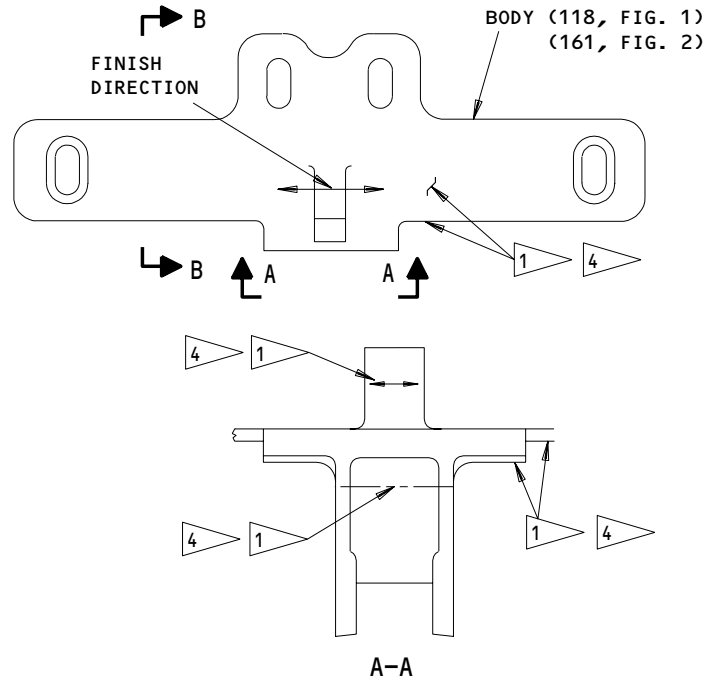
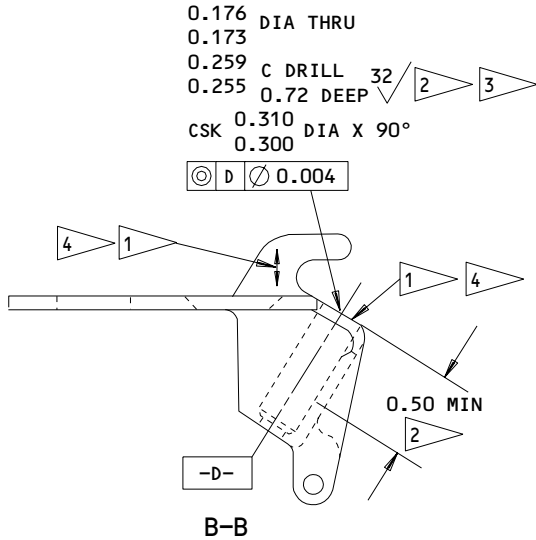
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REPAIR 7-1

01 Page 606

Jul 10/86



1 413T1030-3
APPLY DIRECTIONAL COARSE GRAIN BUFF SATIN
FINISH, AS SHOWN, USING L-LEA COMPOUND OF
120 GRIT ALUMINUM OXIDE OR EQUIVALENT.
APPLY BMS 10-78 CLEAR BAKING ENAMEL
(F-14.261)

2 SULFURIC ACID HARD ANODIZE, CLASS 1,
GRADE 2 (F-17.06) AT LEAST 0.50 IN. DEEP

3 DIMENSION AFTER FINISHING

4 413T1030-4
GLASS BEAD PEEN, BEAD SIZE 165-331,
INTENSITY 0.004A-0.007A, APPLY ONE COAT
OF CLEAR BAKING ENAMEL, X75114

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL ALLOY

413T1030-3,-4

Body Refinish
Figure 604

220823

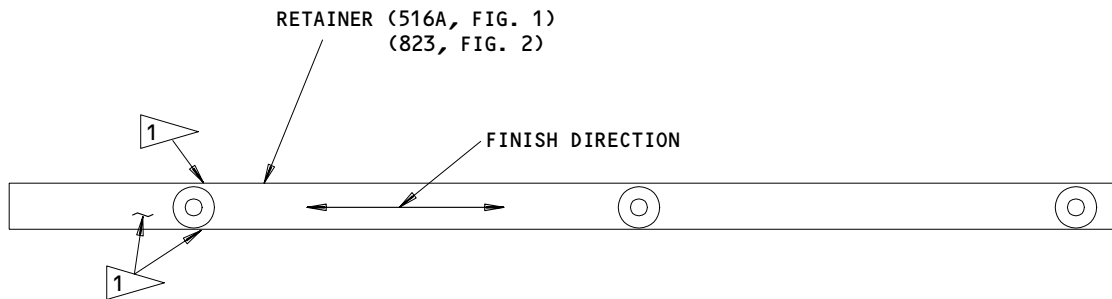
25-28-33

REPAIR 7-1

01

Page 607

Jul 10/86



1 APPLY DIRECTIONAL COARSE GRAIN BUFF SATIN FINISH USING L-LEA COMPOUND OF 120 GRIT ALUMINUM OXIDE OR EQUIVALENT IN DIRECTION INDICATED, THEN SULFURIC ACID ANODIZE (F-14.251)

413T1095-4,-11
Retainer Refinish
Figure 605

220824

25-28-33

REPAIR 7-1

01.1

Page 608

Jan 01/91

ASSEMBLY

1. Materials

NOTE: Equivalent substitutes may be used.

- A. Corrosion Preventive Compound -- MIL-C-16173, grade 2 (Ref 20-60-02).
- B. Corrosion Preventive Compound -- MIL-C-11796, class 3 (opt.) (Ref 20-60-02).
- C. Grease -- MIL-G-23827 (opt.) (Ref 20-60-03)
- D. Retaining Compound -- Loctite RC/680 (LOCTITE CORP. NEWINGTON, CONNECTICUT 06111).

2. Assembly

CAUTION: PARTS OF STOWAGE BIN ASSEMBLY ARE VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

- A. Use standard industry practices and the following steps for assembly.
- B. Assemble tension tie assembly (450, Fig. 1; 724, Fig. 2).
 - (1) Apply a thin coat of corrosion preventative compound or grease to external and internal mating threads of tube (452, Fig. 1; 727, Fig. 2), nut (468, 472, Fig. 1; 751, 757, Fig. 2), and rod end bearing (466, Fig. 1; 748, Fig. 2). Thread nut (472, Fig. 1; 757, Fig. 2) into tube until nut head is snug against tube end.
 - (2) Thread nut (468, Fig. 1; 751, Fig. 2) onto rod end bearing.
 - (3) Insert rod end bearing through sleeve (470, Fig. 1; 754, Fig. 2) and thread into nut (472, Fig. 1; 752, Fig. 2). Turn down until top of rod end bearing is 2.57 to 2.63 in. from end of tube (Fig. 701). Tighten nut (468, Fig. 1; 751, Fig. 2).
 - (4) Insert fitting assembly (456, Fig. 1; 733, Fig. 2) into tube (452, Fig. 1; 727, Fig. 2) that shoulder of fitting (464, Fig. 1; 745, Fig. 2) is flush within 0.02 inch of tube end. Secure fitting assembly with bolts (458, Fig. 1; 736, Fig. 2).

25-28-33

01 ASSEMBLY
Page 701
Jul 10/86

C. Assemble latch assemblies (96, Fig. 1; 128, Fig. 2)

NOTE: Bolt (116, Fig. 1; 158, Fig. 2) has a dry film lubricated surface which must be protected from mechanical damage and kept clean.

- (1) Put spring (114, Fig. 1; 155, Fig. 2) into body (118, Fig. 1; 161, Fig. 2) and insert bolt (116, Fig. 1; 158, Fig. 2) through body, spring, washer (112, Fig. 1; 152, Fig. 2), and into nut (110, Fig. 1; 149, Fig. 2). Position bolt per Fig. 702.
- (2) Insert pin (102, Fig. 1; 137, Fig. 2) through arm (108, Fig. 1; 146, Fig. 2) and roller (104, Fig. 1; 140, Fig. 2) and secure with retainers (100, Fig. 1; 134, Fig. 2).
- (3) Slide arm (108, Fig. 1; 146, Fig. 2) between washer (112, Fig. 1; 152, Fig. 2) and body (118, Fig. 1; 161, Fig. 2) and secure arm to body with pin (106, Fig. 1; 143, Fig. 2) and retainers (100, Fig. 1; 134, Fig. 2).
- (4) Tighten nut (110, Fig. 1; 149, Fig. 2) until proper bolt adjustment is made (Fig. 702).

D. Assemble hinge assembly (186, 188, Fig. 1; 275, 278, Fig. 2).

- (1) Insert shaft (268, Fig. 1; 470, Fig. 2) through actuator assembly (226, 228, Fig. 1; 374, 377, Fig. 2) and lower arm assembly (270, Fig. 1; 473, Fig. 2).
- (2) Attach cam follower assembly (238, 240, Fig. 1; 395, 398, 401, 404, Fig. 2).

NOTE: Screws (216, 218, 264, Fig. 1; 353, 359, 464, Fig. 2) must be retained in cam follower assembly.

- (a) Retain screws (216, 218, 264, Fig. 1; 353, 359, 464, Fig. 2) by applying retaining compound to threads before installation, then tightening to 14 to 17 lb-in.
- (b) Insert screw (264, Fig. 1; 461, 464, Fig. 2) thru washers (266, 269, Fig. 1; 467, Fig. 2), lower arm assembly, and into cam follower assembly.
- (c) Insert screw (216, Fig. 1; 353, Fig. 2) thru roller (220, Fig. 1; 365, Fig. 2), cam follower assembly, washer (224, Fig. 1; 371, Fig. 2), and into upper arm assembly.

25-28-33

ASSEMBLY
Page 702
Jul 10/86

01

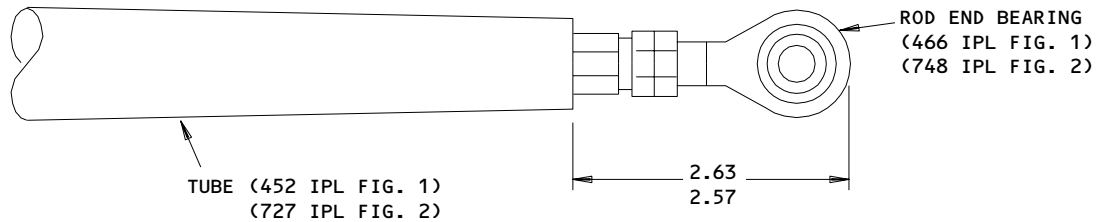
- (d) Insert screw (218, Fig. 1; 359, Fig. 2) thru roller (220, Fig. 1; 365, Fig. 2), slot in actuator assembly, roller (222, Fig. 1; 368, Fig. 2), washer (224, Fig. 1; 371, Fig. 2), and into cam follower assembly.
 - (e) Retain screws (216, 218, 264, Fig. 1; 353, 359, 464, Fig. 2) after assembly by center punching and swaging threaded end of screw. Apply loosening torque of 15 lb-in. to screws. If screw rotates, repeat retaining operation until a minimum 15 lb-in. removal torque is attained.
- (3) Apply retaining compound to threads of screws (248, Fig. 1; 431, Fig. 2) then attach bracket (254, Fig. 1; 440, Fig. 2) to upper and lower arm assemblies with nuts (252, Fig. 1; 437, Fig. 2), washers (250, Fig. 1; 434, Fig. 2), and screws (248, Fig. 1; 431, Fig. 2) and torque to 14-17 lb-in.
 - (4) Attach gas spring assembly (304, Fig. 1; 536, Fig. 2) to actuator assembly with screw (278, Fig. 1; 485, Fig. 2).
 - (5) Insert guide on gas spring assembly into slot in spring housing assembly (288, 290, Fig. 1; 503, 506, Fig. 2) and insert end of shaft (268, Fig. 1; 470, Fig. 2) into guide hole in spring housing assembly.
 - (6) Insert pins in spring support assembly (280, 282, Fig. 1; 488, 491, Fig. 2) into alignment holes in spring housing assembly, with slot in support assembly over guide on gas spring assembly.
 - (7) Attach receptacle assembly (298, Fig. 1; 527, Fig. 2) to spring support assembly and spring housing assembly with screws (300, Fig. 1; 530, Fig. 2).
 - (8) Lay housing (204, 206, Fig. 1; 314, 317, Fig. 2) over spring housing assembly and ensure that rollers (220, Fig. 1; 365, Fig. 2) fit properly into grooves. Insert bolt (200, Fig. 1; 308, Fig. 2) through housing, spacer (208, Fig. 1; 341, Fig. 2), door (214, Fig. 1; 350, Fig. 2), and into spring housing. Insert bolts (202, Fig. 1; 311, Fig. 2).
 - (9) Close door (214, Fig. 1; 350, Fig. 2) by pushing stud (210, Fig. 1; 344, Fig. 2) through door and into receptacle (298, Fig. 1; 527, Fig. 2).
- E. Prepare faying surfaces of rail assembly (396, 398, Fig. 1; 653, Fig. 2) per 20-11-02, type 2 and Fig. 703. Maximum resistance to be 0.001 ohm.

25-28-33

ASSEMBLY
Page 703
Jul 10/86

01

- F. After door panel assemblies (68, Fig. 1; 83, Fig. 2) are attached, adjust hinge assemblies to align door panels per Fig. 704.
- G. Adjust location of bracket (126, 128, Fig. 1; 173, Fig. 2) per Fig. 704.



ALL DIMENSIONS ARE IN INCHES

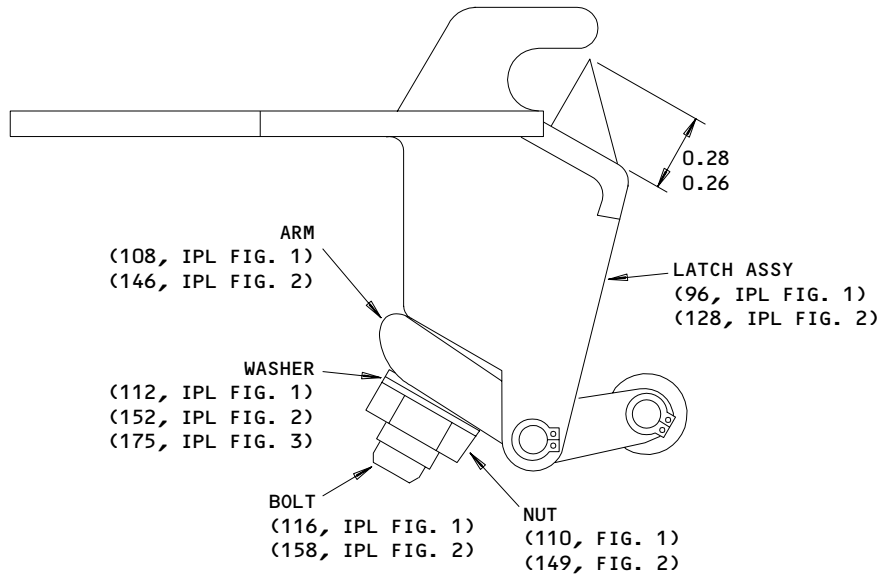
Bearing Adjustment
Figure 701

220812

25-28-33

ASSEMBLY
Page 704
Jan 01/91

01.1



ALL DIMENSIONS ARE IN INCHES

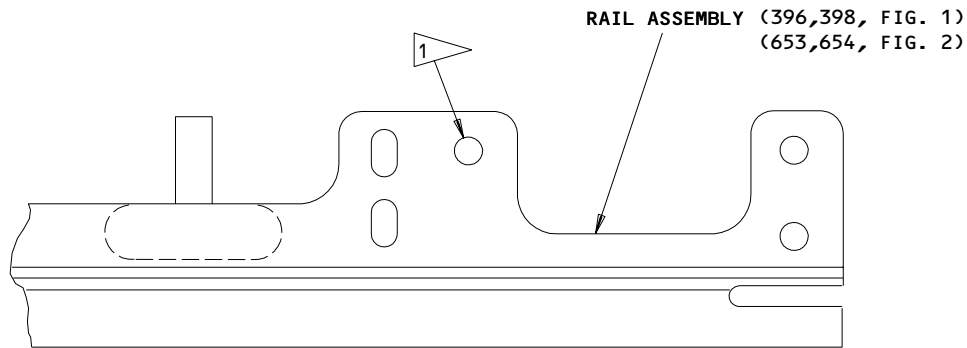
Latch Assembly
Figure 702

220813

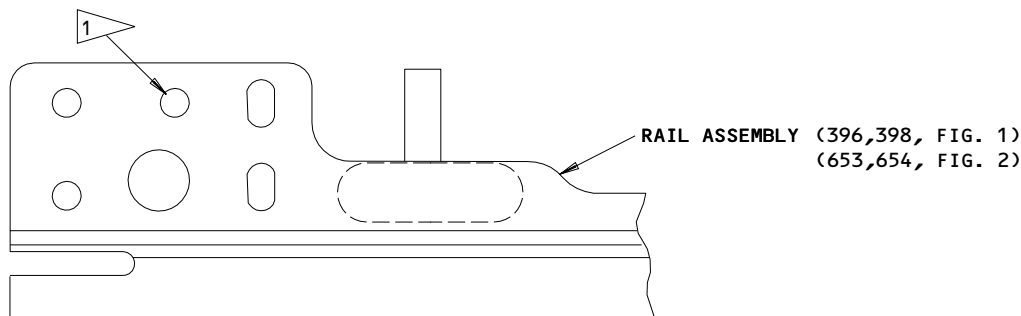
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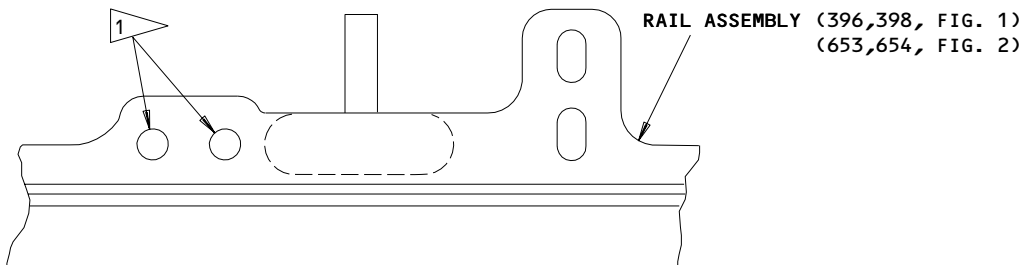
ASSEMBLY
Page 705
Jul 10/86



25-28-15



25-28-16



25-28-17

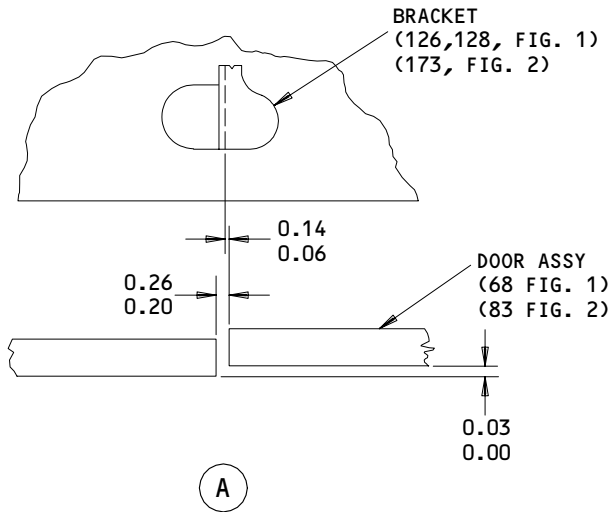
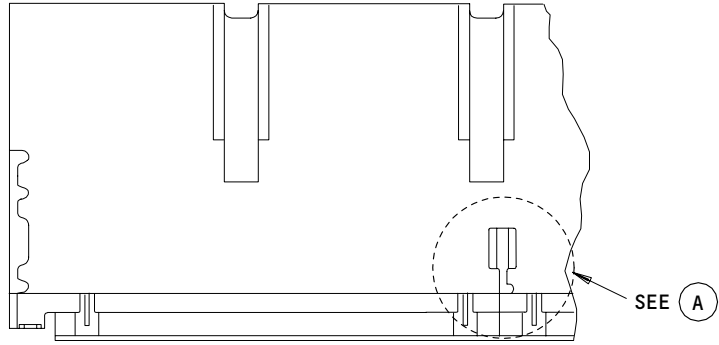
1 PREPARE FAYING SURFACES PER 20-11-03, TYPE 2.
 MAXIMUM RESISTANCE TO BE 0.001 OHM.

Rail Assembly Preparation
Figure 703

25-28-33

ASSEMBLY
 Page 706
 Jan 01/91

01.1



ALL DIMENSIONS ARE IN INCHES

Panel Alignment
Figure 704

220814

25-28-33

01

ASSEMBLY
Page 707
Jul 10/86

ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

VENDORS

01556 EMHART FASTENING SYSTEMS GROUP HELI-COIL DIVISION
SHELTER ROCK LANE
DANBURY, CONNECTICUT 06810

02758 NETWORKS ELECTRONIC CORP U S BEARING DIV
9750 DESOTO AVENUE
CHATSWORTH, CALIFORNIA 91311-4409

04169 WESTERN SKY INDUSTRIES A DIVISION OF ATLAS CORPORATION
21300 CLOUD WAY
HAYWARD, CALIFORNIA 94545-1217

06710 LAMSON AND SESSIONS CO THE VALLEY-TODECO
12975 BRADLEY AVENUE
SYLMAR, CALIFORNIA 91342-3830

06725 AIR INDUSTRIES CORPORATION
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641-3932

06950 SCREWCORP VSI CORP AEROSPACE PRODUCTS DIV FAIRCHILD IND INC
13001 EAST TEMPLE AVE. PO BOX 730
CITY OF INDUSTRY, CALIFORNIA 91746-1417

07757 STANDARD INSERT COMPANY
419 SARGON WAY SUITE F
HORSHAM, PENNSYLVANIA 19044

08073 MAMCO MANUFACTURING CO INC
1411 NORTHWEST 50TH
SEATTLE, WASHINGTON 98107-5123

08524 DEUTSCH FASTENER CORP SEE CODE V97928

09455 BFM TRANSPORT DYNAMICS CORP
PO BOX 1953 3131 WEST SEGERSTROM STREET
SANTA ANA, CALIFORNIA 92702-1953

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1002
Jan 01/91

VENDORS

10630 ANILLO INDUSTRIES, INCORPORATED
2090 NORTH GLASSELL
ORANGE, CALIFORNIA 92667

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707

12324 DUPREE INC STAKE FASTENER CO
14395 RAMONA PO BOX 1797
CHINO, CALIFORNIA 91708

15653 KAYNAR MICRODOT AEROSPACE FASTENING SYSTEM
800 SOUTH COLLEGE BLVD PO BOX 3001
FULLERTON, CALIFORNIA 92634-3001

15860 NEW HAMPSHIRE BALL BEARINGS, INCORPORATED ASTRO DIVISION
155 LEXINGTON AVENUE
LACONIA, NEW HAMPSHIRE 03246-2937

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL
900 WATSON CENTER ROAD
CARSON, CALIFORNIA 90745

17943 FEDERAL MANUFACTURING CORPORATION
6910 FARMDALE AVENUE
NORTH HOLLYWOOD, CALIFORNIA 91605-6210

23294 AVALON MACHINE PRODUCTS INC
15337 ALLEN STREET
PARAMOUNT, CALIFORNIA 90723-4011

27624 PAUL R BRILES INC P.B. FASTENER DIV
1700 WEST 132ND STREET PO BOX 1157
GARDENA, CALIFORNIA 90249-2008

29666 HUCK MANUFACTURING CO SUB OF FEDERAL-MOGUL CORP
6 THOMAS
IRVINE, CALIFORNIA 92714

25-28-33

VENDORS

34742 TYEE AIRCRAFT INCORPORATED
SNOHOMISH COUNTY AIRPORT
EVERETT, WASHINGTON 98204

50294 NEW HAMPSHIRE BALL BEARINGS INC
9730 INDEPENDENCE AVENUE PO BOX 2515
CHATSWORTH, CALIFORNIA 91311-4323

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405

53551 ALLFAST FASTENING SYSTEMS INC
15200 EAST DON JELIAN ROAD PO BOX 3166
CITY OF INDUSTRY, CALIFORNIA 91745-1001

55787 GAS SPRING CORP
92 COUNTY LINE ROAD
COLMAR, PENNSYLVANIA 18915-9606

56644 AURORA BEARING CO
970 SOUTH LAKE STREET
AURORA, ILLINOIS 60506-5929

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
HIGHLAND AVENUE
JENKINTOWN, PENNSYLVANIA 19046

60119 MONADNOCK CO THE
18301 ARENTH AVENUE PO BOX 1222
CITY OF INDUSTRY, CALIFORNIA 91749

60516 WEST COAST AEROSPACE INC
812 MIRAFLORES STREET
SAN PEDRO, CALIFORNIA 90731-1439

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1004
Jan 01/91

VENDORS

70265 ALL POWER MANUFACTURING COMPANY
13141 MOLETTE STREET
SANTA FE SPRINGS, CALIFORNIA 90670-5523

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
FASTENER TOWNSEND DIV V11815

71286 REXNORD INC SPECIALITY FASTENER DIV
601 ROUTE 46 WEST, PO BOX 601
HASBROUCK HEIGHTS, NEW JERSEY 07604-3118

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC
2330 VAUXHALL ROAD
UNION, NEW JERSEY 07083-5038

73134 HEIM DIV INCOM INTERNATIONAL INC
60 ROUND HILL ROAD PO BOX 430
FAIRFIELD, CONNECTICUT 06430-5114

73197 HI-SHEAR TECHNOLOGY CORP
2600 SKYPARK DRIVE
TORRANCE, CALIFORNIA 90509

77896 REXNORD INC BEARING OPERATION
2400 CURTIS STREET
DOWNERS GROVE, ILLINOIS 60515-4005

80477 ADAMS RITE PRODUCTS INCORPORATED, DIVISION OF MZZM INCORPORATED
540 WEST CHEVY CHASE DRIVE PO BOX 800
GLENDALE, CALIFORNIA 91204

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259

81376 SOUTHWEST PRODUCTS COMPANY
2240 BUENA VISTA STREET
IRVINDALE, CALIFORNIA 91706

25-28-33

VENDORS

85495 BRILES MFG CO SEE OMARK INDUSTRIES
PRECISION FASTENING SUB OF OMARK IND INC SEE DEUTSCH
FASTENER CORP V08524
OMARK INDUSTRIES SEE PRECISION FASTENING

92215 VOI-SHAN DIV OF VSI CORP SUB OF FAIRCHILD INDUSTRIAL INC
8463 HIGUERA STREET
CULVER CITY, CALIFORNIA 90230

94892 MASTER MACHINE PRODUCTS CORPORATION
1551 SOUTH PRIMROSE AVE
MONROVIA, CALIFORNIA 91016-4542

97393 SHUR-LOK CORPORATION
2541 WHITE ROAD PO BOX 19584
IRVINE, CALIFORNIA 92713

97613 SARGENT INDUSTRIES KAHR BEARING DIVISION
3010 NORTH SAN FERNANDO ROAD
BURBANK, CALIFORNIA 91504-2524

97928 DEUTSCH FASTENER CORP
3969 PARAMONT BOULEVARD
LAKEWOOD, CALIFORNIA 90712-4193

98996 OLYMPIC FASTENING SYSTEMS INC SUB OF ARMCO INC
11445 SOUTH DOLAN STREET
DOWNEY, CALIFORNIA 90241-4986

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1006
Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
ABW4V5		1	462	1
		2	742	1
AB4VCRG		1	462	1
		2	742	1
AF5171-3-2		1	344A	48
		2	584A	48
		2	757	1
AN960C10L		1	267	4
AN960C516L		1	446	1
		2	715	1
AN960C8		1	112	2
		2	152	2
AN960D10L		1	410	4
		2	670	4
AN960JD10L		1	17A	12
		1	54A	12
		1	328A	20
		2	17A	6
		2	65A	12
		2	224A	8
		2	695A	3
AN960JD10LL		2	18	6
		1	368	2
AN960PD10		1	386	12
		1	478	1
		2	614	2
		2	638	12
		1	74A	4
AN960PD10L		1	168A	8
		1	480	3
		2	92	4
		2	560	20
AN960PD6		1	308	4
AN960PD8L		1	370	2
		2	617	2
A11330-8-3		1	178	8
		2	263	8
BACB10AB4		1	462	1
		2	742	1
BACB28AR06A024A		1	424	1
		2	686	1
BACB28X4C005		1	438	1
		2	706	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1007
Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB28X4C009		1	60	1
		2	74	1
BACB28X4C024		1	62	1
		2	77	1
BACB28X4M050		1	320B	2
		2	548B	2
BACB28X6M024		1	23A	2
BACB28X6M024		2	23A	2
BACB28Z5-025		1	444	2
		2	721	1
BACB30FN10-24		1	442	1
		2	712	1
BACB30GW6-16		1	458	2
		2	736	2
BACB30LH3PU22		1	202	8
		2	311	4
BACB30LH3PU28		1	200	4
		2	308	4
BACB30LU3-10		1	476	4
BACB30LU3-9		2	693	3
BACC30K6		1	460	2
		2	739	2
BACN10FX21		1	178	8
		2	263	8
BACN10GH3A8		1	402	6
		2	659	6
BACN10JC08		1	110	2
		1	372	2
		2	149	2
		2	620	2
BACN10JC3		1	482	4
		2	20	3
BACN10JC3		2	71	6
		2	697	3
BACN10JC5CM		1	448	1
		2	718	1
BACN10JP3B		1	376	2
		2	626	2
BACN10JP3C		1	390	2
		2	644	2
BACN10JR3F		1	348	20
		2	590	20

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1008
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10KB3F		1	346	4
		2	587	4
BACR15BA3AD		1	374	4
		1	388	4
		2	623	4
		2	641	4
BACR15BB4AD		1	400	12
		2	656	12
BACR15DR3-2		1	344A	48
		2	584A	48
BACS12FA3C5		2	281	24
BACS18K10-15		1	514	1
		2	820	1
BACS18K10-15W		2	817	1
BACS18K10-23		1	512	2
		2	814	2
BACS18K10-23W		2	811	2
BACW10P183AL		1	182	8
		1	194	16
		2	269	8
		2	287	16
BAC27PPS0247		1	572	2
		1	573	1
BAC27TPPS0247		2	883	2
BAC29PPS0554		1	574	1
		1	575	1
BAC29PPS0557		1	576	1
		1	577	1
BAC29PPS0558		1	578	1
BAC29PPS2172		1	580	2
		2	886	2
BAC29PPS2175		1	582	2
		2	889	2
BAC29PPS3210		1	579A	1
BRC500-8-3		1	178	8
		2	263	8
BRF100A3		1	346	4
		2	587	4
BRF200A3		1	348	20
		2	590	20
BRH10A08		1	110	2
		1	372	2
		2	149	2
		2	620	2

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1009
Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRH10A3		1	482	4
		2	20	3
		2	71	6
		2	697	3
BRM100A3		1	376	2
		2	626	2
BRM300A3		1	390	2
		2	644	2
BSSR4804		1	462	1
		2	742	1
CCR264SS3-2		1	344A	48
		2	584A	48
F1313		1	304	4
		1	312	4
		2	536	4
		1	346	4
		2	587	4
F49322-3-21		1	178	8
		2	263	8
		2	590	20
		1	442	1
HL19PB10-24		2	712	1
HL19PB10-24		1	462	1
HU4-134		2	742	1
		1	448	1
H01-5BAC		2	718	1
		1	110	2
H10-08BAC		1	372	2
		2	149	2
		2	620	2
		1	482	4
H10-3BAC		2	20	3
		2	71	6
		2	697	3
		1	462	1
KWB4-20CRG		2	742	1
		1	376	2
MK2000-3BAC		2	626	2
		1	390	2
MK3000-3BAC		2	644	2
		1	100	8
MS16624-5012		2	134	8
		1	80	2
MS20253-2-083		2	101	2
		1	19A	6
MS21042L3		1	58A	6
		2	21	3

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1010
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS21209C0610		1	244	8
		2	410	8
MS21209C0615		1	260	4
		2	452	4
MS21209F4-10		1	230	4
		2	380	4
MS24585C196		1	303T	4
MS24585C93		1	114	2
		2	155	2
MS35338-136		1	250	8
		2	434	8
MS35338-43		1	408	4
		2	668	4
MS35650-305S		1	412	4
		2	673	4
MS51859-1		1	79	4
		2	100	4
NAS1056C3-056		1	78A	2
		2	98A	2
NAS1352C04LB4		1	300	8
		2	530	8
NAS1515M3L		1	224	8
		1	266	4
		2	371	8
		2	467	8
NAS1801-3-12		1	406	4
		2	665	4
NAS1801-3-5		1	180	8
		1	356	12
		2	266	8
		2	599	12
NAS1801-3-6		1	192	16
		2	284	16
NAS1833-3-400		1	562	2
		2	880	2
NAS1834-3-400		1	532	3
		1	542	6
		1	560	10
		2	841	3
		2	850	6
		2	868	10

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1011
Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1834-4-400		1	566	8
		2	874	8
NAS1834A3-400		1	532A	3
		1	542A	6
		1	560A	10
		2	841A	3
		2	850A	6
		2	868A	10
NAS1834A4-400		1	566A	8
		2	874A	8
NAS1834C5-400		1	564	1
		2	871	1
NAS1836-08-11		1	556	4
		2	865	4
NAS1836-3-07		1	526	10
		2	835	10
NAS1836-3-09		1	149F	15
NAS1836-3-09		1	161J	7
		1	172	3
		1	174	24
		2	248	24
		2	254	20
NAS1836-3-11		1	94	20
		1	534	22
		1	544	25
		1	552	107
		1	554	4
		2	125	20
		2	251	24
		2	255	4
		2	844	22
		2	853	25
		2	862	111
		2	863	2
NAS42DD6-6		1	132	2
		2	179	2
NAS43DD3-30		1	208	4
		2	341	4
NAS514P1032-4		1	484	3
		2	775	3

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1012
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
NAS514P1032-5		1	31	2	
		1	98	4	
		1	130	1	
		1	142	6	
		1	486	1	
		1	502	2	
		2	35	2	
		2	131	4	
		2	176	1	
		2	191	6	
		2	778	1	
		2	796	2	
	NAS514P1032-6		1	82	4
			2	107	4
NAS514P1032-9		1	508	2	
		2	805	2	
NAS601-3		1	248	8	
		2	431	8	

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS601-6P		1	306	4
NAS603-4P		1	156	8
		2	209	8
NAS620A10L		1	15	4
NAS620A10L		1	33	4
		1	42	12
		1	56	4
		1	122	8
		1	144	1
		1	148T	30
		1	152	8
		1	158	8
		1	160K	14
		1	318	4
		1	342	34
		1	358	12
		1	422	9
		1	436	8
		1	498	4
		2	14	4
		2	38	4
		2	50	12
		2	68	4
		2	167	8
		2	194	1
		2	203	8
		2	212	8
		2	545	4
		2	581	34
		2	602	12
		2	684	13
		2	703	8
		2	790	4

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1014
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS623-2-2		1	366	2
		2	611	2
NAS623-3-1		1	11	4
		1	40	12
		1	52	4
		1	120	8
		1	140	1
		1	148R	30
		1	150	8
		1	160J	14
		1	338	32
		1	420	9
		1	434	8
		2	8	4
		2	47	12
NAS623-3-1		2	62	4
		2	164	8
		2	188	1
		2	200	8
		2	575	32
		2	682	13
		2	701	8
NAS623-3-1W		1	72	4
		2	89	4
NAS623-3-2		1	29	4
		1	316	4
		1	496	4
		2	32	4
		2	542	4
		2	787	4
NAS623-3-3		1	340	2
		2	578	2
NAS623-3-7		1	166	8
		2	221	8
NAS6603-2		1	326	20
		2	557	20

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1015
Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS6603-3		1	364	2
		1	384	12
		2	608	2
		2	635	12
NAS6603-9		1	13	6
		1	50	6
		2	11	6
		2	59	6
NAS76A3-007N		1	274	4
		2	479	4
NAS76A3-009N		1	242	4
		2	407	4
NAS77A3-15N		1	258	8
		1	272	16
		2	449	8
		2	476	16
NAS77A3-24N		1	232	4
		2	386	4
NAS77A3-68N		1	234	4
		2	383	4
NS103198-02		1	376	2
		2	626	2
NS103199-02		1	390	2
		2	644	2
NS103203-02		1	348	20
NS103203-02		2	590	20
NS202101-02		1	482	4
		2	20	3
		2	71	6
		2	697	3
NS202101-82		1	110	2
		1	372	2
		2	149	2
		2	620	2
PSFW10F6DS05WH		1	190	24
		2	281A	24

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RMA9205M3		1	390	2
		2	644	2
RMA9207-3		1	376	2
		2	626	2
RMF9201-3		1	348	20
		2	590	20
RMF9207-3		1	346	4
		2	587	4
RMLH9075-3W		1	482	4
		2	20	3
		2	71	6
RMLH9075-82W		2	697	3
		1	110	2
		1	372	2
		2	149	2
RV571A3-2		2	620	2
		1	344A	48
		2	584A	48
SALPYT6-16		1	458	2
		2	736	2
SL2334-3A2		1	536	4
		2	263	8
SL6161-08-4		1	134	2
		2	182	2
		1	176	24
		1	177	4
		1	570	15
S413T301-2		2	257	24
		2	877	15
		1	304	4
		1	312	4
		2	536	4
T6C524JM		1	448	1
		2	718	1
T6S1032J		1	482	4
		2	20	3
		2	71	6
		2	697	3
T6S832J		1	110	2
		1	372	2
		2	149	2
		2	620	2

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T8077S1032		1	376	2
		2	626	2
T8078S1032		1	390	2
		2	644	2
T8091S1032		1	348	20
		2	590	20
T8114S1032S		1	346	4
		2	587	4
UI19136-2B8		1	284	4
		1	292	4
		2	494	4
		2	509	4
UI19136-6B8		1	294	12
		2	512	12
VN151A1-02		1	346	4
		2	587	4
VN152A1-02		1	348	20
		2	590	20
VN201A1-02		1	376	2
		2	626	2
VN203A1-02		1	390	2
		2	644	2
VN303A02		1	482	4
		2	20	3
		2	71	6
VN303A02		2	697	3
		1	110	2
VN303A82		1	372	2
		2	149	2
WC2510-24		2	620	2
		1	442	1
WC4G1		2	712	1
		1	462	1
WG4E		2	742	1
		1	462	1
WS1-332A8		2	742	1
		1	402	6
10-60779-112L		2	659	6
		1	466	1
109LH9075-5W		2	748	1
		1	448	1
		2	718	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1018
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
1281-1		1	474	1
		2	760	1
130061		1	178	8
		2	263	8
2DCC6		1	460	2
		2	739	2
2055051		1	334	10
		2	569	10
2055144		1	394	9
		1	395	13
		2	650	9
		2	651	13
412T1000-3SP		1	352	1
		2	596	1
412T1000-4SP		1	354	1
412T1000-65SP		1	352A	1
412T1000-66SP		1	354A	1
412T1000-71SP		2	596A	1
412T1000-72SP		2	597	1
412T1001-10		1	378A	1
412T1001-3		1	360	1
		2	605	1
412T1001-4		1	362	1
412T1001-9		1	378	1
		2	629	1
412T1002-167SP		1	396A	1
412T1002-168SP		1	398A	1
412T1002-169		1	414B	1
412T1002-170		1	414C	1
412T1002-18SP		1	404	1
		2	662	1
412T1002-183SP		2	653A	1

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
412T1002-184SP		2	654	1
412T1002-185		2	676A	1
412T1002-186		2	677	1
412T1002-77SP		1	396	1
		2	653	1
412T1002-78SP		1	398	1
412T1002-79		1	414	1
		2	676	1
412T1002-80		1	414A	1
412T1003-1		1	382	6
412T1003-2		1	380	6
		2	632	6
412T1003-3		1	392	1
		2	647	1
412T1003-4		1	392A	1
412T1004-11		1	332	1
		2	566	1
412T1004-18SP		1	330	1
		2	563	1
412T1004-3SP		1	324	1
		2	554	1
412T2010-1		1	450	1
		2	724	1
412T2010-2		1	452	1
		2	727	1
412T2010-3		1	454	1
		2	730	1
412T2011-1		1	456	1
		2	733	1
412T2011-2		1	464	1
		2	745	1
412T2012-1		1	470	1
		2	754	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1020
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
412T2012-2		1	468	1
		2	751	1
412T2013-2		1	44	1
		2	53	1
412T2013-4		1	37	1
		1	504	1
412T2013-4		2	44	1
		2	799	1
412T2014-1		1	314	2
		2	539	2
412T2014-2		1	322	2
		2	551	2
412T2045-1		1	488	1
		2	781	1
412T2045-2		1	490	1
412T2046-1		1	492	1
		2	784	1
412T2046-2		1	494	1
412T3108-10		1	27	1
		2	30	1
412T3108-11		1	64	1
		2	80	1
412T3108-12		1	66	1
		2	81	1
412T3108-17		1	21	1
		2	26	1
412T3108-3		1	7	1
		2	5	1
412T3108-4		1	9	1
		2	6A	1
412T3108-5		1	46	1
		2	56	1
412T3108-6		1	48	1
		2	57	1

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
412T3108-9		1	25	1
		2	29	1
412T3109-10		1	432	1
		2	692	1
412T3109-13		1	428	1
		2	690	1
412T3109-14		1	428A	1
		2	690J	1
412T3109-19		1	440	1
		2	709	1
412T3109-20		1	440A	1
		2	710	1
412T3109-21		1	426	1
		2	688	1
412T3109-22		2	689	1
412T3109-3		1	416	1
		2	679	1
412T3109-4		1	418	1
		2	680	1
412T3109-9		1	430	1
		2	691	1
413T1002-19		1	35	4
		1	500	4
		2	41	4
		2	793	4
413T1002-191SP		1	1C	RF
413T1002-192SP		1	5C	RF
413T1002-213SP		1	1	RF
413T1002-214SP		1	5	RF
413T1002-221SP		1	1A	RF
413T1002-263SP		1	1B	RF
413T1002-264SP		1	5B	RF
413T1002-289SP		1	1D	RF
413T1002-290SP		1	5D	RF
413T1002-329SP		1	1E	RF
		2	1	RF
413T1002-343SP		1	1F	RF
		2	1A	RF
413T1002-344SP		1	5E	RF
		2	3	RF
413T1007-10SP		1	90	2
		2	119	2
413T1007-64SP		2	83A	2
413T1007-84SP		1	68	2
		2	83	2
413T1010-1		1	84	4
		2	110	4

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1022
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1012-11		1	161	1
413T1012-40		1	149C	1
413T1013-10		1	520	1
		2	827	1
413T1013-101		1	528	1
		2	838	1
413T1013-102		1	530	1
		2	839	1
413T1013-180		2	239	1
413T1013-181		2	245	2
413T1013-182		2	233	2
413T1013-205		2	218B	1
413T1013-21		1	522	1
413T1013-21		2	829	1
413T1013-22		1	524	1
		2	832	1
413T1013-31		1	546	1
		2	856A	1
413T1013-32		1	548	1
		2	857	1
413T1013-41		2	218A	1
413T1013-479		1	518B	1
413T1013-481		1	546B	1
413T1013-49		1	538	1
		2	847	1
413T1013-50		1	540	1
		2	848	1
413T1013-619		1	518A	1
413T1013-620		1	520A	1
413T1013-621		1	546A	1
413T1013-622		1	548A	1
413T1013-623		1	528A	1
413T1013-624		1	530A	1
413T1013-637		1	518C	1
413T1013-639		1	546C	1
413T1013-665		2	826	1
413T1013-666		1	520C	1
413T1013-667		2	856	1
413T1013-668		1	548C	1
413T1013-84		2	242	2
413T1013-85		2	236	1
413T1013-87		2	230	2
413T1013-9		1	518	1
		2	826A	1
413T1013-98		2	260	1
413T1014-1		1	124	1
		2	170	1

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1014-2		1	154	1
		2	206	1
413T1014-3		1	160	2
		2	215	2
413T1014-5		1	184	8
		2	272	8
413T1015-11		1	146	1
		2	197	1
413T1015-12		1	148	1
		2	198	1
413T1015-21		1	126	1
413T1015-21		2	173	1
413T1015-22		1	128	1
		2	174	1
413T1015-23		1	136	1
		2	185	1
413T1015-24		1	138	1
		2	186	1
413T1016-2		1	550	1
		2	859	1
413T1017-10		2	299	2
413T1017-15		2	275A	2
413T1017-16		2	278A	2
413T1017-19		2	293	2
413T1017-20		2	302	2
413T1017-23		1	186A	2
		2	275B	2
413T1017-24		1	188A	2
		2	278B	2
413T1017-27		1	196A	2
		2	296	2
413T1017-28		1	198A	2
		2	305	2
413T1017-3		1	298	4
		2	527	4
413T1017-31		1	186	2
413T1017-32		1	188	2
413T1017-33		1	196	2
413T1017-34		1	198	2
413T1017-7		2	275	2
413T1017-8		2	278	2
413T1017-9		2	290	2
413T1020-1		1	256	4
		2	443	4
		2	446	4

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1024
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1020-2		1	262	4
		2	455	4
413T1020-4		1	256A	4
		2	446A	4
413T1020-5		1	262A	4
		2	458	4
413T1021-1		1	270	4
		2	473	4
413T1021-2		1	276	4
		2	482	4
413T1022-10		1	246C	2
		2	422	2
413T1022-11		1	238A	2
		2	398A	2
413T1022-12		1	240A	2
		2	404A	2
413T1022-13		1	246A	2
		2	416	2
413T1022-14		1	246D	2
		2	425	2
413T1022-17		1	246B	2
		2	419	2
413T1022-18		1	246E	2
		2	428	2
413T1022-19		1	238B	2
		2	398D	2
413T1022-20		1	240B	2
		2	404D	2
413T1022-7		1	238	2
		2	395	2
		2	398	2

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1022-8		1	240	2
		2	401	2
		2	404	2
413T1022-9		1	246	2
		2	413	2
413T1023-1		1	226	2
		2	374	2
413T1023-2		1	228	2
		2	377	2
413T1023-3		1	236	2
		2	389	2
413T1023-4		1	236A	2
		2	392	2
413T1024-2		1	96	2
		2	128	2
413T1028-2		1	76	2
		2	95	2
413T1028-4		1	70	2
		2	86	2
413T1028-5		1	70A	2
		2	86A	2
413T1030-3		1	118	2
		2	161	2
413T1030-4		1	118A	2
		2	161A	2
413T1081-2		1	336	1
		2	572	1
413T1081-7		1	350	1
		2	593	1
413T1083-10		1	216	4
		1	218A	4
		2	356	4

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1026
 Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1083-11		1	216A	4
		1	264	4
		2	464	4
413T1083-2		2	359	4
413T1083-3		2	353	4
413T1083-5		1	252	8
		2	437	8
413T1083-6		2	461	4
413T1083-8		1	278	4
		2	485	4
413T1083-9		1	218	4
		2	362	4
413T1084-1		1	268	4
		2	470	4
413T1085-3		1	222	4
		2	368	4
413T1085-4		1	220	8
		2	365	8
413T1086-1		2	323	2
413T1086-10		1	282	2
		2	491	2
413T1086-11		1	286	2
		2	497	2
413T1086-12		1	286B	2
		2	500	2
413T1086-13		1	204	2
		2	329	2
413T1086-14		1	206	2
		2	332	2
413T1086-15		1	288A	2
		2	503A	2
413T1086-16		1	290A	2
		2	506A	2
413T1086-17		1	296A	2
		2	518	2
413T1086-18		1	296C	2
		2	524	2
413T1086-19		2	314	2

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1027
Jan 01/91

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1086-2		2	326	2
413T1086-20		2	317	2
413T1086-21		2	320	4
413T1086-3		1	288	2
		2	503	2
413T1086-31		1	204A	2
		2	329A	2
413T1086-32		1	206A	2
		2	332A	2
413T1086-35		1	280A	2
		2	488B	2
413T1086-36		1	282A	2
		2	491B	2
413T1086-37		1	286A	2
		2	497A	2
413T1086-38		1	286C	2
		2	500A	2
413T1086-4		1	290	2
		2	506	2
413T1086-5		1	296	2
		2	515	2
413T1086-6		1	296B	2
		2	521	2
413T1086-7		1	214	4
		2	350	4
413T1086-9		1	280	2
		2	488	2
413T1087-1		1	254	4
		2	440	4
413T1090-1		1	106	2
		2	143	2
413T1090-3		1	102	2
		2	137	2
413T1091-1		1	108	2
		2	146	2
413T1092-2		1	116	2
		2	158	2
413T1093-2		1	104	2
		2	140	2
413T1093-3		1	78	2
		2	98	2
413T1095-11		1	516A	1
		2	823A	1
413T1095-4		2	823	1
413T1095-5		1	510	1
		2	808	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1028
 Jan 01/91

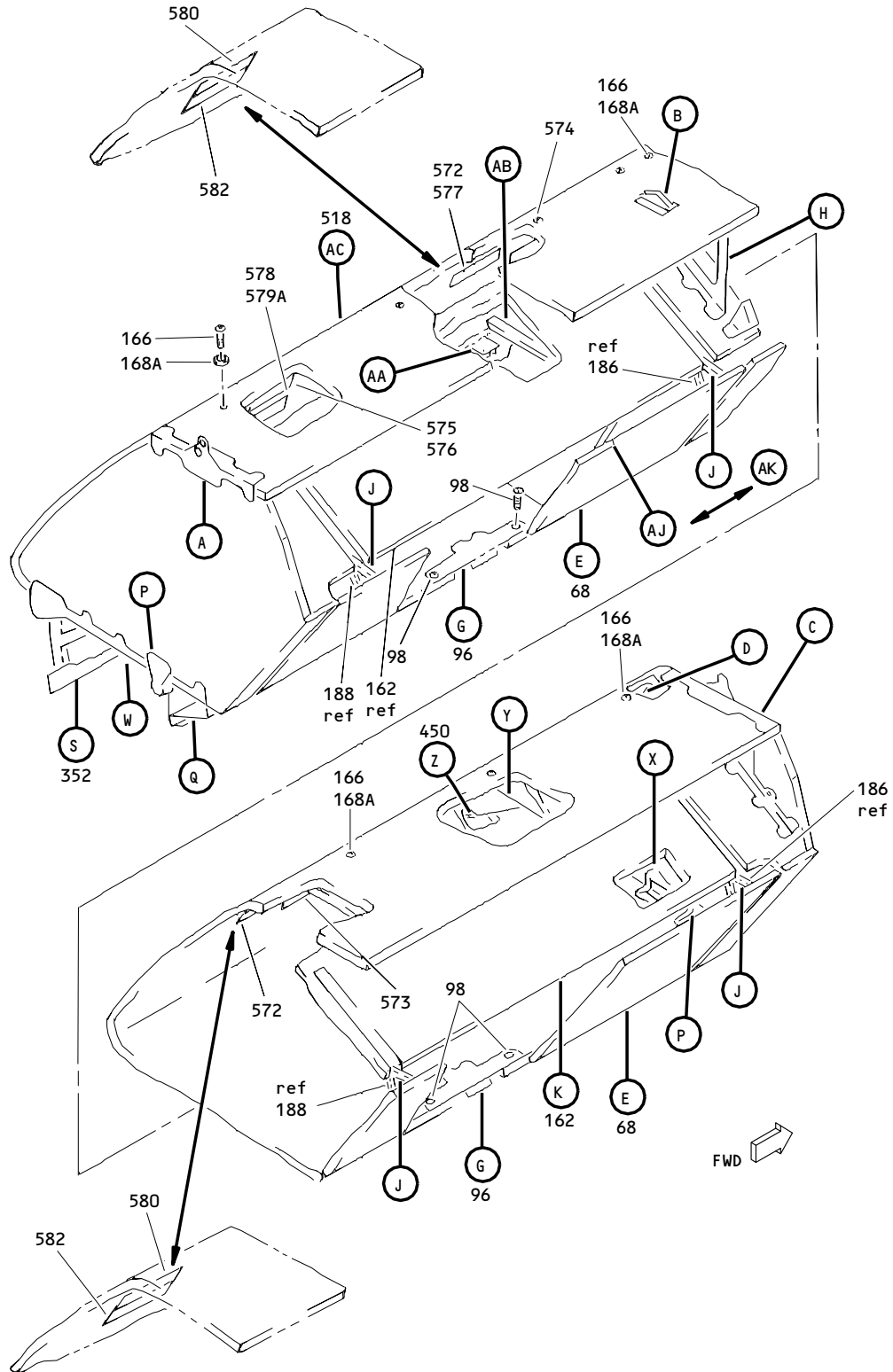
PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
413T1095-7		2	802	1
413T1095-9		1	506	1
		2	802A	1
413T1098-1		1	160R	7
413T1098-10		1	148W	1
413T1098-11		1	148Z	1
413T1098-4		1	148V	1
413T1098-9		1	148X	1
413T1118-3		1	86	2
		2	113	2
413T1118-4		1	88	2
		2	116	2
413T1132-1		2	104	2
413T1136-25		1	162	1
		2	218	1
413T1136-26		1	164	1
		2	219	1
413T1136-61		1	170	1
		2	227	1
413T1136-87		1	162A	1
413T1136-88		1	164A	1
413T1136-93		1	162B	1
413T1136-94		1	164B	1
413T1137-1		1	303	4
413T1138-1		1	310	4
413T1139-1		1	303G	4
413T1139-2		1	303M	4
413T1140-1		1	304A	4
5R3-1		1	302	4
		2	533	4
5S1-6		1	210	4
		2	344	4
5S3-2		1	212	4
		2	347	4
55282		1	462	1
		2	742	1

25-28-33

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
6035-04BR0219		1	292A	4
		2	494A	4
		2	509A	4
6035-04BR219		1	284A	4
6041-03BR0375		1	294A	12
6041-3BR0375		2	512A	12
96-02		2	712	1
		1	482	4
		2	20	3
		2	71	6
		2	697	3
96-82		1	110	2
		1	372	2
		2	149	2
		2	620	2
97E054		1	448	1
		2	718	1
9994		1	186B	2
			188B	2
		2	275D	2
		2	278D	2

25-28-33

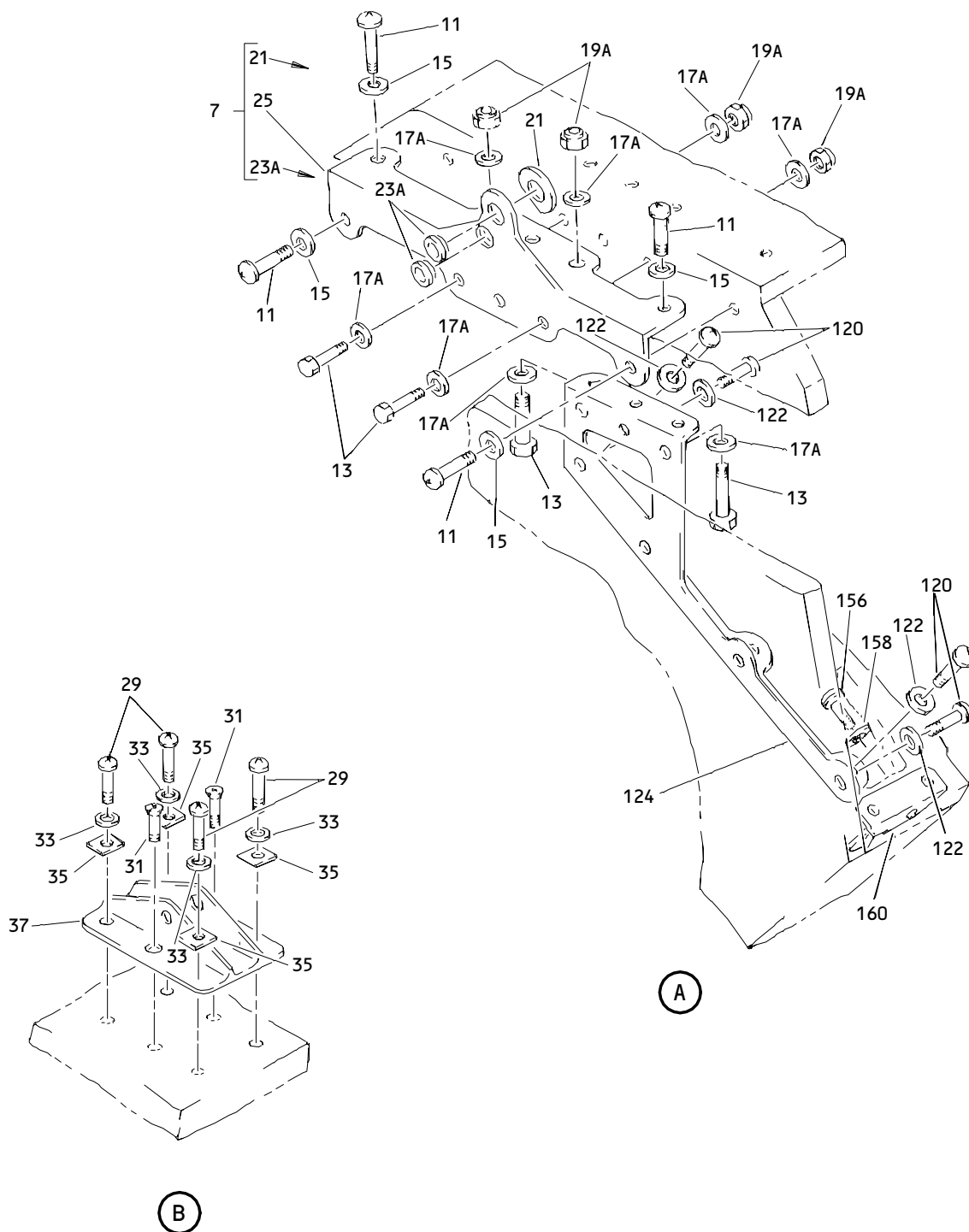
 ILLUSTRATED PARTS LIST
 01.1 Page 1030
 Jan 01/91



Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 1)

25-28-33

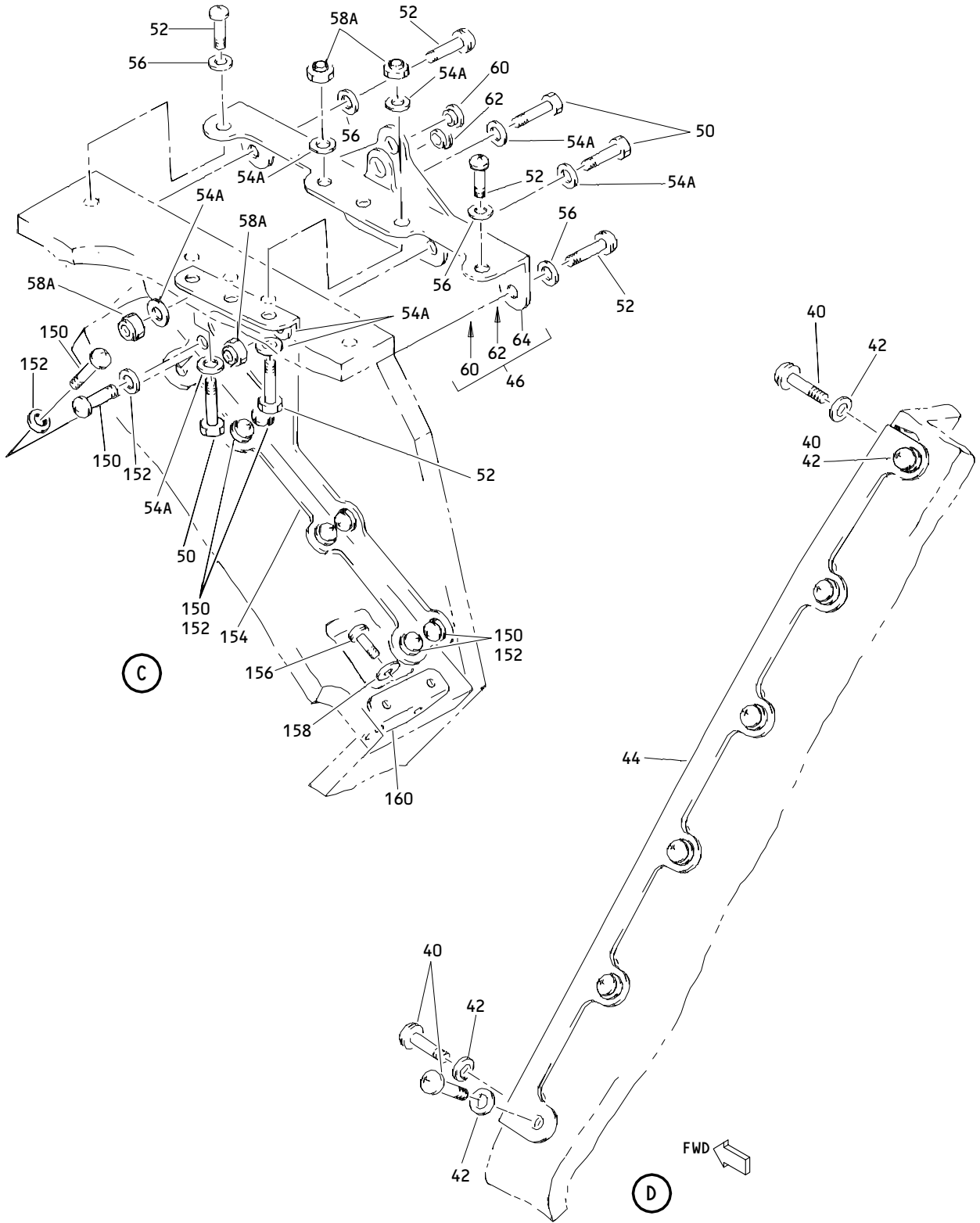
ILLUSTRATED PARTS LIST
01.1 Page 1031
Jan 01/91



Outboard Overhead Storage Bin Assembly
 Figure 1 (Sheet 2)

25-28-33

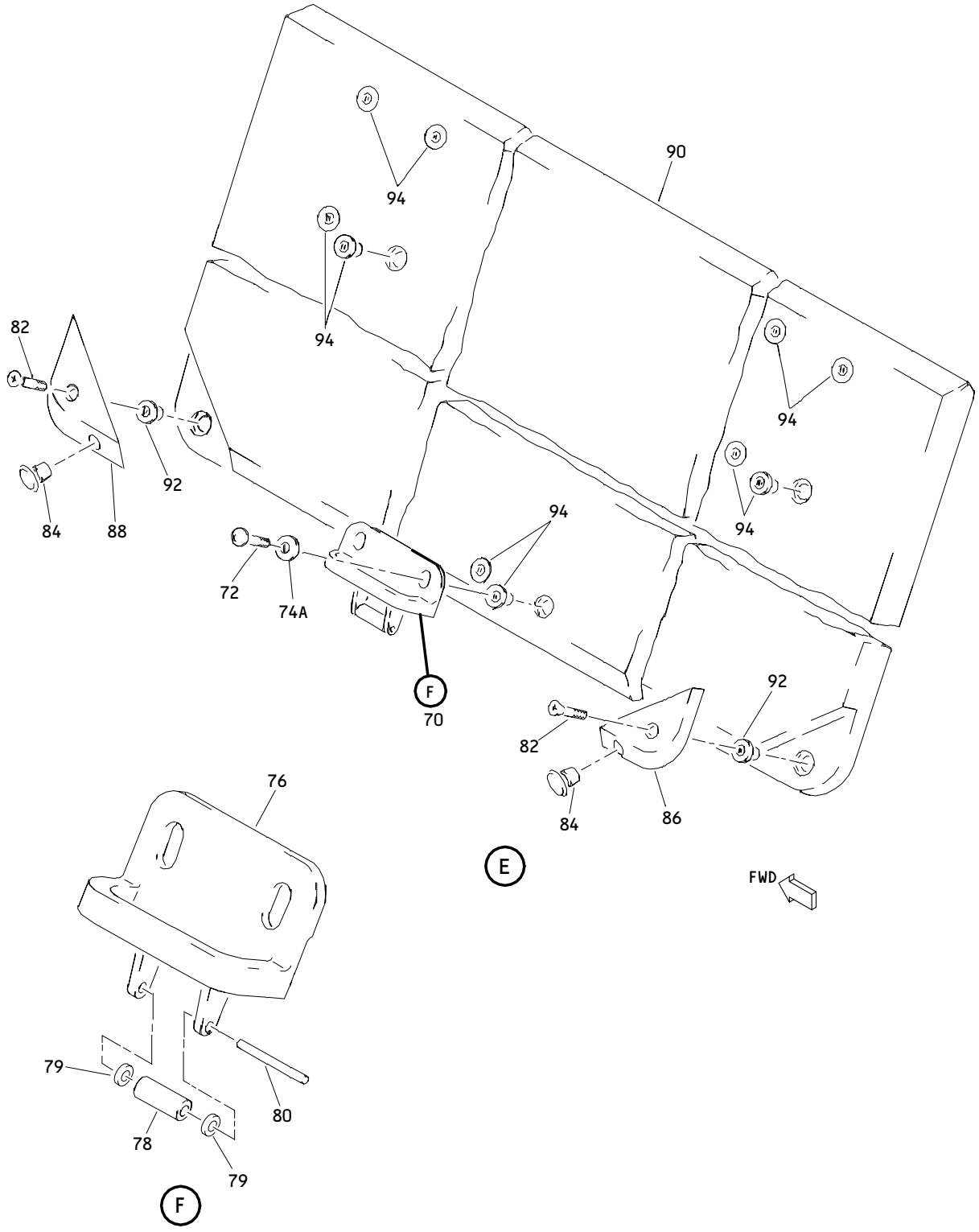
ILLUSTRATED PARTS LIST
 01.1 Page 1032
 Jan 01/91



Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 3)

25-28-33

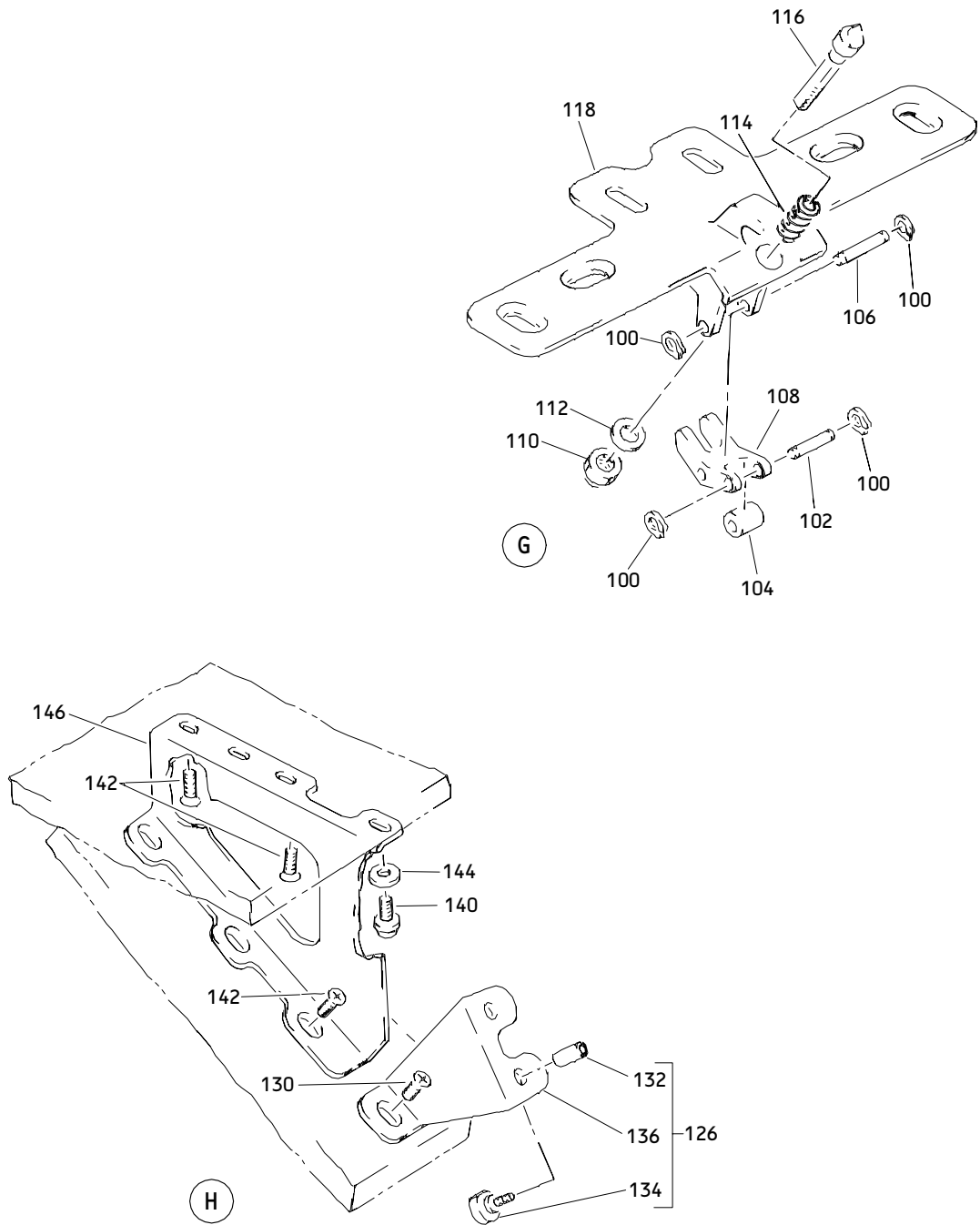
ILLUSTRATED PARTS LIST
01.1 Page 1033
Jan 01/91



Outboard Overhead Stowage Bin Assembly
 Figure 1 (Sheet 4)

25-28-33

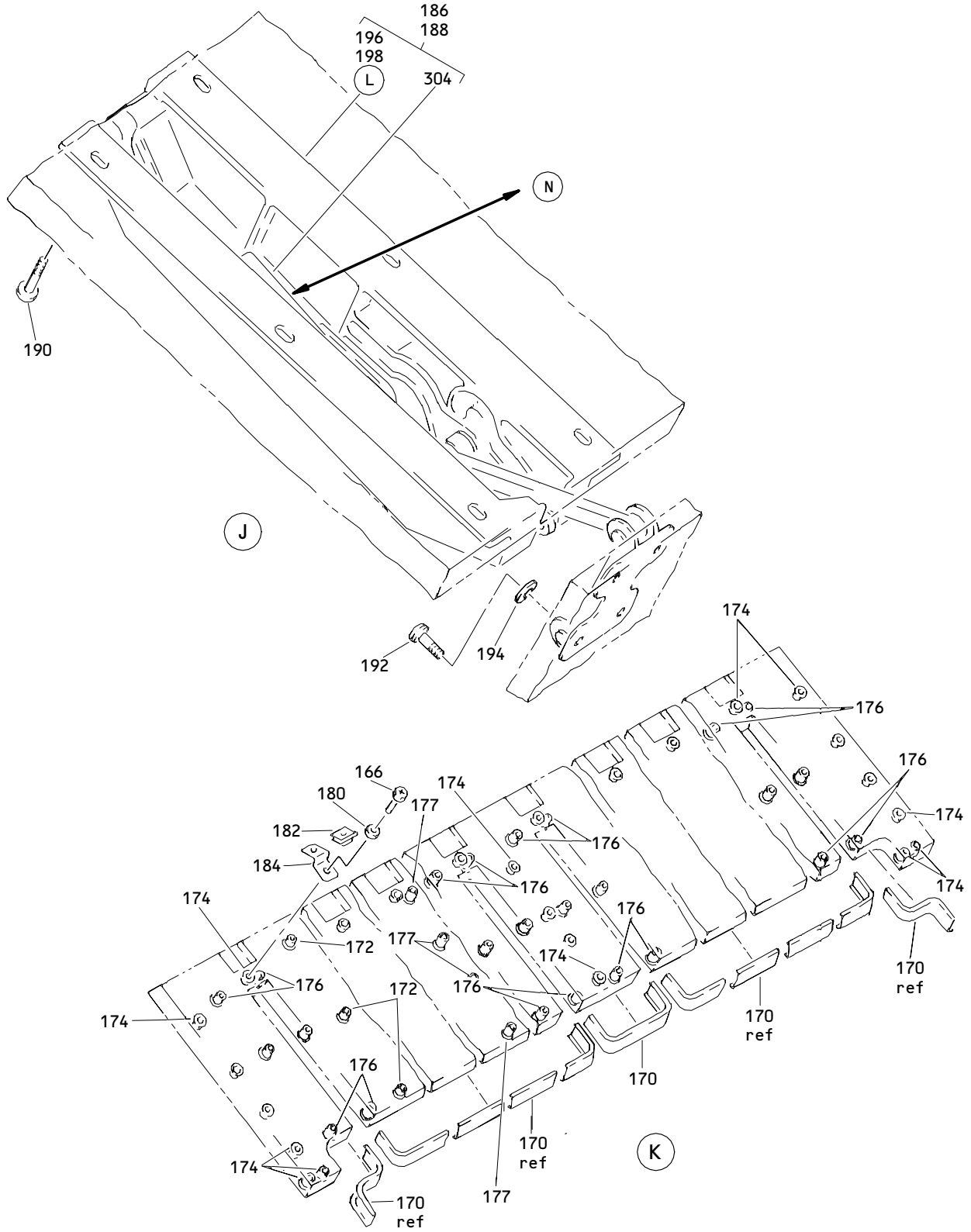
ILLUSTRATED PARTS LIST
 01.1 Page 1034
 Jan 01/91



Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 5)

25-28-33

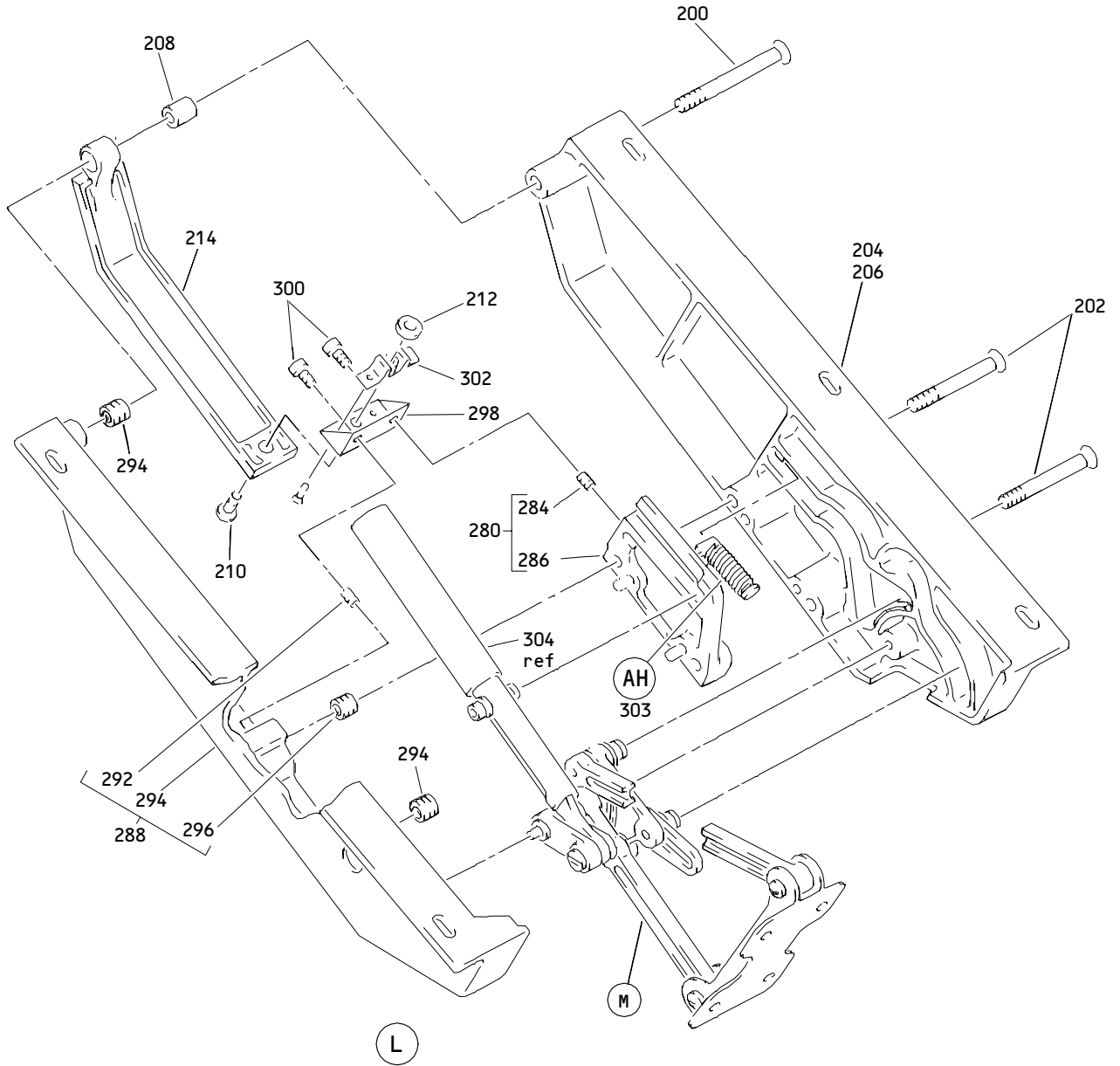
ILLUSTRATED PARTS LIST
01.1 Page 1035
Jan 01/91



Outboard Overhead Storage Bin Assembly
 Figure 1 (Sheet 6)

25-28-33

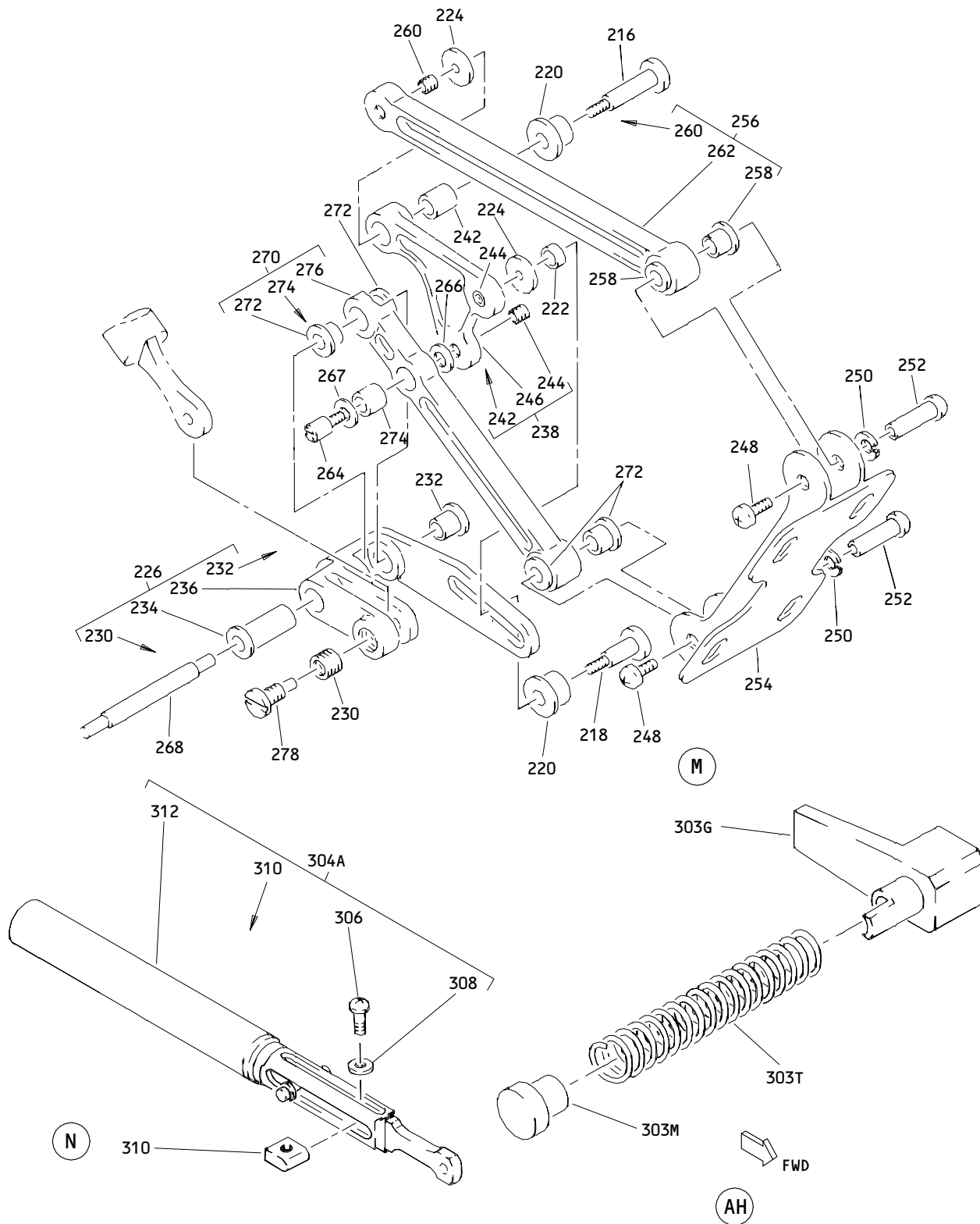
ILLUSTRATED PARTS LIST
 01.1 Page 1036
 Jan 01/91



Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 7)

25-28-33

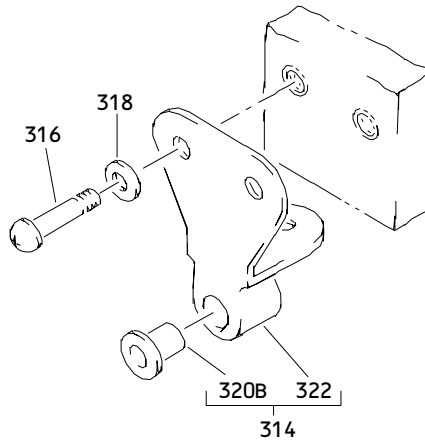
ILLUSTRATED PARTS LIST
01.1 Page 1037
Jan 01/91



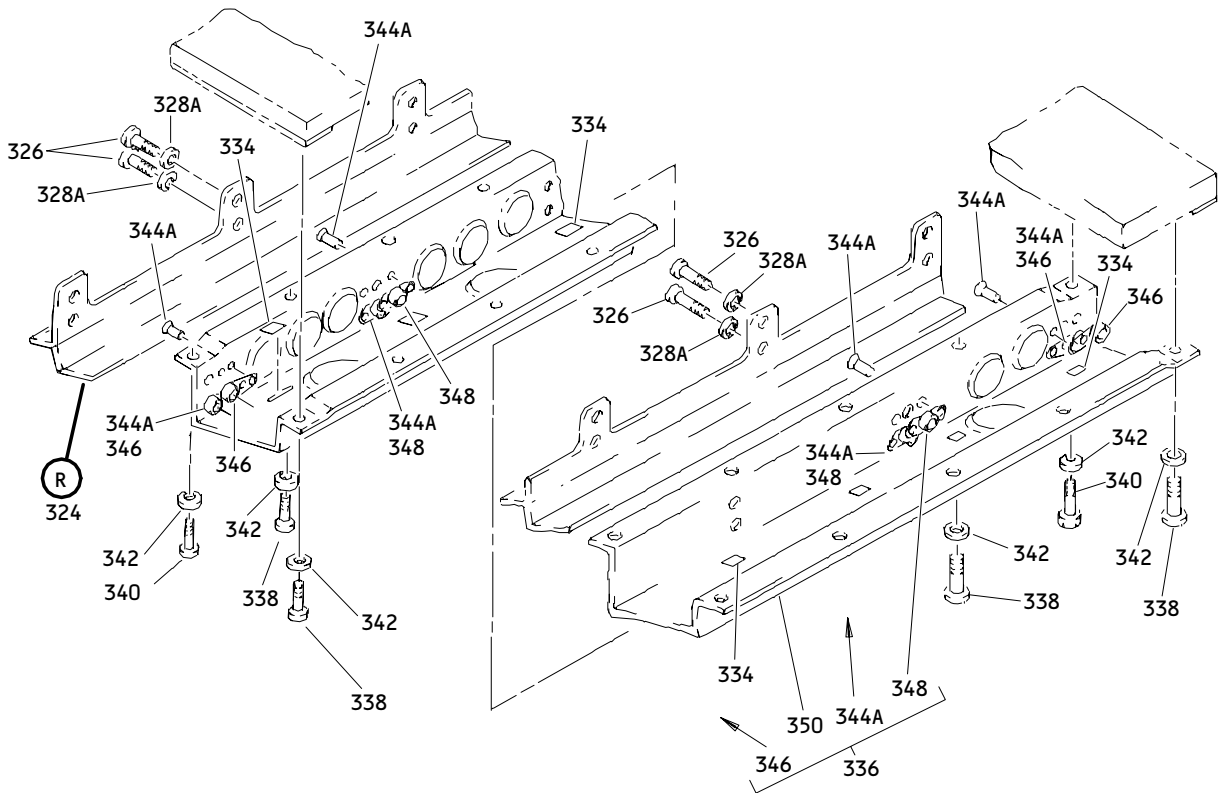
Outboard Overhead Storage Bin Assembly
 Figure 1 (Sheet 8)

25-28-33

ILLUSTRATED PARTS LIST
 01.1 Page 1038
 Jan 01/91



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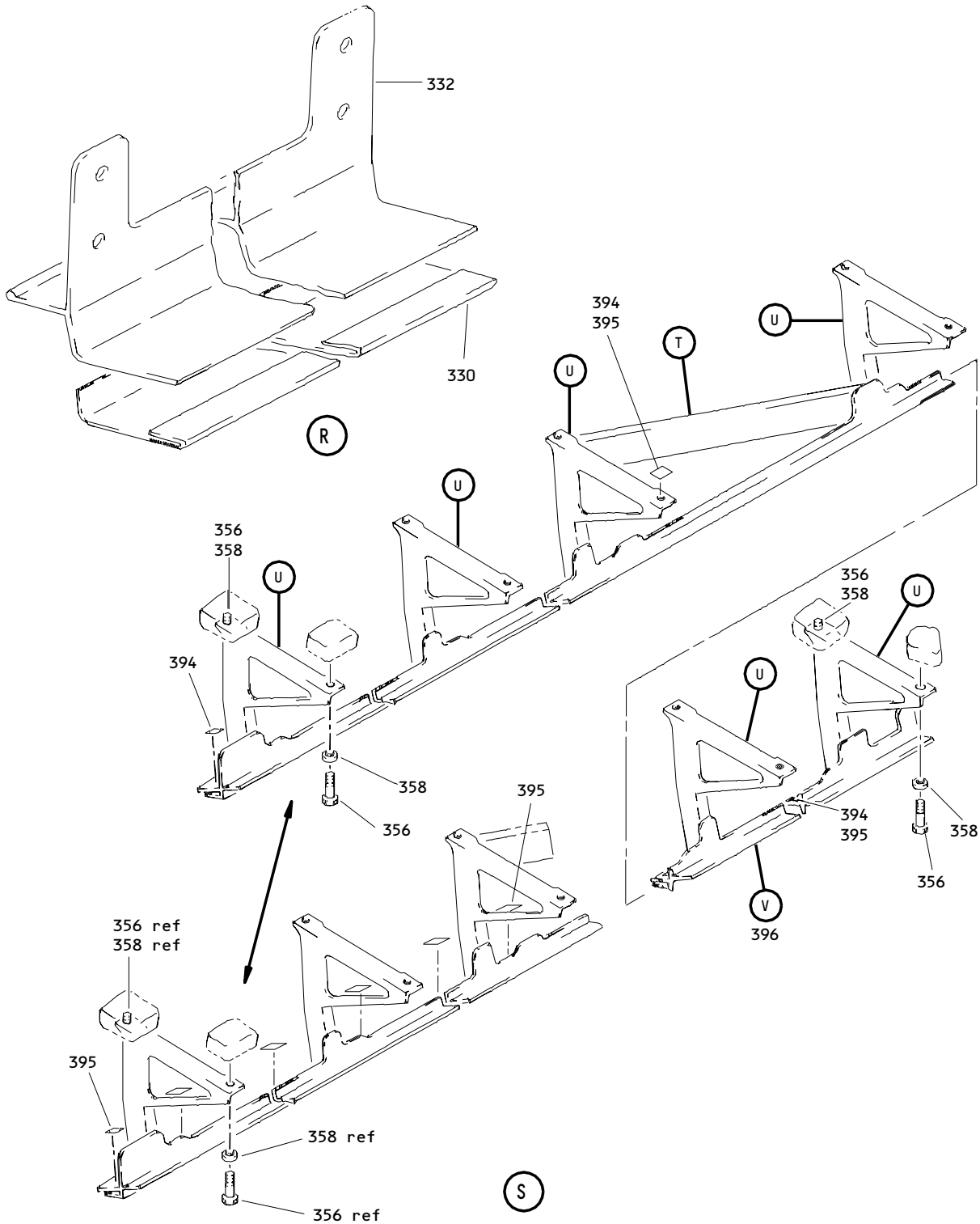


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Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 9)

25-28-33

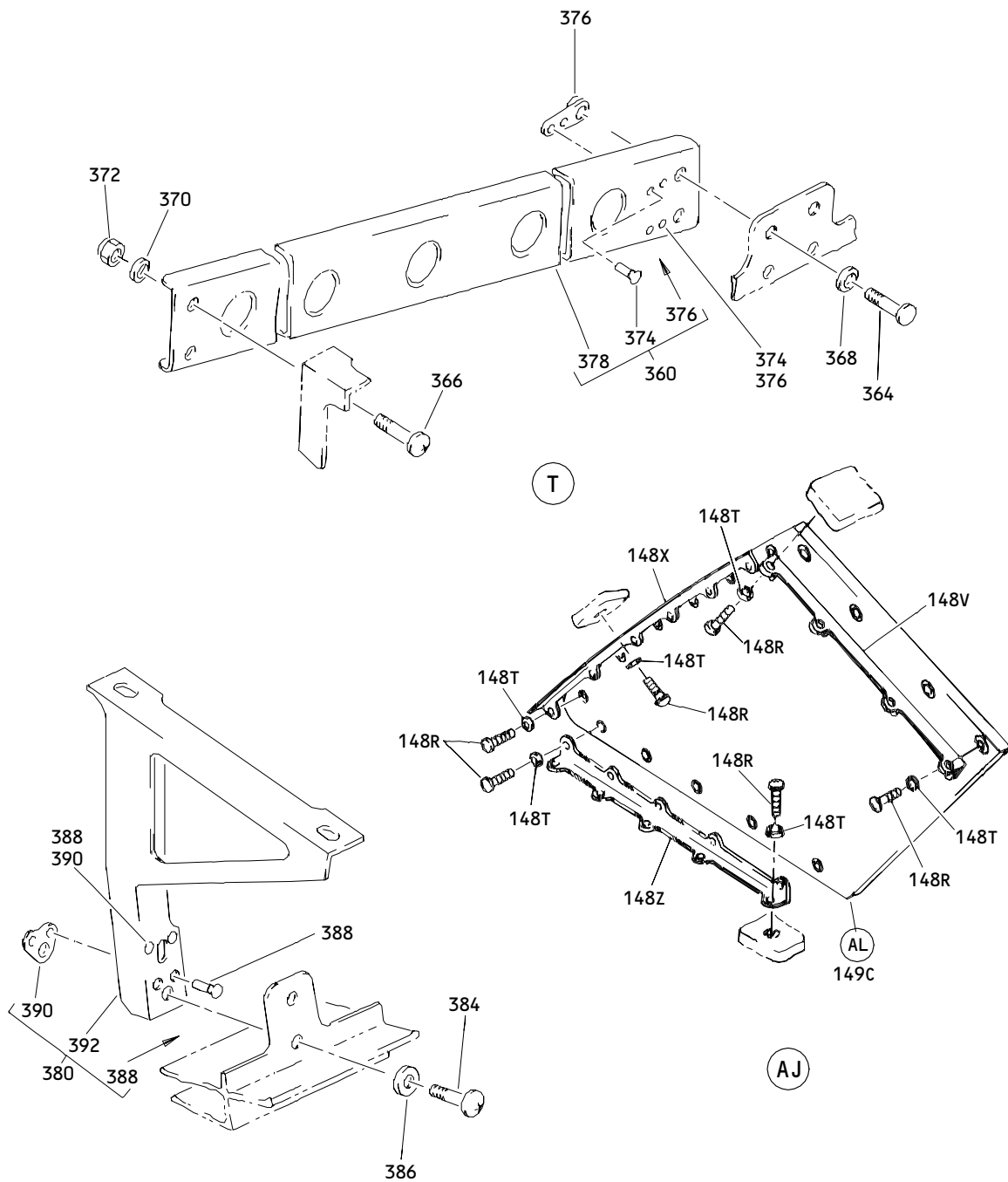
ILLUSTRATED PARTS LIST
01.1 Page 1039
Jan 01/91



Outboard Overhead Storage Bin Assembly
 Figure 1 (Sheet 10)

25-28-33

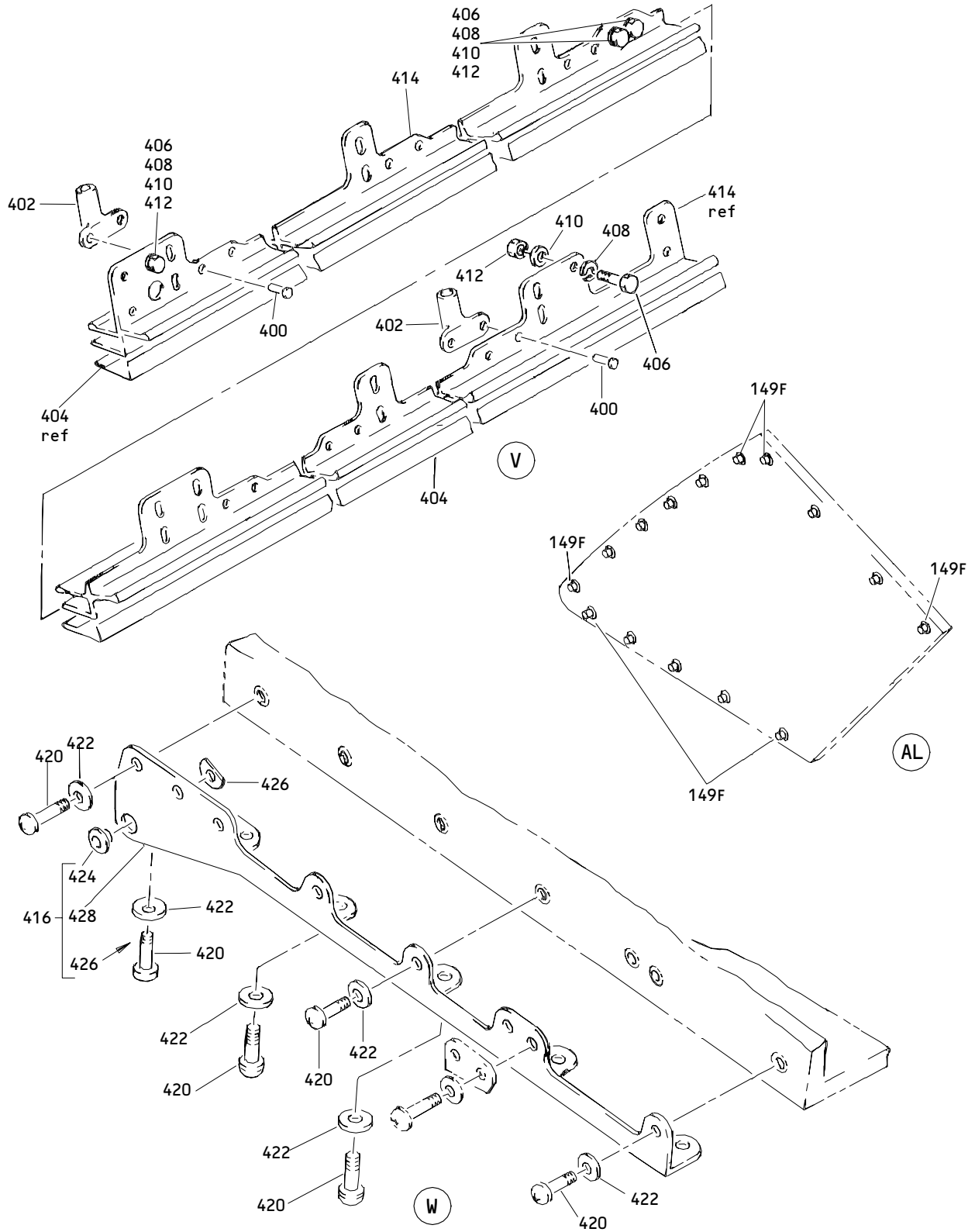
ILLUSTRATED PARTS LIST
 01.1 Page 1040
 Jan 01/91



Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 11)

25-28-33

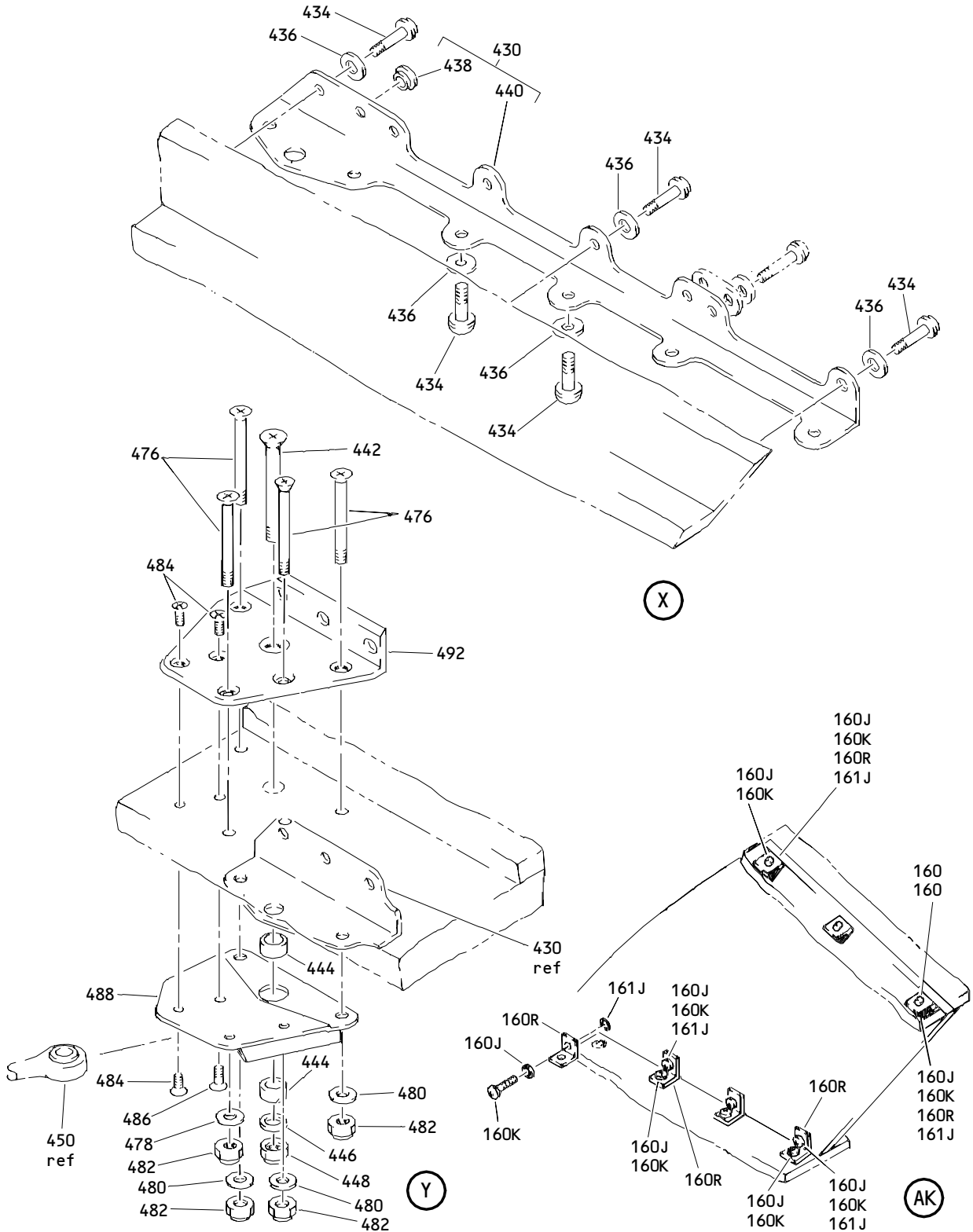
ILLUSTRATED PARTS LIST
01.1 Page 1041
Jan 01/91



Outboard Overhead Storage Bin Assembly
 Figure 1 (Sheet 12)

25-28-33

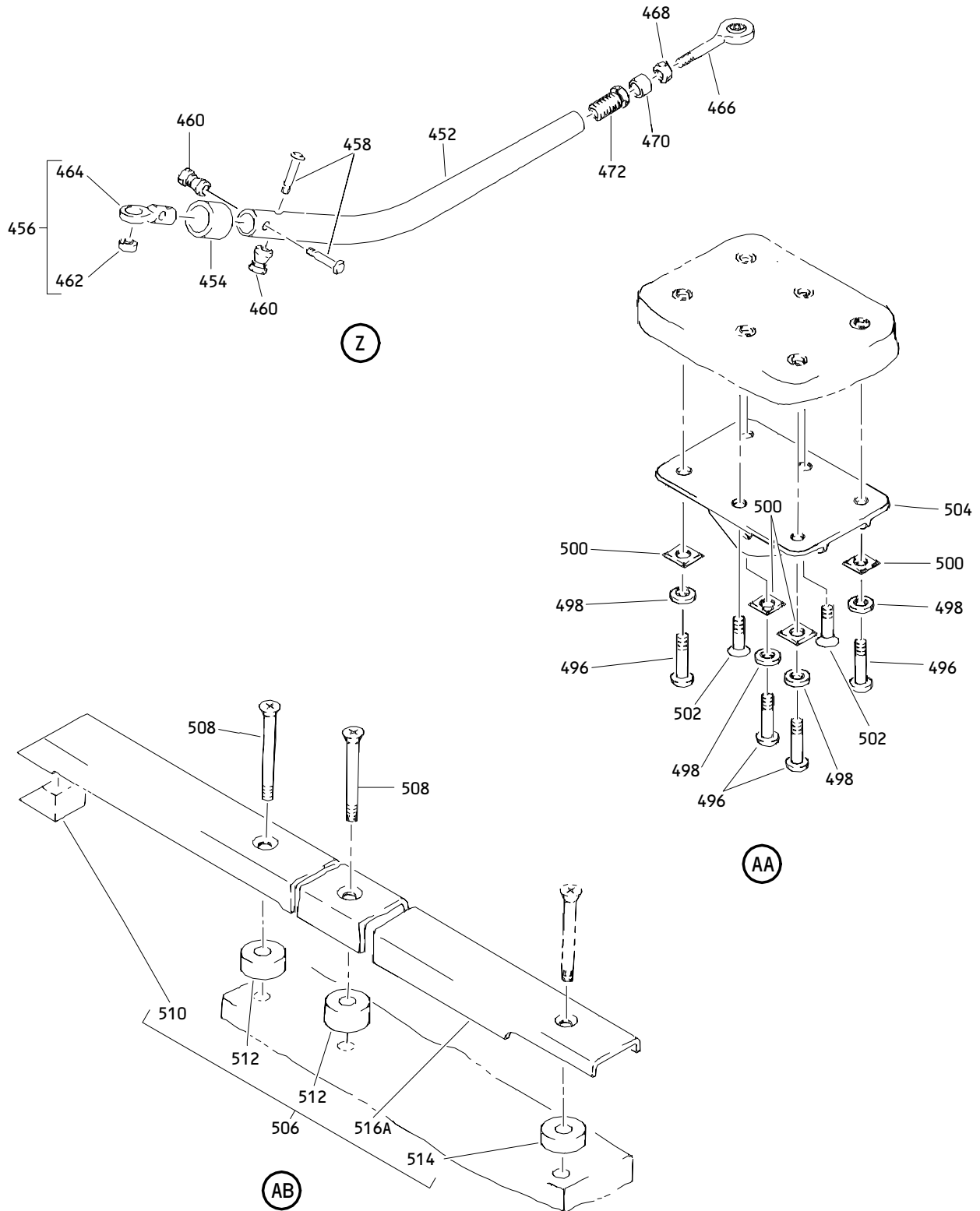
ILLUSTRATED PARTS LIST
 01.1 Page 1042
 Jan 01/91



Outboard Overhead Storage Bin Assembly
Figure 1 (Sheet 13)

25-28-33

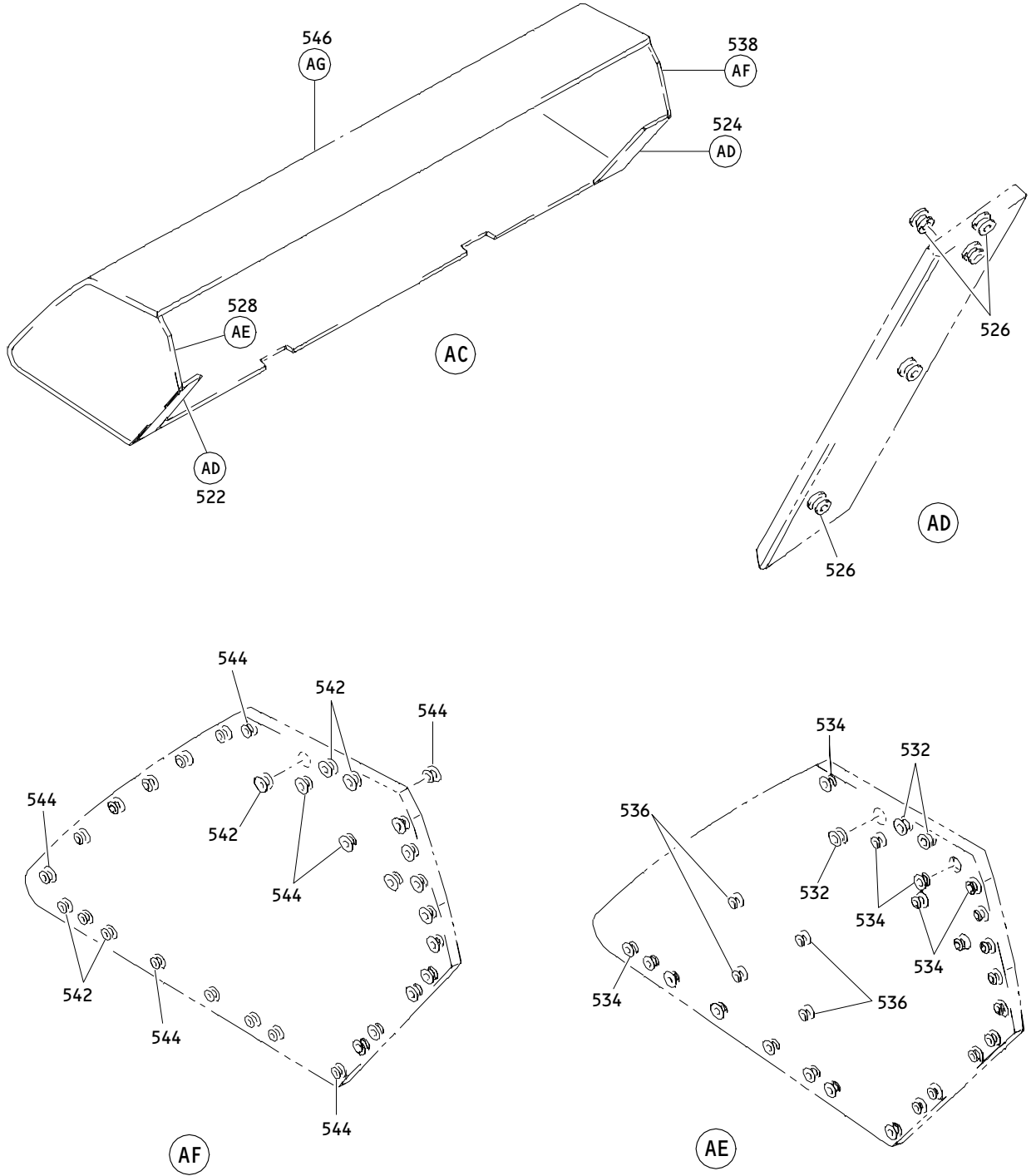
ILLUSTRATED PARTS LIST
01.1 Page 1043
Jan 01/91



Outboard Overhead Storage Bin Assembly
 Figure 1 (Sheet 14)

25-28-33

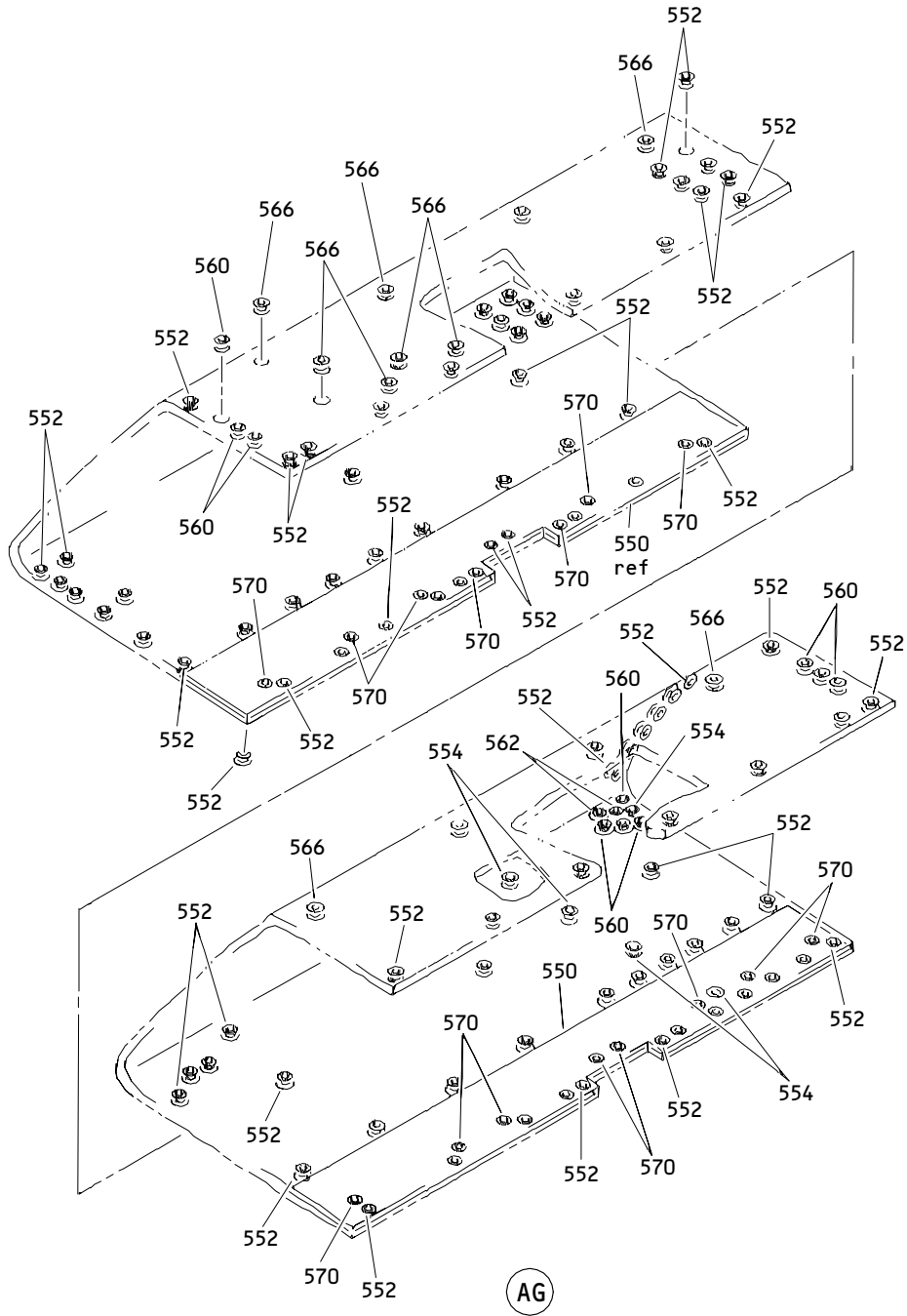
ILLUSTRATED PARTS LIST
 01.1 Page 1044
 Jan 01/91



Outboard Overhead Stowage Bin Assembly
Figure 1 (Sheet 15)

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1045
Jan 01/91



Outboard Overhead Stowage Bin Assembly
Figure 1 (Sheet 16)

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1046
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1	413T1002-213SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	A	RF
-1A	413T1002-221SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	B	RF
-1B	413T1002-263SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	C	RF
-1C	413T1002-191SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	D	RF
-1D	413T1002-289SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	E	RF
-1E	413T1002-329SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	F	RF
R -1F	413T1002-343SP		(FOR DETAILS SEE FIG. 2) BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	G	RF
-5	413T1002-214SP		(FOR DETAILS SEE FIG. 2) BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	N	RF
-5A	413T1002-222SP		DELETED		
-5B	413T1002-264SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	Q	RF
-5C	413T1002-192SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	R	RF
R -5D	413T1002-290SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	P	RF
R -5E	413T1002-344SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	S	RF
7	412T3108-3		(FOR DETAILS SEE FIG. 2) .FITTING ASSY	A-E	1
-9	412T3108-4		.FITTING ASSY	N-R	1
11	NAS623-3-1		ATTACHING PARTS .SCREW	A-E, N-R	4
13	NAS6603-9		.BOLT	A-E, N-R	6
15	NAS620A10L		.WASHER	A-E, N-R	4
17	AN960PD10L		DELETED		
R 17A	AN960JD10L		.WASHER	A-E, N-R	12
19	H10-3BAC		DELETED		
R 19A	MS21042L3		.NUT	A-E, N-R	6
			-----*-----		

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-21	412T3108-17		..DOUBLER	A-E, N-R	1
R 23 23A	BACB28AR06A024A BACB28X6M024		DELETED ..BUSHING- (V23294) (SPEC BACB28X6M024) (OPT BACB28X6M024 (V70265)) (OPT BACB28X6M024 (V94892))	A-E, N-R	2
25	412T3108-9		..FITTING	A-E	1
-27	412T3108-10		..FITTING	N-R	1
29	NAS623-3-2		.SCREW	A-E, N-R	4
31	NAS514P1032-5		.SCREW	A-E, N-R	2
33	NAS620A10L		.WASHER	A-E, N-R	4
35	413T1002-19		.FILLER	A-E, N-R	4
37	412T2013-4		.FITTING	A-E, N-R	1
40	NAS623-3-1		.SCREW	A-E, N-R	12
42	NAS620A10L		.WASHER	A-E, N-R	12
44	412T2013-2		.ANGLE	A-E, N-R	1
46	412T3108-5		.FITTING ASSY	A-E	1
-48	412T3108-6		.FITTING ASSY ATTACHING PARTS	N-R	1
50	NAS6603-9		.BOLT	A-E, N-R	6

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1048
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-52	NAS623-3-1		.SCREW	A-E, N-R	4
R 54	AN960PD10L		DELETED		
54A	AN960JD10L		.WASHER	A-E, N-R	12
56	NAS620A10L		.WASHER	A-E, N-R	4
R 58	H10-3BAC		DELETED		
58A	MS21042L3		.NUT	A-E, N-R	6
			-----*		
60	BACB28X4C009		..BUSHING- (V23294) (SPEC BACB28X4C009) (OPT BACB28X4C009 (V70265)) (OPT BACB28X4C009 (V94892))	A-E, N-R	1
62	BACB28X4C024		..BUSHING- (V23294) (SPEC BACB28X4C024) (OPT BACB28X4C024 (V70265)) (OPT BACB28X4C024 (V94892))	A-E, N-R	1
64	412T3108-11		..FITTING	A-E	1
-66	412T3108-12		..FITTING	N-R	1
68	413T1007-84SP		.DOOR ASSY	A-E, N-R	2
R 70	413T1028-4		..STRIKE ASSY- (OPT ITEM 70A)	A-E, N-R	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-70A	413T1028-5		..STRIKE ASSY- (OPT ITEM 70) ATTACHING PARTS	A-E, N-R	1
72	NAS623-3-1W		..SCREW	A-E, N-R	2
R 74 74A	AN96OKD10L AN96OPD10L		DELETED ..WASHER	A-E, N-R	2
76	413T1028-2		-----*----- ...STRIKE	A-E, N-R	1
78	413T1093-3		...ROLLER- (USED ON ITEM 70)	A-E, N-R	1
R -78A	NAS1056C3-056		...ROLLER- (USED ON ITEM 70A)	A-E, N-R	1
R 79	MS51859-1		...BUSHING- (USED ON ITEM 70A)	A-E, N-R	2
80	MS20253-2-083		...PIN-HINGE	A-E, N-R	1
82	NAS514P1032-6		..SCREW	A-E, N-R	2
84	413T1010-1		..BUMPER	A-E, N-R	2
86	413T1118-3		..COVER	A-E, N-R	1
88	413T1118-4		..COVER	A-E, N-R	1
90	413T1007-10SP		..COVER-DECORATIVE	A-E, N-R	1
92	SL618-3A		..INSERT- (V97393)	A-E, N-R	2
94	NAS1836-3-11		..INSERT	A-E, N-R	10
R 96	413T1024-2		.LATCH ASSY ATTACHING PARTS	A-E, N-R	2

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1050
 Jan 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-98	NAS514P1032-5		.SCREW -----*-----	A-E, N-R	4
100	MS16624-5012		..RING	A-E, N-R	4
102	413T1090-3		..PIN	A-E, N-R	1
104	413T1093-2		..ROLLER	A-E, N-R	1
106	413T1090-1		..PIN	A-E, N-R	1
108	413T1091-1		..ARM	A-E, N-R	1
110	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))	A-E, N-R	1
112	AN960C8		..WASHER	A-E, N-R	1
114	MS24585C93		..SPRING	A-E, N-R	1
116	413T1092-2		..BOLT	A-E, N-R	1
118	413T1030-3		..BODY- (OPT ITEM 118A)	A-E, N-R	1
-118A	413T1030-4		..BODY- (OPT ITEM 118)	A-E, N-R	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-120	NAS623-3-1		.SCREW	A-E, N-R	8
122	NAS620A10L		.WASHER	A-E, N-R	8
124	413T1014-1		.BRACKET	A-E, N-R	1
126	413T1015-21		.BRACKET ASSY	A-E	1
-128	413T1015-22		.BRACKET ASSY ATTACHING PARTS	N-R	1
130	NAS514P1032-5		.SCREW	A-E, N-R	1
			-----*-----		
132	NAS42DD6-6		..SPACER	A-E, N-R	2
134	SL6161-08-4		..STUD- (V97393)	A-E, N-R	2
136	413T1015-23		..BRACKET	A-E	1
-138	413T1015-24		..BRACKET	N-R	1
140	NAS623-3-1		.SCREW	A-E, N-R	1
142	NAS514P1032-5		.SCREW	A-E, N-R	6
144	NAS620A10L		.WASHER	A-E, N-R	1
146	413T1015-11		.BRACKET	A-E	1
-148	413T1015-12		.BRACKET	N-R	1
148R	NAS623-3-1		.SCREW	D,R	30
148T	NAS620A10L		.WASHER	D,R	30
148V	413T1098-4		.BRACKET	D,R	1
148W	413T1098-10		.BRACKET	D	1
148X	413T1098-9		.BRACKET	R	1
148Z	413T1098-11		.BRACKET	D,R	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1052
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
149C	413T1012-40		.PANEL ASSY	D,R	1
149F	NAS1836-3-09		..INSERT	D,R	15
150	NAS623-3-1		.SCREW	A-E, N-R	8
152	NAS620A10L		.WASHER	A-E, N-R	8
154	413T1014-2		.BRACKET	A-E, N-R	1
156	NAS603-4P		.SCREW	A-E, N-R	8
158	NAS620A10L		.WASHER	A-E, N-R	8
160	413T1014-3		.BRACKET	A-E, N-R	2
160J	NAS623-3-1		.SCREW	B,E,P	14
160K	NAS620A10L		.WASHER	B,E,P	14
160R	413T1098-1		.BRACKET	B,E,P	7
161	413T1012-11		.PANEL ASSY-DIVIDER	B,E	1
-161E	413T1012-12		.PANEL ASSY-DIVIDER	P	1
161J	NAS1836-3-09		..INSERT	B,E,P	7
162	413T1136-25		.PANEL ASSY-HINGE	A,C	1
-162A	413T1136-87		.PANEL ASSY-HINGE	B	1
-162B	413T1136-93		.PANEL ASSY-HINGE	D	1
-162C	413T1136-87		.PANEL ASSY-HINGE	E	1
-164	413T1136-26		.PANEL ASSY-HINGE	N,Q	1
-164A	413T1136-88		.PANEL ASSY-HINGE	P	1
-164B	413T1136-94		.PANEL ASSY-HINGE	R	1
166	NAS623-3-7		ATTACHING PARTS .SCREW	A-E, N-R	8

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 168	AN96OKD10L		DELETED		
R 168A	AN96OPD10L		.WASHER	A-E, N-R	8
			-----*-----		
170	413T1136-61		..TRIM-EDGE	A-E, N-R	AR
172	NAS1836-3-09		..INSERT	B,E,P	3
174	NAS1836-3-09		..INSERT	A-E, N-R	24
176	SL618-3A		..INSERT- (V97393)	A-E, N-R	24
177	SL618-3A		..INSERT- (V97393)	D,R	4
178	A11330-8-3		..NUT- (V72962) (SPEC BACN10FX21) (OPT BRC500-8-3 (V52828)) (OPT F49322-3-21 (V15653)) (OPT SL240-3-1 (V97393)) (OPT 130061 (V60119))	A-E, N-R	8
180	NAS1801-3-5		..SCREW	A-E, N-R	8
182	BACW10P183AL		..WASHER- (V10630) (SPEC BACW10P183AL)	A-E, N-R	8
184	413T1014-5		..SUPPORT-HINGE PNL	A-E, N-R	8
186	413T1017-31		.HINGE ASSY (PRE SB 25-78)	A,B,E ,N,P	2
-186A	413T1017-23		.HINGE ASSY (PRE SB 25-78)	C,D,Q ,R	2
-186B	9994		.HINGE ASSY (POST SB 25-78) (V80477)	A-E, N,P-Q	2
188	413T1017-32		.HINGE ASSY (PRE SB 25-78)	A,B, E,N,P	2
-188A	413T1017-24		.HINGE ASSY (PRE SB 25-78)	C,D, Q,R	2
-188B	9994		.HINGE ASSY (POST SB 25-78) (V80477)	A-E, N,P-Q	2
			ATTACHING PARTS		

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1054
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-190	PSFW10F6DS05WH		.SCREW- (V12324)	A-E, N-R	24
192	NAS1801-3-6		.SCREW	A-E, N-R	16
194	BACW10P183AL		.WASHER- (V10630) (SPEC BACW10P183AL)	A-E, N-R	16
196	413T1017-33		..HINGE ASSY- (USED ON ITEM 186)	A,B,E ,N,P	1
-196A	413T1017-27		..HINGE ASSY- (USED ON ITEM 186A)	C,D,Q ,R	1
198	413T1017-34		..HINGE ASSY- (USED ON ITEM 188)	A,B,E ,N,P	1
-198A	413T1017-28		..HINGE ASSY- (USED ON ITEM 188A)	C,D,Q ,R	1
200	BACB30LH3PU28		...BOLT- (V06710) (SPEC BACB30LH3PU28) (OPT BACB30LH3PU28 (V06725)) (OPT BACB30LH3PU28 (V06950)) (OPT BACB30LH3PU28 (V08524)) (OPT BACB30LH3PU28 (V17943)) (OPT BACB30LH3PU28 (V27624)) (OPT BACB30LH3PU28 (V80539)) (OPT BACB30LH3PU28 (V92215)) (OPT BACB30LH3PU28 (V97928))	A-E, N-R	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-202	BACB30LH3PU22		...BOLT- (V06710) (SPEC BACB30LH3PU22) (OPT BACB30LH3PU22 (V06725)) (OPT BACB30LH3PU22 (V06950)) (OPT BACB30LH3PU22 (V08524)) (OPT BACB30LH3PU22 (V17943)) (OPT BACB30LH3PU22 (V27624)) (OPT BACB30LH3PU22 (V80539)) (OPT BACB30LH3PU22 (V92215)) (OPT BACB30LH3PU22 (V97928))	A-E, N-R	2
204	413T1086-13		...HOUSING-CAM (OPT ITEM 204A) (USED ON ITEM 196A)	C,D,Q ,R	1
-204A	413T1086-31		...HOUSING-CAM (OPT ITEM 204) (USED ON ITEM 196A)	C,D,Q ,R	1
-204B	413T1086-31		...HOUSING-CAM (USED ON ITEM 196)	A,B,E ,N,P	1
206	413T1086-14		...HOUSING-CAM (OPT ITEM 206A) (USED ON ITEM 198A)	C,D,Q ,R	1
-206A	413T1086-32		...HOUSING-CAM (OPT ITEM 206) (USED ON ITEM 198A)	C,D,Q ,R	1
-206B	413T1086-32		...HOUSING-CAM (USED ON ITEM 198)	A,B,E ,N,P	1
208	NAS43DD3-30		...SPACER	A-E, N-R	1
210	5S1-6		...STUD- (V71286)	A-E, N-R	1
212	5S3-2		...WASHER- (V71286)	A-E, N-R	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1056
 Jan 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 214	413T1086-7		...DOOR	A-E, N-R	1
216	413T1083-10		...SCREW	C,D,Q R	1
-216A	413T1083-11		...SCREW	A,B,E N,P	1
218	413T1083-9		...SCREW	C,D,Q R	1
-218A	413T1083-10		...SCREW	A,B,E N,P	1
220	413T1085-4		...ROLLER	A-E, N-R	2
222	413T1085-3		...ROLLER	A-E, N-R	1
224	NAS1515M3L		...WASHER	A-E, N-R	2
226	413T1023-1		...ACTUATOR ASSY- (USED ON ITEMS 196, 196A)	A-E, N-R	1
-228	413T1023-2		...ACTUATOR ASSY- (USED ON ITEMS 198, 198A)	A-E, N-R	1
230	MS21209F4-10	INSERT	A-E, N-R	1
232	NAS77A3-24N	BUSHING	A-E, N-R	1
234	NAS77A3-68N	BUSHING	A-E, N-R	1
236	413T1023-3	ACTUATOR- (USED ON ITEM 226)	A-E, N-R	1
-236A	413T1023-4	ACTUATOR- (USED ON ITEM 228)	A-E, N-R	1
238	413T1022-7		...FOLLOWER ASSY-CAM (OPT ITEMS 238A, 238B) (USED ON ITEM 196A)	C,D,Q R	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1057
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-238A	413T1022-11		...FOLLOWER ASSY-CAM (OPT ITEMS 238, 238B) (USED ON ITEM 196A)	C,D,Q ,R	1
-238B	413T1022-19		...FOLLOWER ASSY-CAM (OPT ITEMS 238, 238A) (USED ON ITEM 196A)	C,D,Q ,R	1
-238C	413T1022-19		...FOLLOWER ASSY-CAM (USED ON ITEM 196)	A,B,E ,N,P	1
-240	413T1022-8		...FOLLOWER ASSY-CAM (OPT ITEMS 240A, 240B) (USED ON ITEM 198A)	C,D,Q ,R	1
-240A	413T1022-12		...FOLLOWER ASSY-CAM (OPT ITEMS 240, 240B) (USED ON ITEM 198A)	C,D,Q ,R	1
-240B	413T1022-20		...FOLLOWER ASSY-CAM (OPT ITEMS 240, 240A) (USED ON ITEM 198A)	C,D,Q ,R	1
-240C	413T1022-20		...FOLLOWER ASSY-CAM (USED ON ITEM 198)	A,B,E ,N,P	1
242	NAS76A3-009N	BUSHING	A-E, N-R	1
244	MS21209C0610	INSERT- (USED ON ITEMS 238, 240)	C,D,Q ,R	2
246	413T1022-9	FOLLOWER- (USED ON ITEM 238)	C,D,Q ,R	1
-246A	413T1022-13	FOLLOWER- (USED ON ITEM 238A)	C,D,Q ,R	1
-246B	413T1022-17	FOLLOWER- (USED ON ITEM 238B, 238C)	A-E, N-R	1
-246C	413T1022-10	FOLLOWER- (USED ON ITEM 240)	C,D,Q ,R	1
-246D	413T1022-14	FOLLOWER- (USED ON ITEM 240A)	C,D,Q ,R	1
-246E	413T1022-18	FOLLOWER- (USED ON ITEMS 240B, 240C)	A-E, N-R	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1058
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-248	NAS601-3		...SCREW	A-E, N-R	2
250	MS35338-136		...WASHER	A-E, N-R	2
252	413T1083-5		...NUT	A-E, N-R	2
254	413T1087-1		...BRACKET	A-E, N-R	1
256	413T1020-1		...ARM ASSY- (OPT ITEM 256A)	C,D,Q ,R	1
-256A	413T1020-4		...ARM ASSY- (OPT ITEM 256)	C,D,Q ,R	1
-256B	413T1020-4		...ARM ASSY	A,B,E ,N,P	1
258	NAS77A3-15N	BUSHING	A-E, N-R	2
260	MS21209C0615	INSERT- (USED ON ITEM 256)	C,D,Q ,R	1
262	413T1020-2	ARM- (USED ON ITEM 256)	C,D,Q ,R	1
-262A	413T1020-5	ARM- (USED ON ITEM 256A, 256B)	A-E, N-R	1
264	413T1083-11		...SCREW	A-E, N-R	1
266	NAS1515M3L		...WASHER	A-E, N-R	1
267	AN960C10L		...WASHER	A-E, N-R	1
268	413T1084-1		...SHAFT	A-E, N-R	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1059
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-270	413T1021-1		...ARM ASSY-LWR	A-E, N-R	1
272	NAS77A3-15N	BUSHING	A-E, N-R	4
274	NAS76A3-007N	BUSHING	A-E, N-R	1
276	413T1021-2	ARM	A-E, N-R	1
278	413T1083-8		...SCREW	A-E, N-R	1
280	413T1086-9		...SUPPORT ASSY-SPR (OPT ITEM 280A) (USED ON ITEM 196A)	C,D,Q ,R	1
-280A	413T1086-35		...SUPPORT ASSY-SPR (OPT ITEM 280) (USED ON ITEM 196A)	C,D,Q ,R	1
-280B	413T1086-35		...SUPPORT ASSY-SPR (USED ON ITEM 196)	A,B,E ,N,P	1
-282	413T1086-10		...SUPPORT ASSY-SPR (OPT ITEM 282A) (USED ON ITEM 198A)	C,D,Q ,R	1
-282A	413T1086-36		...SUPPORT ASSY-SPR (OPT ITEM 282) (USED ON ITEM 198A)	C,D,Q ,R	1
-282B	413T1086-36		...SUPPORT ASSY-SPR (USED ON ITEM 198)	A,B,E ,N,P	1
284	UI19136-2B8	INSERT- (V07757) (OPT ITEM 284A)	A-E, N-R	1
-284A	6035-04BR219	INSERT- (V01556) (OPT ITEM 284)	A-E, N-R	1
286	413T1086-11	SUPPORT- (USED ON ITEM 280)	C,D,Q ,R	1
-286A	413T1086-37	SUPPORT- (USED ON ITEM 280A, 280B)	A-E, N-R	1
-286B	413T1086-12	SUPPORT- (USED ON ITEM 282)	C,D,Q ,R	1
-286C	413T1086-38	SUPPORT- (USED ON ITEM 282A, 282B)	A-E, N-R	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1060
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-288	413T1086-3		...HOUSING ASSY-SPR (OPT ITEM 288A) (USED ON ITEM 196A)	C,D,Q ,R	1
-288A	413T1086-15		...HOUSING ASSY-SPR (OPT ITEM 288) (USED ON ITEM 196A)	C,D,Q ,R	1
-288B	413T1086-15		...HOUSING ASSY-SPR (USED ON ITEM 196)	A-E, N-R	1
-290	413T1086-4		...HOUSING ASSY-SPR (OPT ITEM 290A) (USED ON ITEM 198A)	C,D,Q ,R	1
-290A	413T1086-16		...HOUSING ASSY-SPR (OPT ITEM 290) (USED ON ITEM 198A)	C,D,Q ,R	1
-290B	413T1086-16		...HOUSING ASSY-SPR (USED ON ITEM 198)	A-E, N-R	1
292	UI19136-2B8	INSERT- (V07757) (OPT ITEM 292A)	A-E, N-R	1
-292A	6035-04BR0219	INSERT- (V01556) (OPT ITEM 292)	A-E, N-R	1
294	UI19136-6B8	INSERT- (V07757) (OPT ITEM 294A)	A-E, N-R	3
-294A	6041-03BR0375	INSERT- (V01556) (OPT ITEM 294)	A-E, N-R	3
296	413T1086-5	HOUSING- (USED ON ITEM 288)	C,D,Q ,R	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -296A	413T1086-17	HOUSING- (USED ON ITEM 288A, 288B)	A-E, N-R	1
-296B	413T1086-6	HOUSING- (USED ON ITEM 290)	C,D,Q ,R	1
-296C	413T1086-18	HOUSING- (USED ON ITEM 290A, 290B)	A-E, N-R	1
298	413T1017-3		...RECEPTACLE ASSY	A-E, N-R	1
300	NAS1352C04LB4		ATTACHING PARTS ...SCREW	A-E, N-R	2
302	5R3-1		-----*-----RECEPTACLE- (V71286)	A-E, N-R	1
303	413T1137-1		...SPRING ASSY	A,B,E ,N,P	1
303G	413T1139-1	RETAINER	A,B,E ,N,P	1
303M	413T1139-2	PAD-END	A,B,E ,N,P	1
303T	MS24585C196	SPRING	A,B,E ,N,P	1
304	F1313		..SPRING ASSY-GAS (V55787)	C,D,Q ,R	1
304A	413T1140-1		..SPRING ASSY-GAS (SPEC S413T301-2)	A,B,E ,N,P	1
306	NAS601-6P		...SCREW	A,B,E ,N,P	1
308	AN960PD6		...WASHER	A,B,E ,N,P	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1062
 Jan 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-310	413T1138-1		...LIMITER-TRAVEL	A,B,E ,N,P	1
312	F1313		...SPRING ASSY-GAS (V55787) (SPEC S413T301-2)	A,B,E ,N,P	1
314	412T2014-1		.FITTING ASSY	A-E, N-R	2
316	NAS623-3-2		ATTACHING PARTS .SCREW	A-E, N-R	4
318	NAS620A10L		.WASHER	A-E, N-R	4
			-----*-----		
320	BACB28AR04A050A		DELETED		
320A	BCREFA0486		DELETED		
R 320B	BACB28X4M050		..BUSHING- (V23294) (SPEC BACB28X4M050) (OPT BACB28X4M050 (V70265)) (OPT BACB28X4M050 (V94892))	A-E, N-R	1
322	412T2014-2		..FITTING	A-E, N-R	1
324	412T1004-3SP		.RAIL ASSY	A-E, N-R	1
326	NAS6603-2		ATTACHING PARTS .BOLT	A-E, N-R	20
328	AN960KD10L		DELETED		
R 328A	AN960JD10L		.WASHER	A-E, N-R	20
			-----*-----		
330	412T1004-18SP		..SURFACE-DECORATIVE	A-E, N-R	1
332	412T1004-11		..RAIL	A-E, N-R	1
334	2055051		.RETAINER- (V04169)	A-E, N-R	10
336	413T1081-2		.CHANNEL ASSY	A-E, N-R	1
338	NAS623-3-1		ATTACHING PARTS .SCREW	A-E, N-R	32

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1063
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-340	NAS623-3-3		.SCREW	A-E, N-R	2
342	NAS620A10L		.WASHER	A-E, N-R	34
			-----*-----		
R 344 344A	BACR15BA3AD AF5171-3-2		DELETED ..RIVET- (V53551) (SPEC BACR15DR3-2) (OPT CCR264SS3-2 (V11815)) (OPT RV571A3-2 (V98996))	A-E, N-R	48
346	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))	A-E, N-R	4
R 348	F5000-3BAC		..NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828))	A-E, N-R	20
350	413T1081-7		..CHANNEL	A-E, N-R	1
352	412T1000-3SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	A-D	1

25-28-33

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -352A	412T1000-65SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	E	1
-354	412T1000-4SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	N,Q,R	1
R -354A	412T1000-66SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	P	1
356	NAS1801-3-5		ATTACHING PARTS .SCREW	A-E, N-R	12
358	NAS620A10L		.WASHER	A-E, N-R	12
360	412T1001-3		-----*----- ..CHANNEL ASSY	A-E	1
-362	412T1001-4		..CHANNEL ASSY ATTACHING PARTS	N-R	1
364	NAS6603-3		..BOLT	A-E, N-R	2
366	NAS623-2-2		..SCREW	A-E, N-R	2
368	AN960PD10		..WASHER	A-E, N-R	2
370	AN960PD8L		..WASHER	A-E, N-R	2
372	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815)) -----*-----	A-E, N-R	2

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1065
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-374	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	A-E, N-R	4
376	BRM100A3		...NUTPLATE- (V52828) (SPEC BACN10JP3B) (OPT MK2000-3BAC (V15653)) (OPT NS103198-02 (V80539)) (OPT RMA9207-3 (V72962)) (OPT T8077S1032 (V11815)) (OPT VN201A1-02 (V92215))	A-E, N-R	2
378	412T1001-9		...CHANNEL	A-E	1
-378A	412T1001-10		...CHANNEL	N-R	1
380	412T1003-2		..BRACKET ASSY	A-E	6
-382	412T1003-1		..BRACKET ASSY ATTACHING PARTS	N-R	6
384	NAS6603-3		..BOLT	A-E, N-R	12
386	AN960PD10		..WASHER	A-E, N-R	12
			-----*-----		
388	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	A-E, N-R	4
390	BRM300A3		...NUTPLATE- (V52828) (SPEC BACN10JP3C) (OPT MK3000-3BAC (V15653)) (OPT NS103199-02 (V80539)) (OPT RMA9205M3 (V72962)) (OPT T8078S1032 (V11815)) (OPT VN203A1-02 (V92215))	A-E, N-R	2

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1066
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
392	412T1003-3		...BRACKET	A-E	1
-392A	412T1003-4		...BRACKET	N-R	1
394	2055144		..RETAINER- (V04169)	A-E, N-R	9
R 395	2055144		..RETAINER- (V04169)	E,P	13
396	412T1002-77SP		..RAIL ASSY	A-D	1
R -396A	412T1002-167SP		..RAIL ASSY	E	1
-398	412T1002-78SP		..RAIL ASSY	N,Q,R	1
R -398A	412T1002-168SP		..RAIL ASSY	P	1
400	BACR15BB4AD		...RIVET- (SIZE DETERMINE ON INST)	A-E, N-R	12
402	WS1-332A8		...NUTPLATE- (V04169) (SPEC BACN10GH3A8)	A-E, N-R	6
404	412T1002-18SP		...SURFACE-DECORATIVE	A-E, N-R	1
406	NAS1801-3-12		...SCREW	A-E, N-R	4
408	MS35338-43		...WASHER	A-E, N-R	4
410	AN960D10L		...WASHER	A-E, N-R	4
412	MS35650-305S		...NUT	A-E, N-R	4
414	412T1002-79		...RAIL	A-D	1
-414A	412T1002-80		...RAIL	N,Q,R	1
R -414B	412T1002-169		...RAIL	E	1
R -414C	412T1002-170		...RAIL	P	1
416	412T3109-3		.FITTING ASSY	A-E	1
-418	412T3109-4		.FITTING ASSY	N-R	1
420	NAS623-3-1		ATTACHING PARTS .SCREW	A-E, N-R	9

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1067
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-422	NAS620A10L		.WASHER	A-E, N-R	9
			-----*-----		
424	BACB28AR06A024A		..BUSHING- (V09455) (SPEC BACB28AR06A024A) (OPT BACB28AR06A024A (V15860)) (OPT BACB28AR06A024A (V50294)) (OPT BACB28AR06A024A (V73134)) (OPT BACB28AR06A024A (V77896)) (OPT BACB28AR06A024A (V97613))	A-E, N-R	1
426	412T3109-21		..DOUBLER	A-E, N-R	1
428	412T3109-13		..FITTING	A-E	1
-428A	412T3109-14		..FITTING	N-R	1
430	412T3109-9		.FITTING ASSY	A-E	1
-432	412T3109-10		.FITTING ASSY ATTACHING PARTS	N-R	1
434	NAS623-3-1		.SCREW	A-E, N-R	8
436	NAS620A10L		.WASHER	A-E, N-R	8
			-----*-----		
438	BACB28X4C005		..BUSHING- (V23294) (SPEC BACB28X4C005) (OPT BACB28X4C005 (V70265)) (OPT BACB28X4C005 (V94892))	A-E, N-R	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1068
 Jan 01/91



BOEING
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 440	412T3109-19		..FITTING	A-E	1
-440A	412T3109-20		..FITTING	N-R	1
442	HL19PB10-24		.BOLT- (V56878) (SPEC BACB30FN10-24) (OPT HL19PB10-24 (V73197)) (OPT HL19PB10-24 (V92215)) (OPT HL19PB10-24 (V97928)) (OPT 62547-10-24 (V56878)) (OPT HL19PB10-24 (V80539)) (OPT WC2510-24 (V60516)) (OPT HL19PB10-24 (V60516)) (OPT HL19PB10-24 (V08524))	A-E, N-R	1
444	BACB28Z5-025		.BUSHING- (V23294) (SPEC BACB28Z5-025) (OPT BACB28Z5-025 (V70265)) (OPT BACB28Z5-025 (V94892))	A-E, N-R	2
446	AN960C516L		.WASHER	A-E, N-R	1
448	H01-5BAC		.NUT- (V15653) (SPEC BACN10JC5CM) (OPT T6C524JM (V11815)) (OPT 109LH9075-5W (V72962)) (OPT 97E054 (V80539))	A-E, N-R	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1069
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-450	412T2010-1		.TIE ASSY-TNSN (OPT ITEM 474)	A-E, N-R	1
452	412T2010-2		..TUBE	A-E, N-R	1
454	412T2010-3		..PAD	A-E, N-R	1
456	412T2011-1		..FITTING ASSY	A-E, N-R	1
458	SALPYT6-16		ATTACHING PARTS ..BOLT- (V11815) (SPEC BACB30GW6-16) (OPT SALPYT6-16 (V29666)) (OPT SALPYT6-16 (V17446))	A-E, N-R	2
460	2DCC6		..COLLAR- (V11815) (SPEC BACC30K6) (OPT 2DCC6 (V17446)) -----*	A-E, N-R	2
462	HU4-134		...BEARING- (V02758) (SPEC BACB10AB4) (OPT ABW4V5 (V50294)) (OPT AB4VCRG (V15860)) (OPT BSSR4804 (V81376)) (OPT KWB4-20CRG (V97613)) (OPT WG4E (V73134)) (OPT 55282 (V09455)) (OPT WC4G1 (V56644))	A-E, N-R	1
464	412T2011-2		...FITTING	A-E, N-R	1
466	10-60779-112L		..BEARING-ROD END	A-E, N-R	1
468	412T2012-2		..NUT	A-E, N-R	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1070
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-470	412T2012-1		..SLEEVE	A-E, N-R	1
472	AN316-6L		..NUT	A-E, N-R	1
-474	1281-1		.TIE ASSY-TNSN (V34742) (OPT ITEM 450)	A-E, N-R	1
476	BACB30LU3-10		.BOLT- (V06710) (SPEC BACB30LU3-10) (OPT BACB30LU3-10 (V06725)) (OPT BACB30LU3-10 (V06950)) (OPT BACB30LU3-10 (V17943)) (OPT BACB30LU3-10 (V27624)) (OPT BACB30LU3-10 (V56878)) (OPT BACB30LU3-10 (V80539)) (OPT BACB30LU3-10 (V85495)) (OPT BACB30LU3-10 (V92215)) (OPT BACB30LU3-10 (V97928))	A-E, N-R	4

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1070A
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-478	AN960PD10		.WASHER	A-E, N-R	1
480	AN960PD10L		.WASHER	A-E, N-R	3
482	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A-E, N-R	4
484	NAS514P1032-4		.SCREW	A-E, N-R	3
486	NAS514P1032-5		.SCREW	A-E, N-R	1
488	412T2045-1		.FITTING	A-E	1
-490	412T2045-2		.FITTING	N-R	1
492	412T2046-1		.DOUBLER	A-E	1
-494	412T2046-2		.DOUBLER	N-R	1
496	NAS623-3-2		.SCREW	A-E, N-R	4

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1070B
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-498	NAS620A10L		.WASHER	A-E, N-R	4
500	413T1002-19		.FILLER	A-E, N-R	4
502	NAS514P1032-5		.SCREW	A-E, N-R	2
504	412T2013-4		.FITTING	A-E, N-R	1
506	413T1095-9		.RETAINER ASSY	A-E, N-R	1
508	NAS514P1032-9		ATTACHING PARTS .SCREW	A-E, N-R	2
510	413T1095-5		-----*----- ..PLUG	A-E, N-R	1
512	BACS18K10-23		..SPACER	A-E, N-R	2
514	BACS18K10-15		..SPACER	A-E, N-R	1
516	413T1095-4		DELETED		
R 516A	413T1095-11		..RETAINER	A-E, N-R	1
518	413T1013-9		.SHELL ASSY	A,C	1
-518A	413T1013-619		.SHELL ASSY	B	1
-518B	413T1013-479		.SHELL ASSY	D	1
-518C	413T1013-637		.SHELL ASSY	E	1
-520	413T1013-10		.SHELL ASSY	N,Q	1
-520A	413T1013-620		.SHELL ASSY	P	1
-520B	413T1013-480		DELETED		
-520C	413T1013-666		.SHELL ASSY	R	1
522	413T1013-21		..PANEL ASSY-INBD	A-E, N-R	1
524	413T1013-22		..PANEL ASSY-INBD	A-E, N-R	1
526	NAS1836-3-07		...INSERT	A-E, N-R	5
528	413T1013-101		..PANEL ASSY-AFT	A,C,D	1
-528A	413T1013-623		..PANEL ASSY-AFT	B,E	1
-530	413T1013-102		..PANEL ASSY-AFT	N,Q,R	1

25-28-33

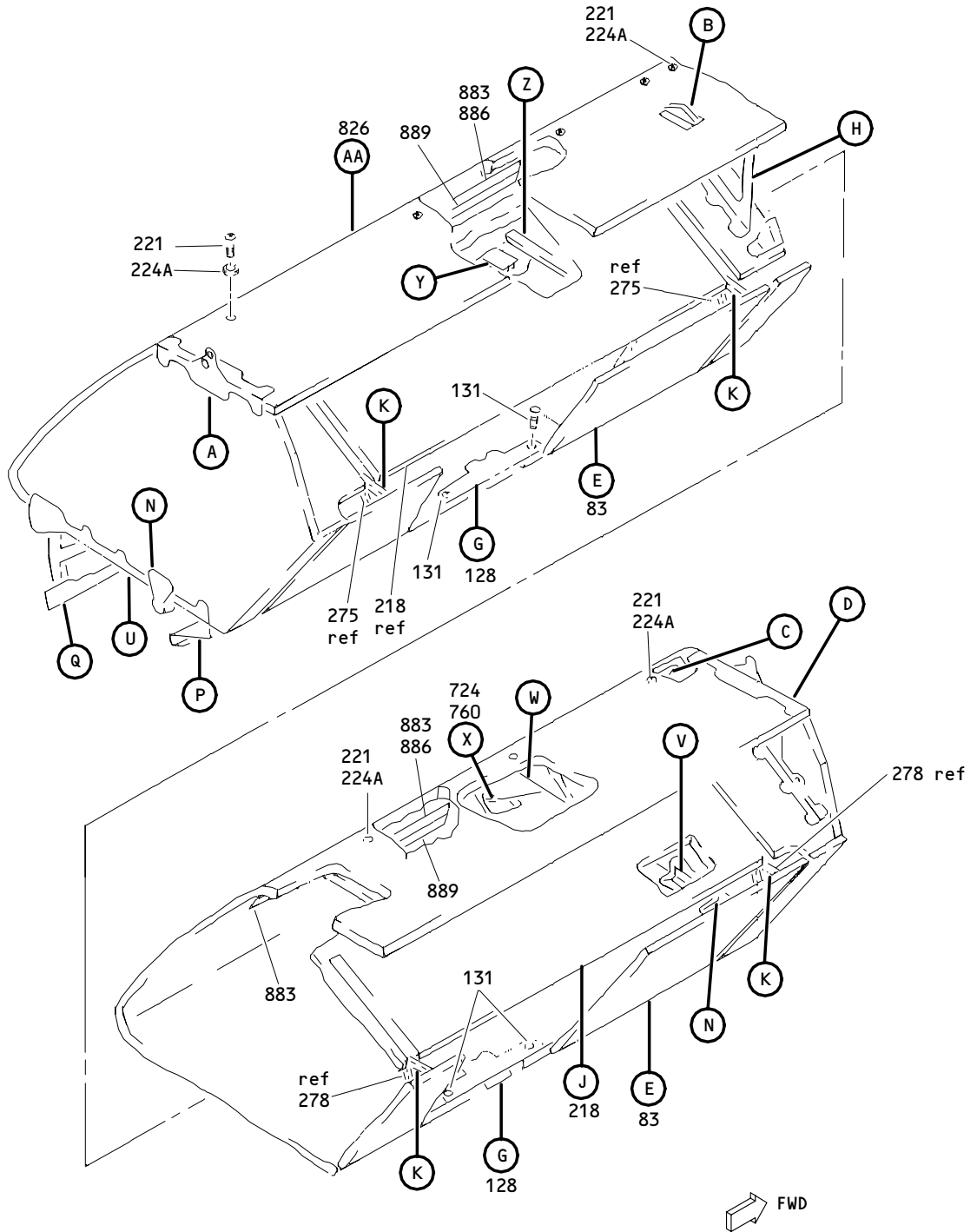
FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-530A	413T1013-624		..PANEL ASSY-AFT	P	1
532	NAS1834-3-400		...INSERT- (OPT ITEM 532A)	A-E, N-R	3
-532A	NAS1834A3-400		...INSERT- (OPT ITEM 532)	A-E, N-R	3
534	NAS1836-3-11		...INSERT	A-E, N-R	22
536	SL2334-3A2		...INSERT- (V97393)	B,P	4
538	413T1013-49		..PANEL ASSY-FWD	A-E	1
-540	413T1013-50		..PANEL ASSY-FWD	N-R	1
542	NAS1834-3-400		...INSERT- (OPT ITEM 542A)	A-E, N-R	6
-542A	NAS1834A3-400		...INSERT- (OPT ITEM 542)	A-E, N-R	6
544	NAS1836-3-11		...INSERT	A-E, N-R	25
546	413T1013-31		..PANEL ASSY	A,C	1
-546A	413T1013-621		..PANEL ASSY	B	1
-546B	413T1013-481		..PANEL ASSY	D	1
-546C	413T1013-639		..PANEL ASSY	E	1
-548	413T1013-32		..PANEL ASSY	N,Q	1
-548A	413T1013-622		..PANEL ASSY	P	1
-548B	413T1013-482		DELETED		
-548C	413T1013-668		..PANEL ASSY	R	1
550	413T1016-2		...BOND ASSY-DBLR	A-E, N-R	1
552	NAS1836-3-11		...INSERT	A-E, N-R	107
554	NAS1836-3-11		...INSERT	B-E,P ,R	4
556	NAS1836-08-11		...INSERT	A-E, N-R	4
560	NAS1834-3-400		...INSERT- (OPT ITEM 560A)	A-E, N-R	10
-560A	NAS1834A3-400		...INSERT- (OPT ITEM 560)	A-E, N-R	10
562	NAS1833-3-400		...INSERT	A-E, N-R	2
564	NAS1834C5-400		...INSERT	A-E, N-R	1
566	NAS1834-4-400		...INSERT- (OPT ITEM 566A)	A-E, N-R	8
-566A	NAS1834A4-400		...INSERT- (OPT ITEM 566)	A-E, N-R	8

25-28-33

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-568	NAS1834-5-400		DELETED		
570	SL618-3A		...INSERT- (V97393)	A-E, N-R	15
572	BAC27PPS0247		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 80 LB/36 KG	A,E,N	2
573	BAC27PPS0247		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 80 LB/36 KG	B,D,P ,R	1
574	BAC29PPS0554		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 54 LB/24 KG	B,E,P	1
575	BAC29PPS0554		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 54 LB/24 KG	D,R	1
576	BAC29PPS0557		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 25 LB/11 KG	B,E,P	1
577	BAC29PPS0557		.PLACARD-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 25 LB/11 KG	D,R	1
578	BAC29PPS0558		.PLACARD-EMER EQUIPMENT ONLY	B,E,P	1
R 579A	BAC29PPS0558 BAC29PPS3210		DELETED .DECAL-EMERGENCY EQUIPMENT ONLY (MULTI-LANGUAGE)	D,R	1
R 580	BAC29PPS2172		.DECAL-LATCH DOOR CLOSED	C,Q	2
R 582	BAC29PPS2175		.DECAL-LOAD LIMIT 80 LB/ 36 KG	C,Q	2

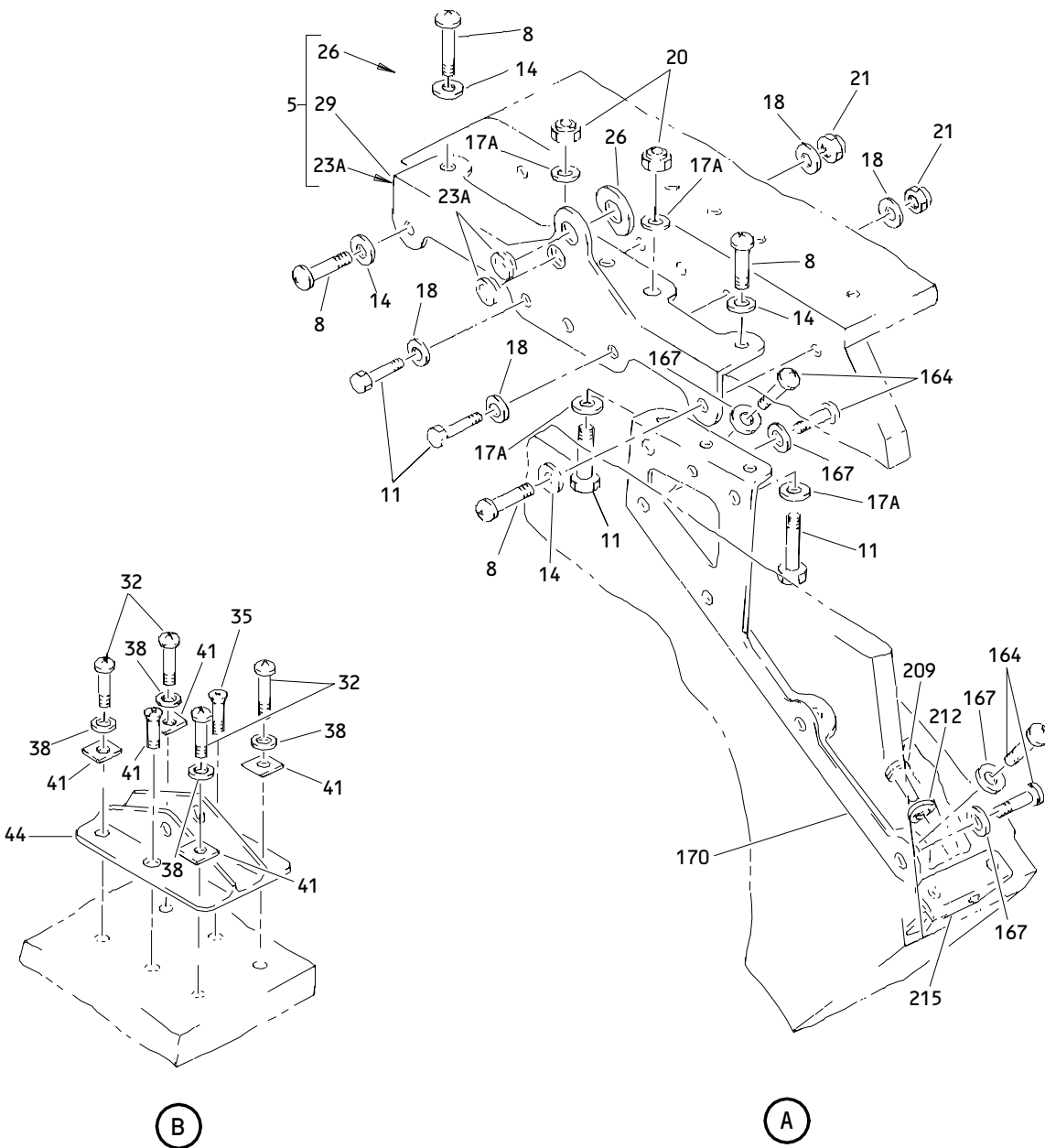
25-28-33



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 1)

25-28-33

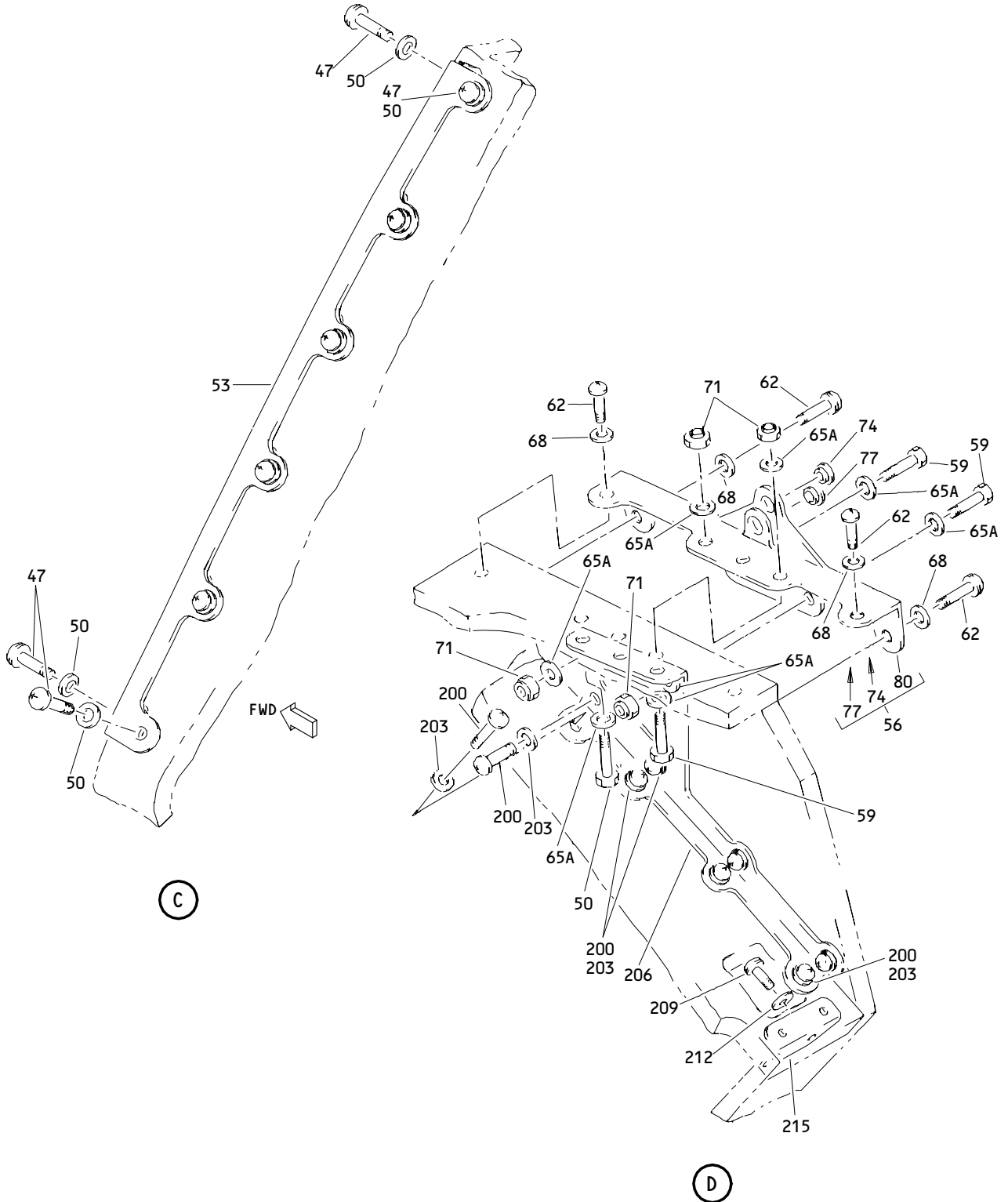
ILLUSTRATED PARTS LIST
01.1 Page 1070G
Jan 01/91



Outboard Overhead Bin (LH) Assembly
 Figure 2 (Sheet 2)

25-28-33

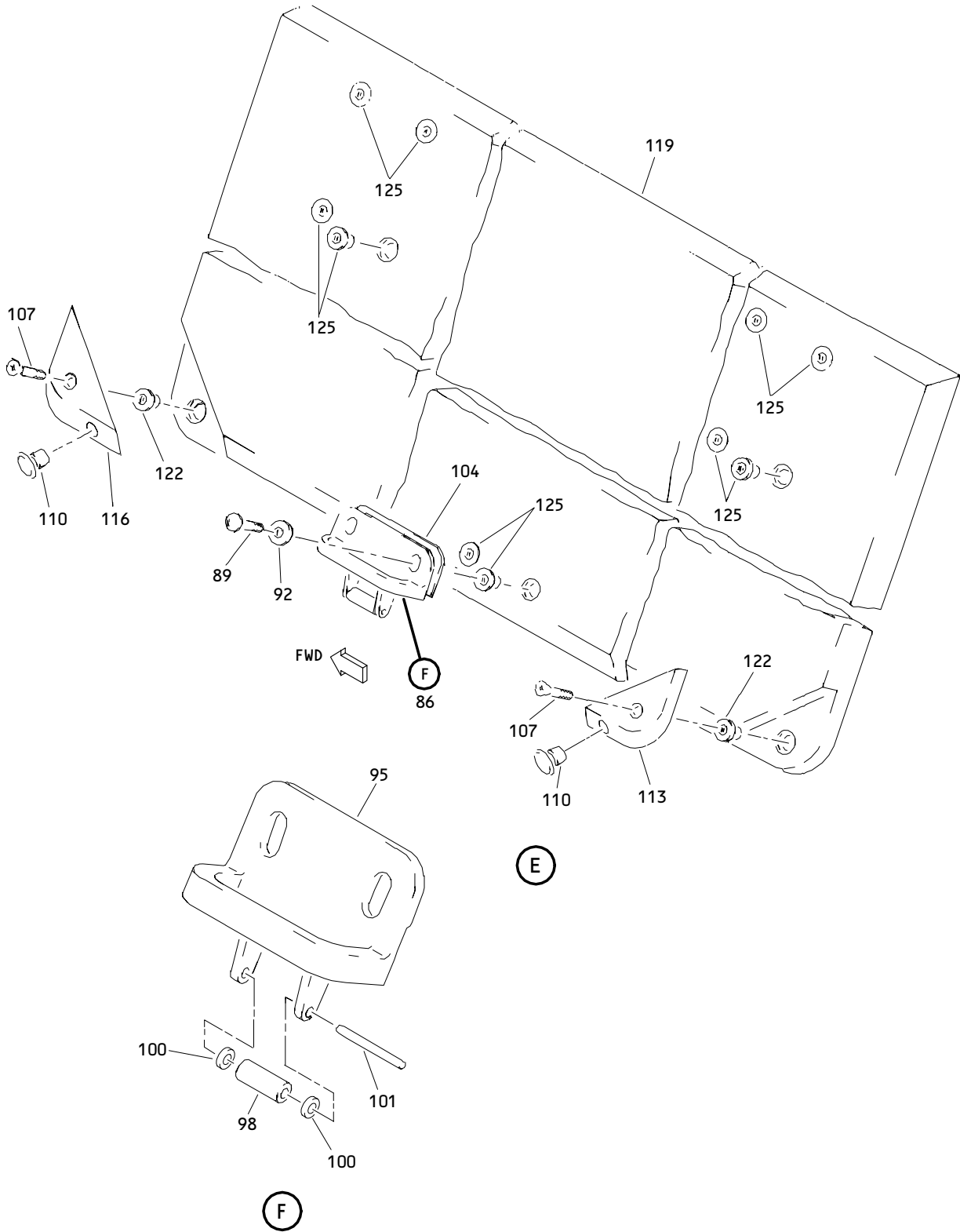
ILLUSTRATED PARTS LIST
 01.1 Page 1070H
 Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 3)

25-28-33

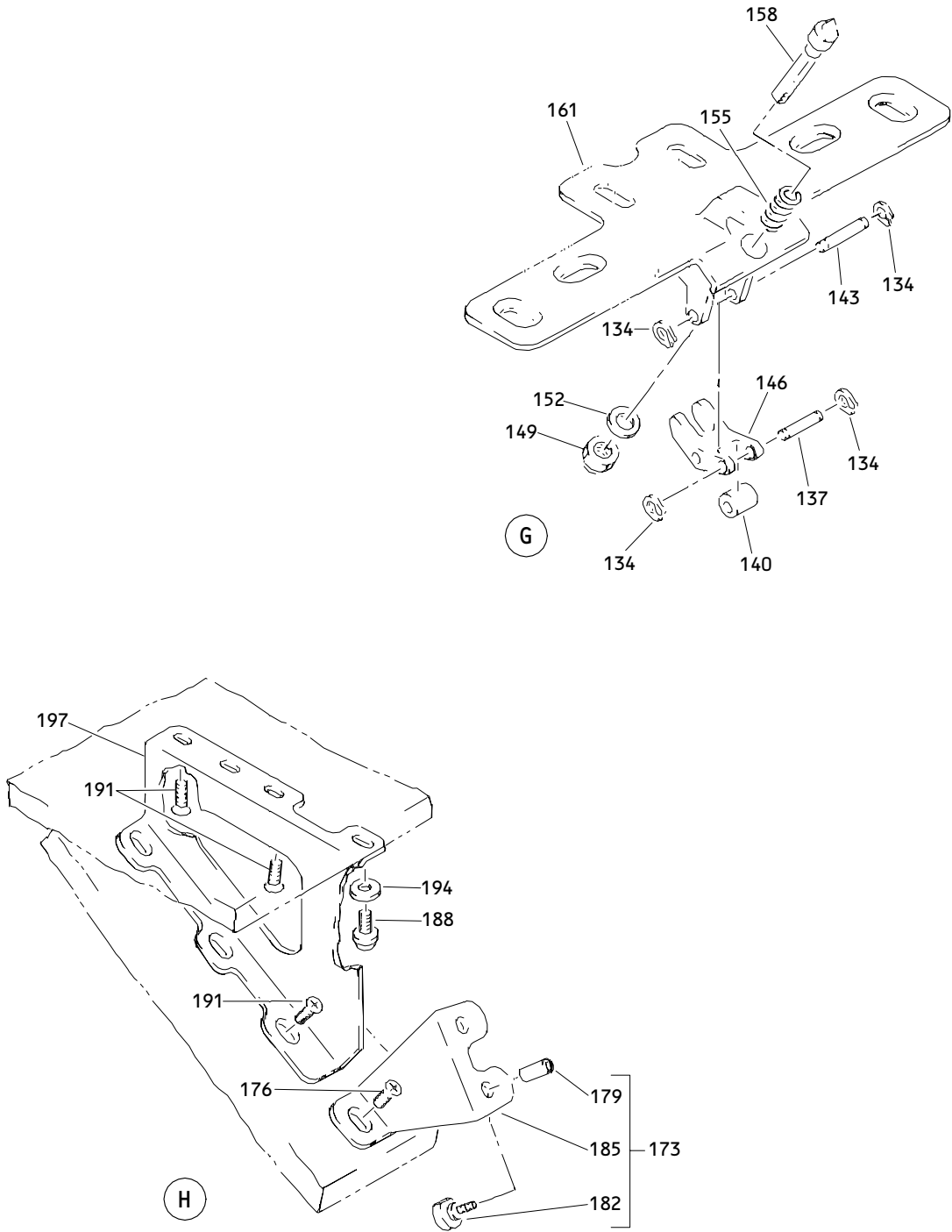
ILLUSTRATED PARTS LIST
01.1 Page 1070I
Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 4)

25-28-33

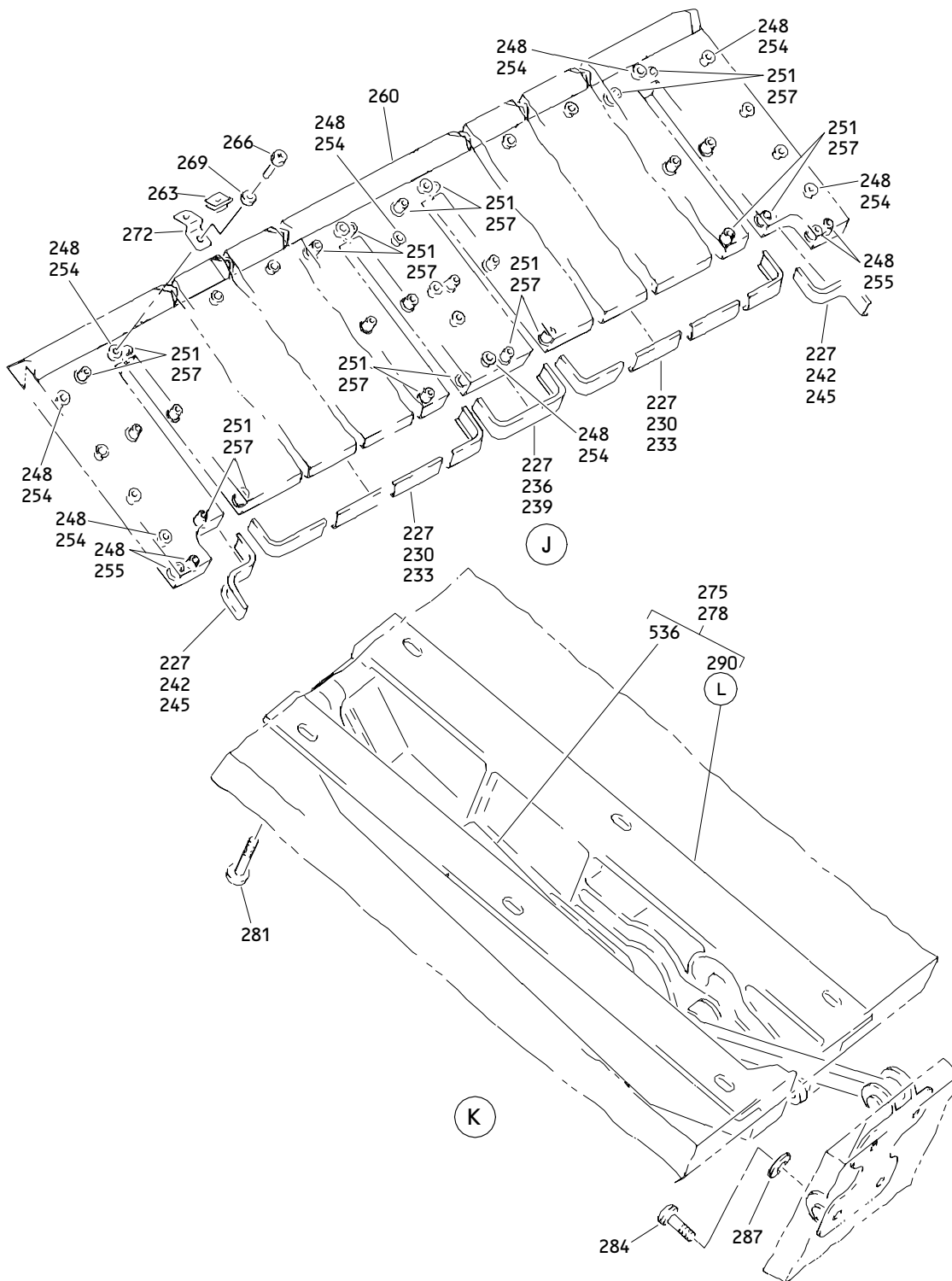
ILLUSTRATED PARTS LIST
 01.1 Page 1070J
 Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 5)

25-28-33

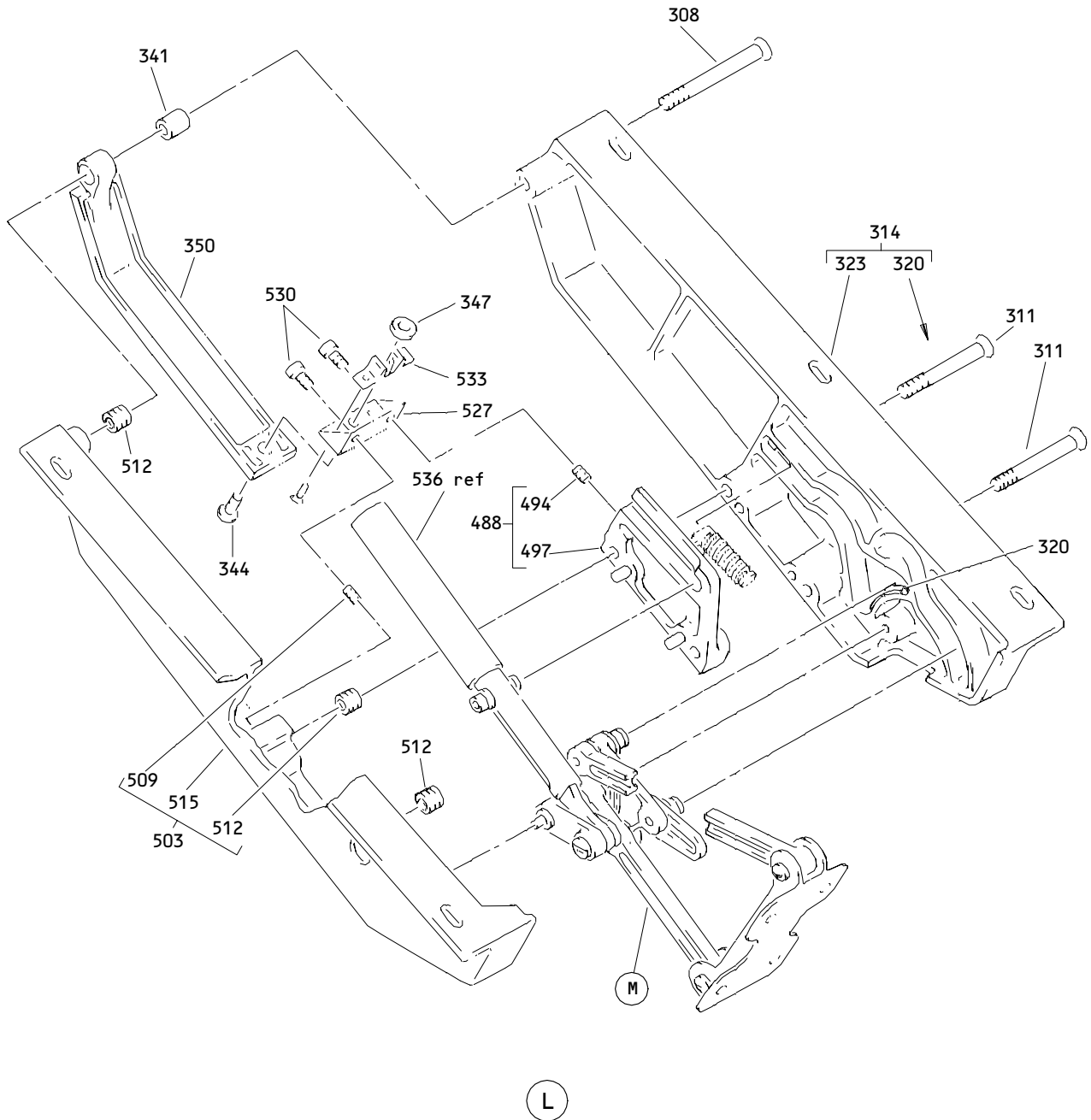
ILLUSTRATED PARTS LIST
01.1 Page 1070K
Jan 01/91



Outboard Overhead Bin (LH) Assembly
 Figure 2 (Sheet 6)

25-28-33

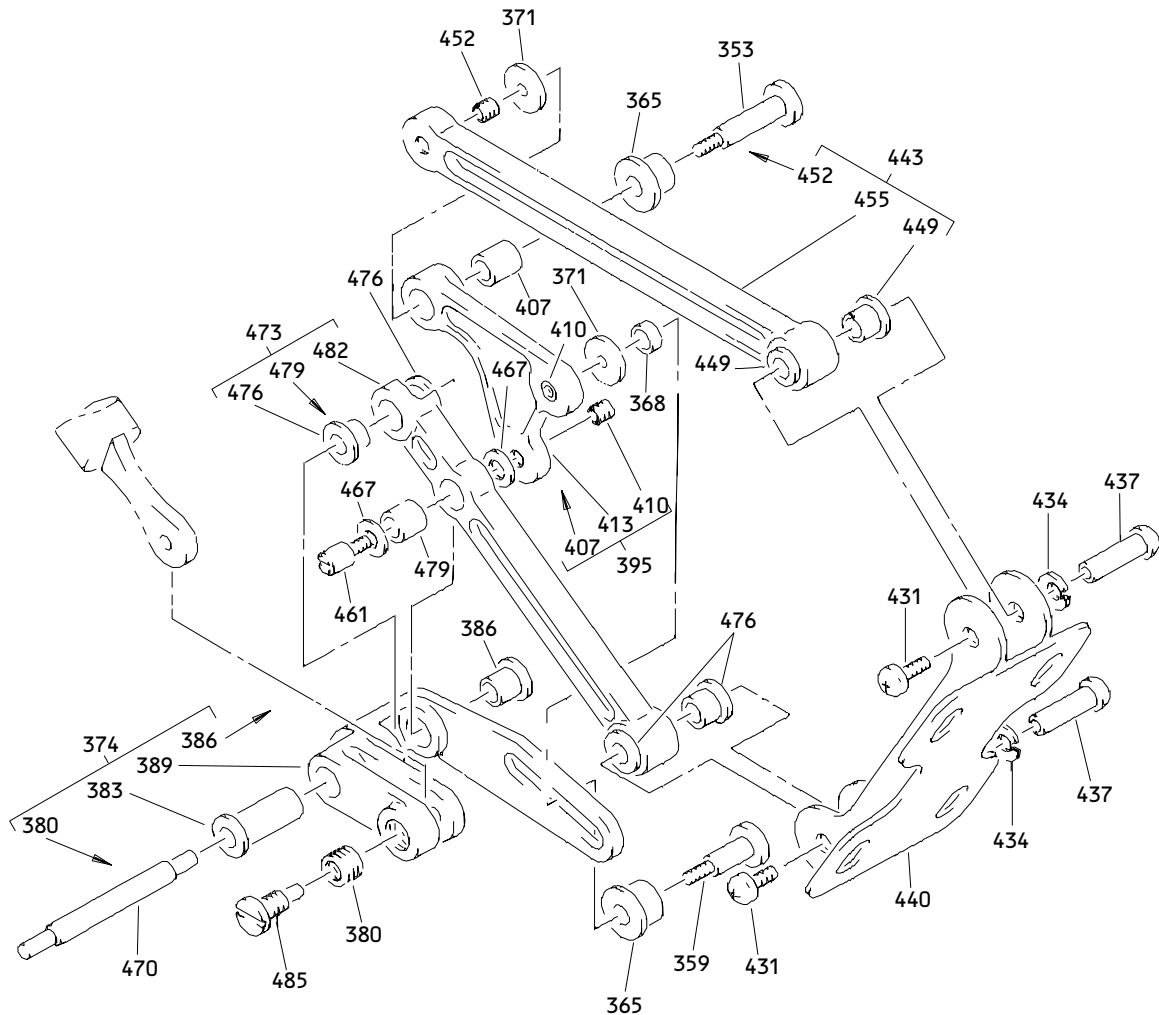
ILLUSTRATED PARTS LIST
 01.1 Page 1070L
 Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 7)

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1070M
Jan 01/91

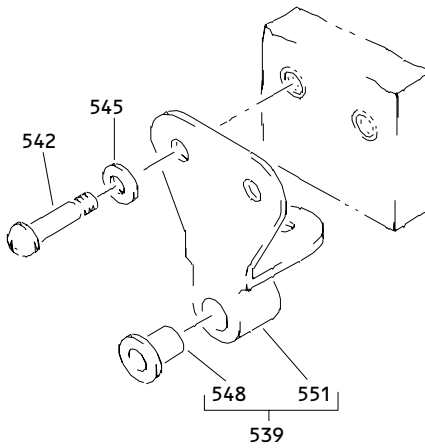


M

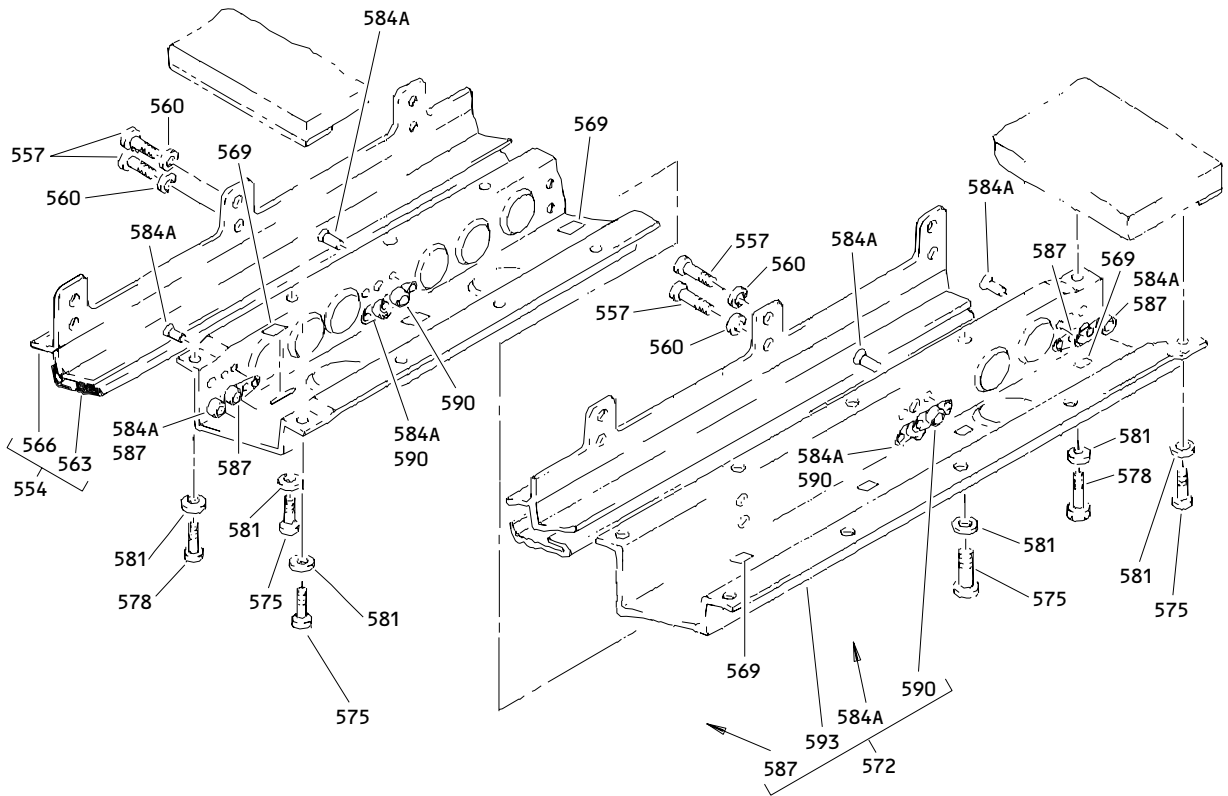
Outboard Overhead Bin (LH) Assembly
 Figure 2 (Sheet 8)

25-28-33

ILLUSTRATED PARTS LIST
 01.1 Page 1070N
 Jan 01/91



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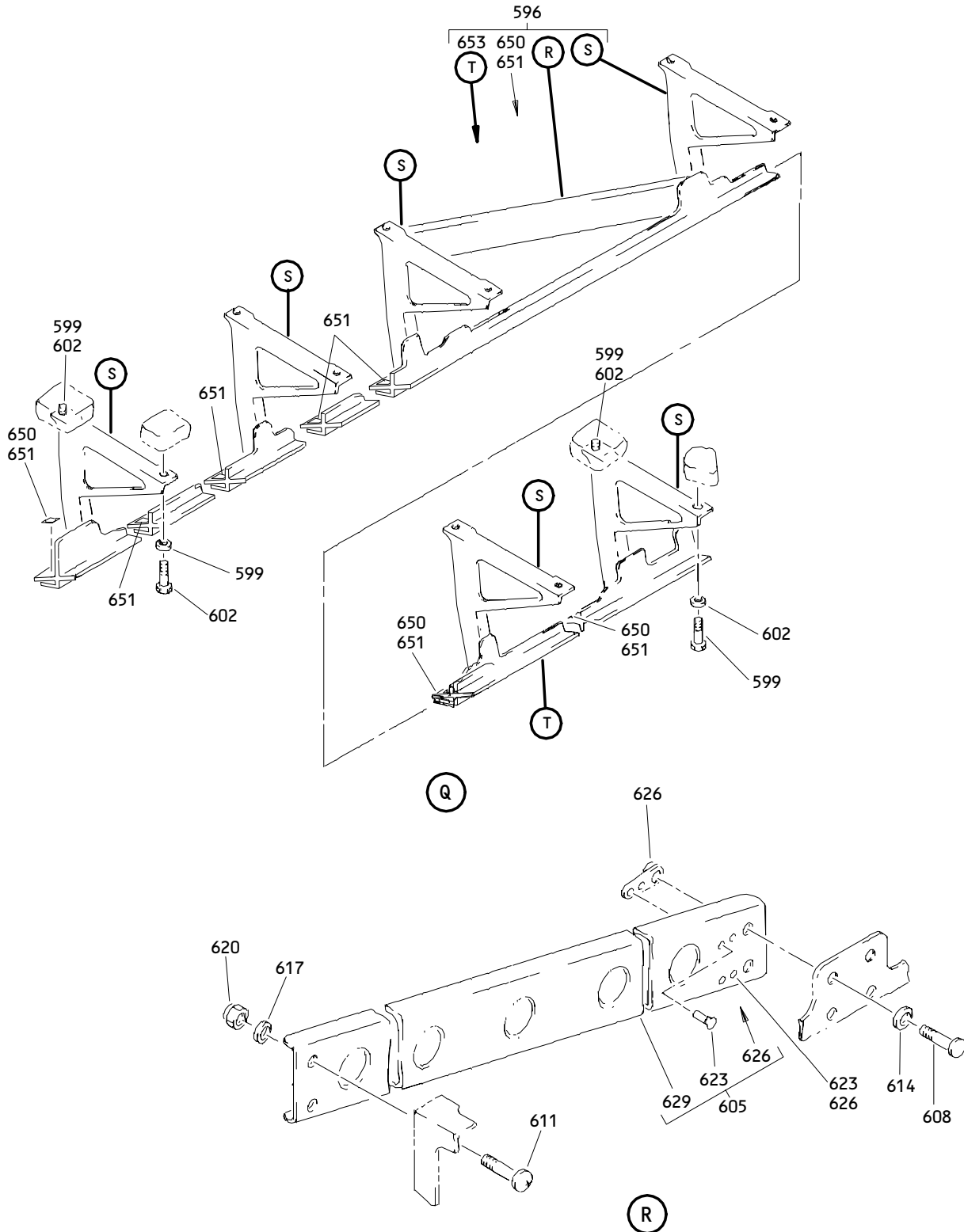


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Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 9)

25-28-33

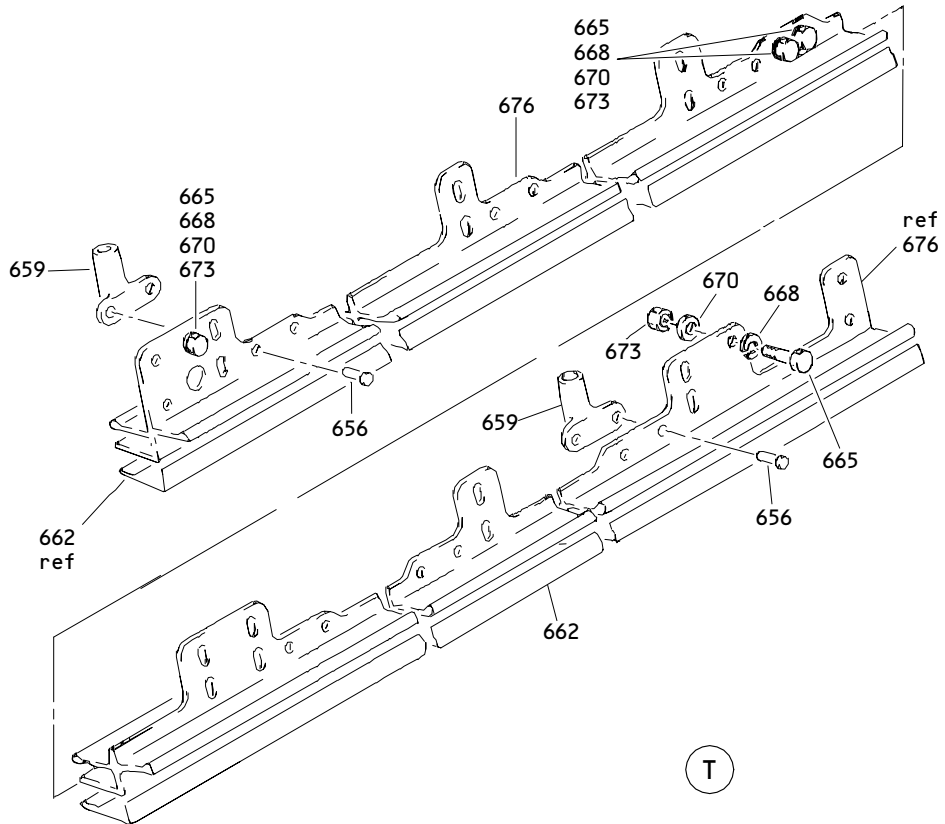
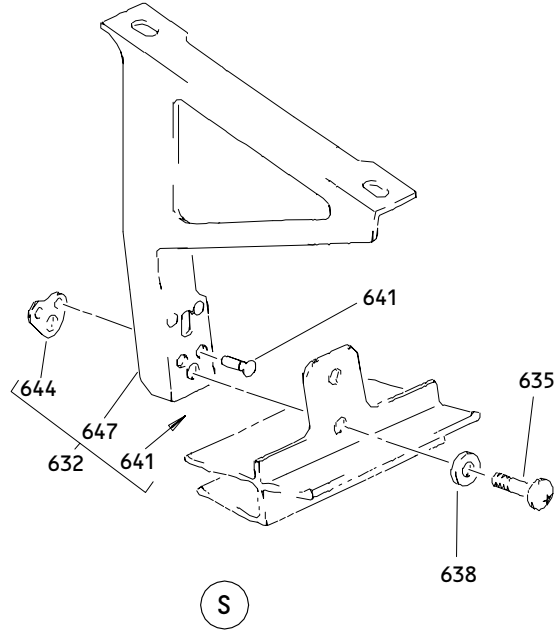
ILLUSTRATED PARTS LIST
01.1 Page 10700
Jan 01/91



Outboard Overhead Bin (LH) Assembly
 Figure 2 (Sheet 10)

25-28-33

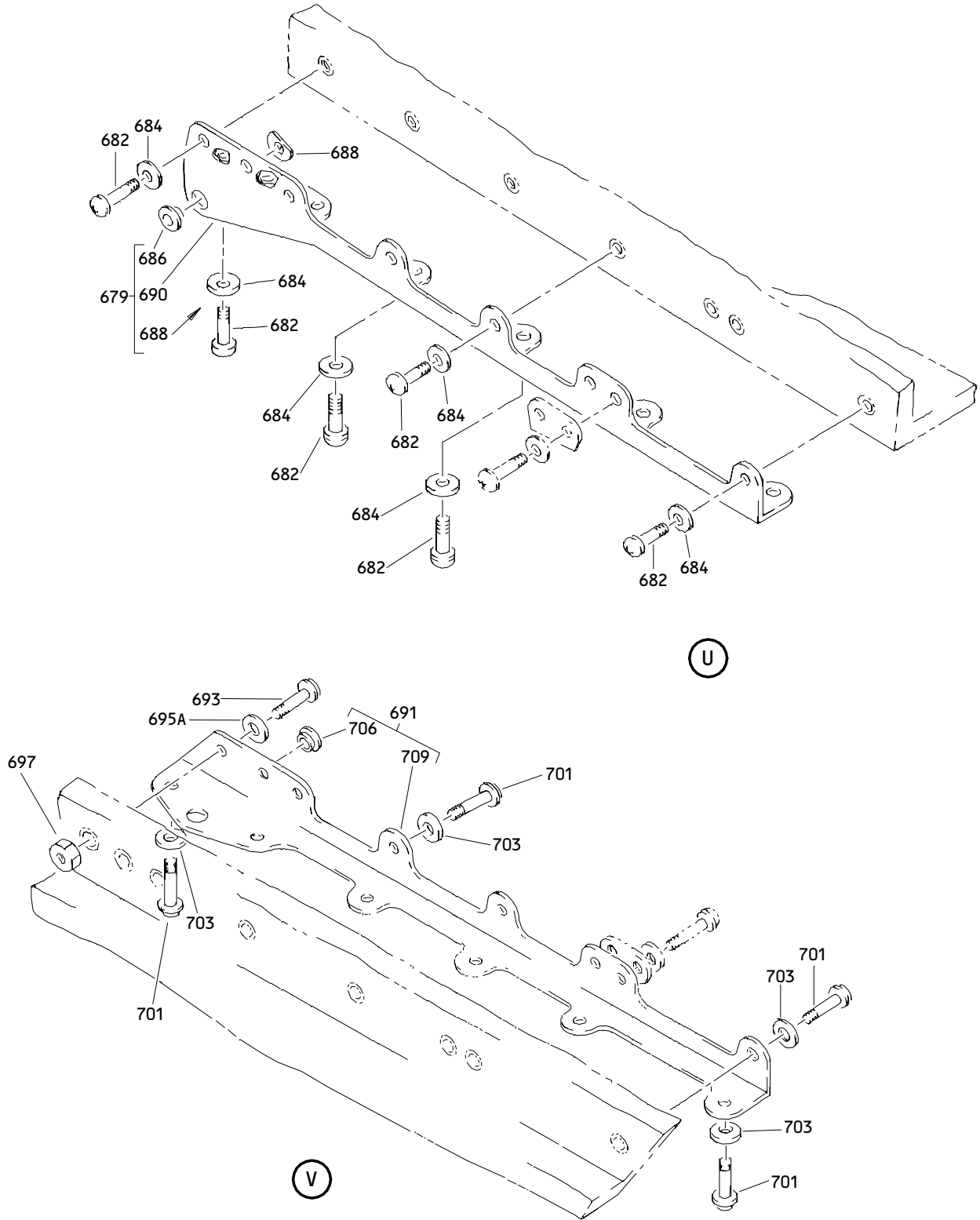
ILLUSTRATED PARTS LIST
 01.1 Page 1070P
 Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 11)

25-28-33

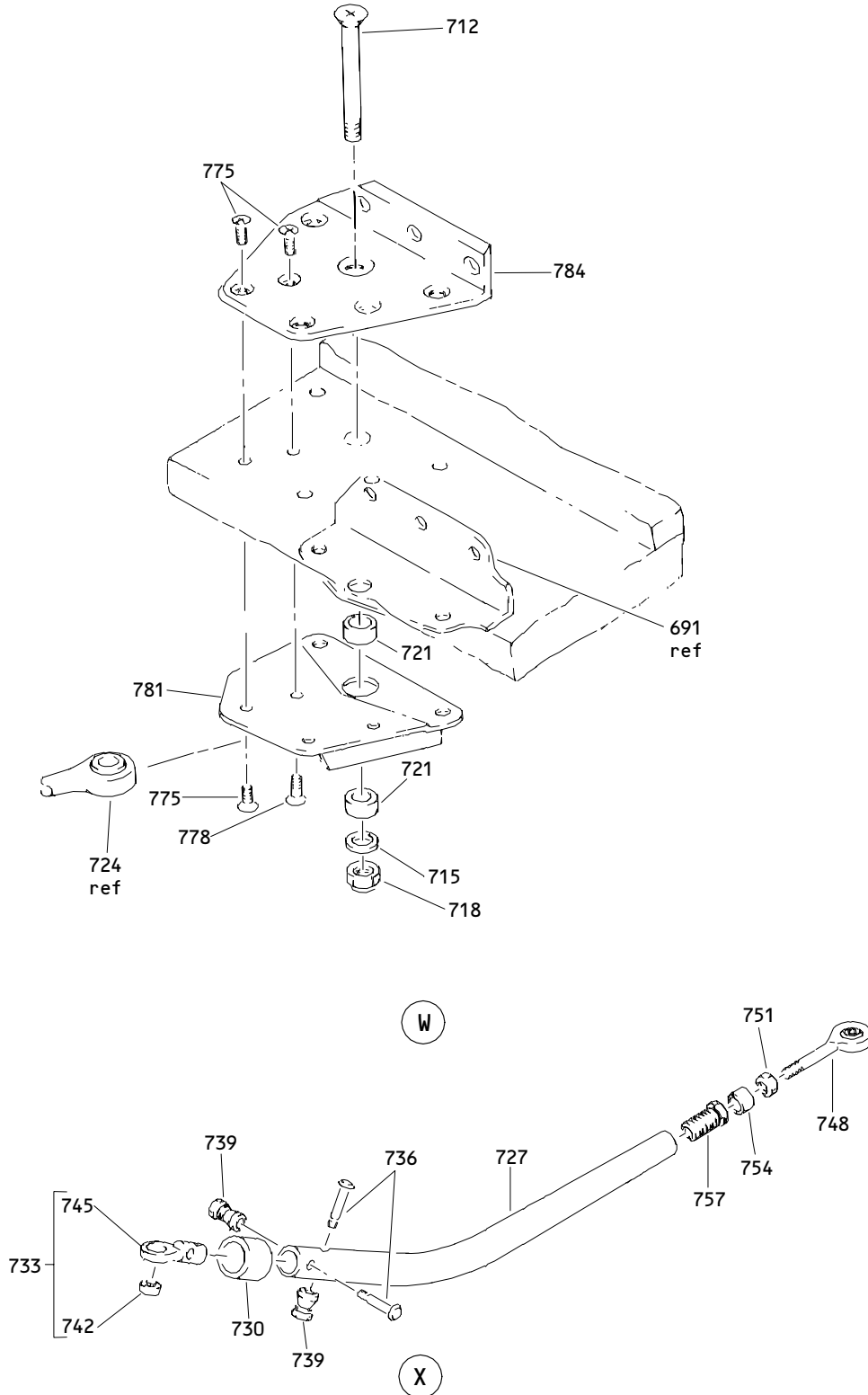
ILLUSTRATED PARTS LIST
01.1 Page 1070Q
Jan 01/91



Outboard Overhead Bin (LH) Assembly
 Figure 2 (Sheet 12)

25-28-33

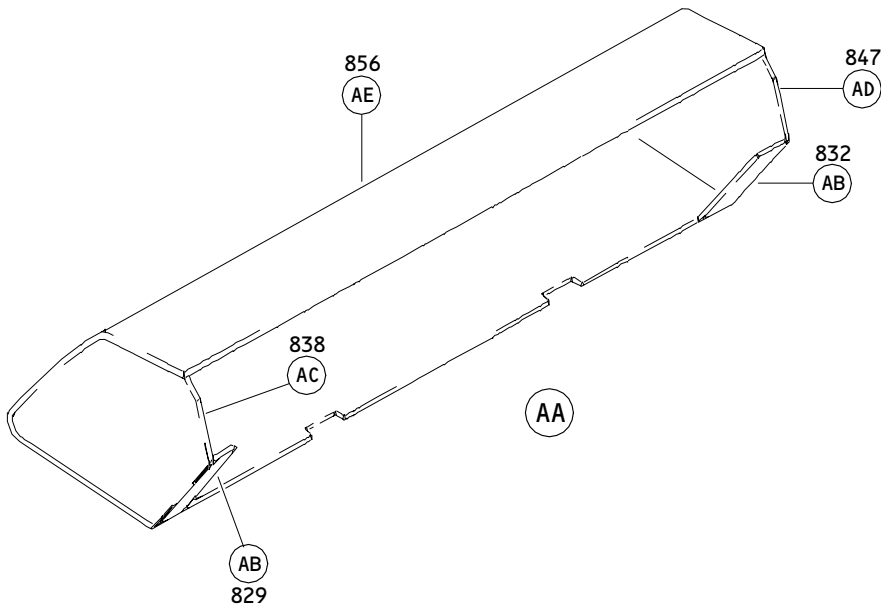
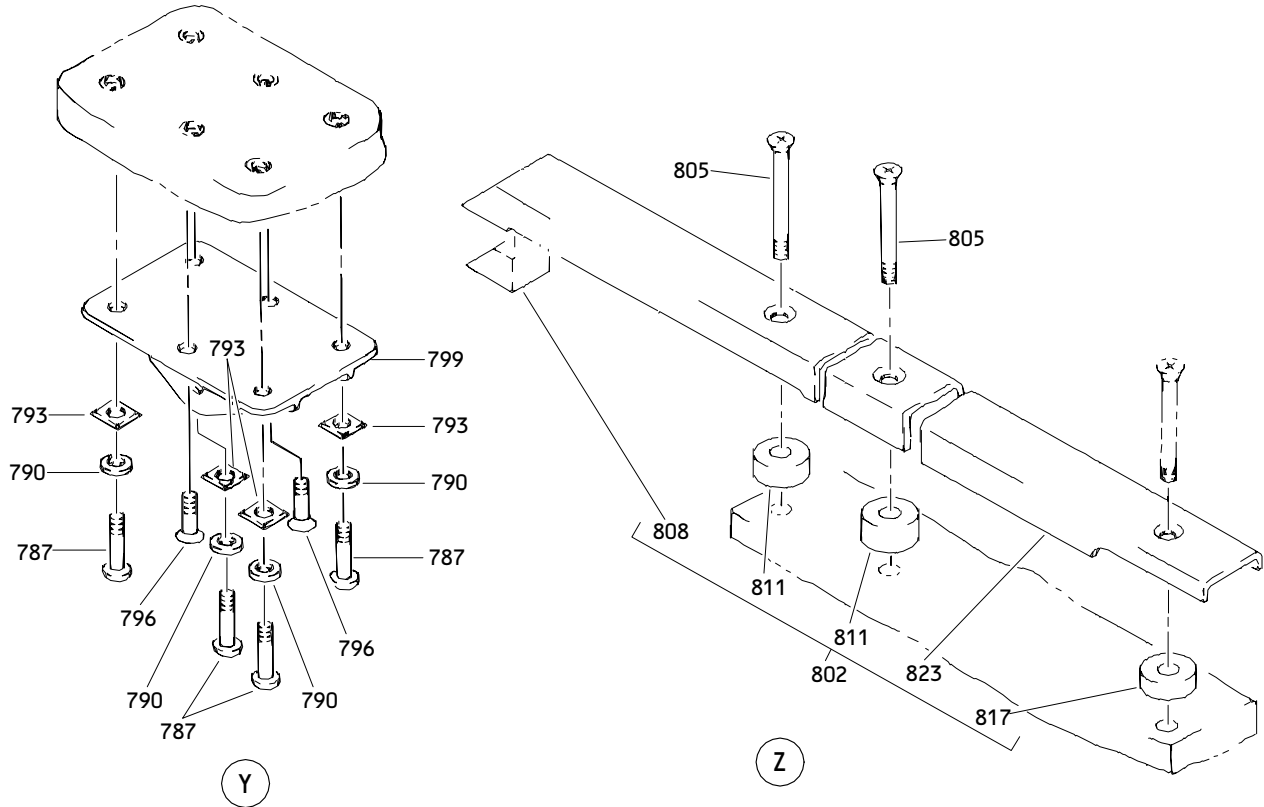
ILLUSTRATED PARTS LIST
 01.1 Page 1070R
 Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 13)

25-28-33

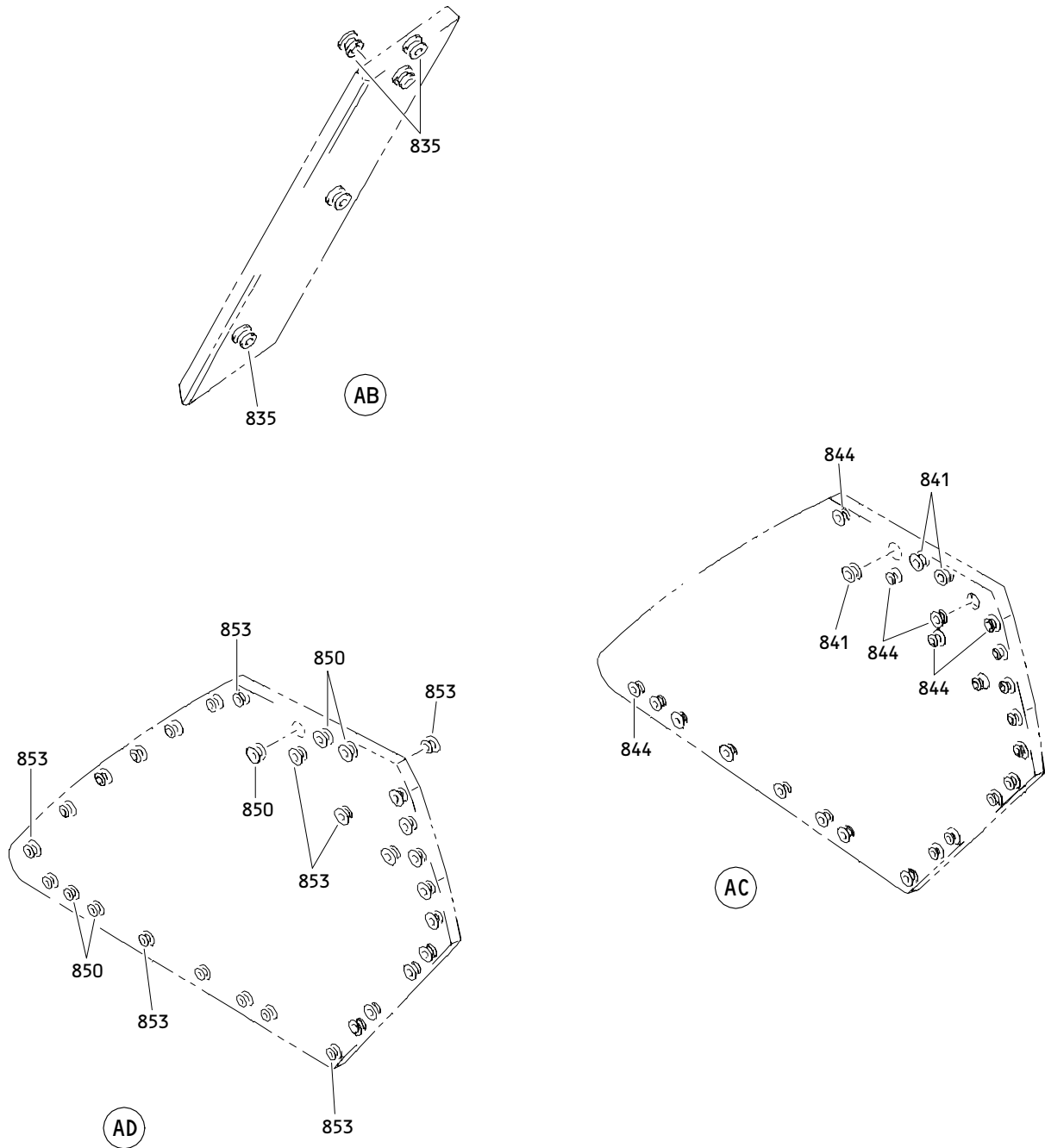
ILLUSTRATED PARTS LIST
01.1 Page 1070S
Jan 01/91



Outboard Overhead Bin (LH) Assembly
 Figure 2 (Sheet 14)

25-28-33

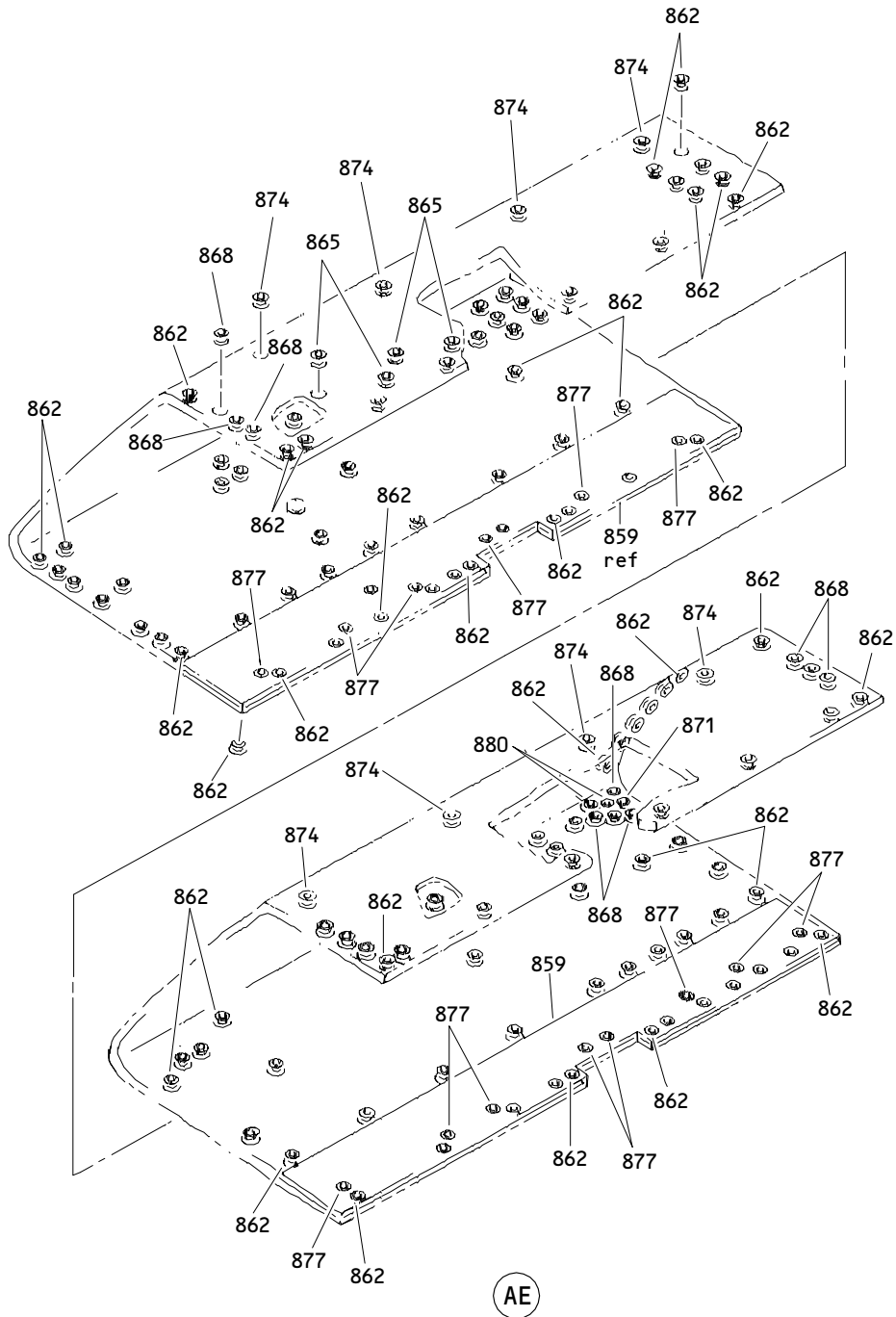
ILLUSTRATED PARTS LIST
 01.1 Page 1070T
 Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 15)

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1070U
Jan 01/91



Outboard Overhead Bin (LH) Assembly
Figure 2 (Sheet 16)

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1070V
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	413T1002-329SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	F	RF
R -1A	413T1002-343SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (LH)	G	RF
R -3	413T1002-344SP		BIN ASSY-OUTBD OVERHEAD STOWAGE (RH)	S	RF
5	412T3108-3		.FITTING ASSY	F,G	1
R -6A	412T3108-4		.FITTING ASSY	S	1
8	NAS623-3-1		.ATTACHING PARTS		
11	NAS6603-9		.SCREW	F,G,S	4
14	NAS620A10L		.BOLT	F,G,S	6
17	AN960PD10L		.WASHER	F,G,S	4
R 17A	AN960JD10L		DELETED		
R 18	AN960JD10LL		.WASHER	F,G,S	6
R 20	H10-3BAC		.WASHER	F,G,S	6
			.NUT-	F,G,S	3
			(V15653)		
			(SPEC BACN10JC3)		
			(OPT NS202101-02		
			(V80539))		
			(OPT RMLH9075-3W		
			(V72962))		
			(OPT T6S1032J		
			(V71087))		
			(OPT VN303A02		
			(V92215))		
			(OPT 96-02		
			(V80539))		
			(OPT BRH10A3		
			(V52828))		

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-21	MS21042L3		.NUT -----*-----	F,G,S	3
R 23 23A	BACB28AR06A024A BACB28X6M024		DELETED .BUSHING- (V23294) (SPEC BACB28X6M024) (OPT BACB28X6M024 (V70265)) (OPT BACB28X6M024 (V94892))	F,G,S	2
26	412T3108-17		..DOUBLER	F,G,S	1
29	412T3108-9		..FITTING	F,G	1
R -30	412T3108-10		..FITTING	S	1
32	NAS623-3-2		.SCREW	F,G,S	4
35	NAS514P1032-5		.SCREW	F,G,S	2
38	NAS620A10L		.WASHER	F,G,S	4
41	413T1002-19		.FILLER	F,G,S	4
44	412T2013-4		.FITTING	F,G,S	1
47	NAS623-3-1		.SCREW	F,G,S	12
50	NAS620A10L		.WASHER	F,G,S	12
53	412T2013-2		.ANGLE	F,G,S	1
56	412T3108-5		.FITTING ASSY	F,G	1
R -57	412T3108-6		.FITTING ASSY ATTACHING PARTS	S	1
59	NAS6603-9		.BOLT	F,G,S	6
62	NAS623-3-1		.SCREW	F,G,S	4
65	AN960PD10L		DELETED		
R 65A	AN960JD10L		.WASHER	F,G,S	12
68	NAS620A10L		.WASHER	F,G,S	4
71	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) -----*-----	F,G,S	6

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1070X
 Jan 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-74	BACB28X4C009		..BUSHING- (V23294) (SPEC BACB28X4C009) (OPT BACB28X4C009 (V70265)) (OPT BACB28X4C009 (V94892))	F,G,S	1
77	BACB28X4C024		..BUSHING- (V23294) (SPEC BACB28X4C024) (OPT BACB28X4C024 (V70265)) (OPT BACB28X4C024 (V94892))	F,G,S	1
80	412T3108-11		..FITTING	F,G	1
R -81	412T3108-12		..FITTING	S	1
83	413T1007-84SP		.DOOR ASSY- (OPT ITEM 83A)	F	2
-83A	413T1007-64SP		.DOOR ASSY- (OPT ITEM 83)	F	2
R -83B	413T1007-84SP		.DOOR ASSY	G,S	2
86	413T1028-4		..STRIKE ASSY- (OPT ITEM 86A)	F,G,S	1
R -86A	413T1028-5		..STRIKE ASSY- (OPT ITEM 86) ATTACHING PARTS	F,G,S	1
89	NAS623-3-1W		..SCREW	F,G,S	2
92	AN960PD10L		..WASHER -----*	F,G,S	2
95	413T1028-2		...STRIKE	F,G,S	1
98	413T1093-3		...ROLLER- (USED ON ITEM 86)	F,G,S	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1070Y
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-98A	NAS1056C3-056		...ROLLER- (USED ON ITEM 86A)	F,G,S	1
R 100	MS51859-1		...BUSHING- (USED ON ITEM 86A)	F,G,S	2
101	MS20253-2-083		...PIN-HINGE	F,G,S	1
104	413T1132-1		..SHIM	F,G,S	1
107	NAS514P1032-6		..SCREW	F,G,S	2
110	413T1010-1		..BUMPER	F,G,S	2
113	413T1118-3		..COVER	F,G,S	1
116	413T1118-4		..COVER	F,G,S	1
119	413T1007-10SP		..COVER-DECORATIVE	F,G,S	1
122	SL618-3A		..INSERT- (V97393)	F,G,S	2
125	NAS1836-3-11		..INSERT	F,G,S	10
128	413T1024-2		.LATCH ASSY ATTACHING PARTS	F,G,S	2
131	NAS514P1032-5		.SCREW -----*-----	F,G,S	4
134	MS16624-5012		..RING	F,G,S	4
137	413T1090-3		..PIN	F,G,S	1
140	413T1093-2		..ROLLER	F,G,S	1
143	413T1090-1		..PIN	F,G,S	1
146	413T1091-1		..ARM	F,G,S	1
149	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815))	F,G,S	1
152	AN960C8		..WASHER	F,G,S	1
155	MS24585C93		..SPRING	F,G,S	1
158	413T1092-2		..BOLT	F,G,S	1
161	413T1030-3		..BODY- (OPT ITEM 161A)	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1070Z
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -161A	413T1030-4		..BODY- (OPT ITEM 161)	F,G,S	1
164	NAS623-3-1		.SCREW	F,G,S	8
167	NAS620A10L		.WASHER	F,G,S	8
170	413T1014-1		.BRACKET	F,G,S	1
173	413T1015-21		.BRACKET ASSY	F,G	1
R -174	413T1015-22		.BRACKET ASSY ATTACHING PARTS	S	1
176	NAS514P1032-5		.SCREW -----*	F,G,S	1
179	NAS42DD6-6		..SPACER	F,G,S	2
182	SL6161-08-4		..STUD- (V97393)	F,G,S	2
185	413T1015-23		..BRACKET	F,G	1
R -186	413T1015-24		..BRACKET	S	1
188	NAS623-3-1		.SCREW	F,G,S	1
191	NAS514P1032-5		.SCREW	F,G,S	6
194	NAS620A10L		.WASHER	F,G,S	1
197	413T1015-11		.BRACKET	F,G	1
R -198	413T1015-12		.BRACKET	S	1
200	NAS623-3-1		.SCREW	F,G,S	8
203	NAS620A10L		.WASHER	F,G,S	8
206	413T1014-2		.BRACKET	F,G,S	1
209	NAS603-4P		.SCREW	F,G,S	8
212	NAS620A10L		.WASHER	F,G,S	8
215	413T1014-3		.BRACKET	F,G,S	2
218	413T1136-25		.PANEL ASSY-HINGE (OPT ITEMS 218A, 218B)	F	1
-218A	413T1013-41		.PANEL ASSY-HINGE (OPT ITEMS 218, 218B)	F	1
-218B	413T1013-205		.PANEL ASSY-HINGE (OPT ITEMS 218, 218A)	F	1
R -218C	413T1136-25		.PANEL ASSY-HINGE	G	1
R -219	413T1136-26		.PANEL ASSY-HINGE ATTACHING PARTS	S	1
221	NAS623-3-7		.SCREW	F,G,S	8
224	AN960PD10L		DELETED		
R 224A	AN960JD10L		.WASHER -----*	F,G,S	8
227	413T1136-61		..TRIM-EDGE (USED ON ITEM 218)	F,G,S	AR
230	413T1013-87		..TRIM-EDGE (USED ON ITEM 218A)	F	2
233	413T1013-182		..TRIM-EDGE (USED ON ITEM 218B)	F	2

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-236	413T1013-85		..TRIM-EDGE (USED ON ITEM 218A)	F	1
239	413T1013-180		..TRIM-EDGE (USED ON ITEM 218B)	F	1
242	413T1013-84		..TRIM-EDGE (USED ON ITEM 218A)	F	2
245	413T1013-181		..TRIM-EDGE (USED ON ITEM 218B)	F	2
248	NAS1836-3-09		..INSERT- (USED ON ITEM 218)	F,G,S	24
251	NAS1836-3-11		..INSERT- (USED ON ITEM 218A)	F	24
254	NAS1836-3-09		..INSERT- (USED ON ITEM 218B)	F	20
255	NAS1836-3-11		..INSERT- (USED ON ITEM 218B)	F	4
257	SL618-3A		..INSERT- (V97393)	F,G,S	24
260	413T1013-98		..EDGE MEMBER- (USED ON ITEM 218A)	F	1
263	A11330-8-3		..NUT- (V72962) (SPEC BACN10FX21) (OPT BRC500-8-3 (V52828)) (OPT F49322-3-21 (V15653)) (OPT SL240-3-1 (V97393)) (OPT 130061 (V60119)) (USED ON ITEMS 218, 218B)	F,G,S	8

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-266	NAS1801-3-5		..SCREW- (USED ON ITEMS 218, 218B)	F,G,S	8
269	BACW10P183AL		..WASHER- (V10630) (SPEC BACW10P183AL) (USED ON ITEMS 218, 218B)	F,G,S	8
272	413T1014-5		..SUPPORT- (USED ON ITEMS 218, 218B)	F,G,S	8
275	413T1017-7		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 275A, 275B)	F	2
-275A	413T1017-15		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 275, 275B)	F	2
-275B	413T1017-23		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 275, 275A)	F	2
R -275C	413T1017-23		.HINGE ASSY (PRE SB 25-78)	G,S	2
-275D	9994		.HINGE ASSY (POST SB 25-78) (V80774)	F,G,S	2
278	413T1017-8		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 278A, 278B)	F	2
-278A	413T1017-16		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 278, 278B)	F	2
-278B	413T1017-24		.HINGE ASSY (PRE SB 25-78) (OPT ITEMS 278, 278A)	F	2
R -278C	413T1017-24		.HINGE ASSY (PRE SB 25-78)	G,S	2
-278D	9994		.HINGE ASSY (POST SB 25-78) (V80774)	F,G,S	2
281	BACS12FA3C5		ATTACHING PARTS .SCREW- (OPT ITEM 281A)	F	24
-281A	PSFW10F6DS05WH		.SCREW- (V12324) (OPT ITEM 281)	F	24

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- -281B	PSFW10F6DS05WH		.SCREW- (V12324)	G,S	24
284	NAS1801-3-6		.SCREW	F,G,S	16
287	BACW10P183AL		.WASHER- (V10630) (SPEC BACW10P183AL)	F,G,S	16
			-----*-----		
290	413T1017-9		..HINGE ASSY- (USED ON ITEM 275)	F	1
-293	413T1017-19		..HINGE ASSY- (USED ON ITEM 275A)	F	1
-296	413T1017-27		..HINGE ASSY- (USED ON ITEM 275B)	F,G,S	1
-299	413T1017-10		..HINGE ASSY- (USED ON ITEM 278)	F	1
-302	413T1017-20		..HINGE ASSY- (USED ON ITEM 278A)	F	1
-305	413T1017-28		..HINGE ASSY- (USED ON ITEM 278B)	F,G,S	1
308	BACB30LH3PU28		...BOLT- (V06710) (SPEC BACB30LH3PU28) (OPT BACB30LH3PU28 (V06725)) (OPT BACB30LH3PU28 (V06950)) (OPT BACB30LH3PU28 (V08524)) (OPT BACB30LH3PU28 (V17943)) (OPT BACB30LH3PU28 (V27624)) (OPT BACB30LH3PU28 (V80539)) (OPT BACB30LH3PU28 (V92215)) (OPT BACB30LH3PU28 (V97928))	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072B
 Jan 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-311	BACB30LH3PU22		...BOLT- (V06710) (SPEC BACB30LH3PU22) (OPT BACB30LH3PU22 (V06725)) (OPT BACB30LH3PU22 (V06950)) (OPT BACB30LH3PU22 (V08524)) (OPT BACB30LH3PU22 (V17943)) (OPT BACB30LH3PU22 (V27624)) (OPT BACB30LH3PU22 (V80539)) (OPT BACB30LH3PU22 (V92215)) (OPT BACB30LH3PU22 (V97928))	F,G,S	1
314	413T1086-19		...HOUSING ASSY-CAM (OPT ITEMS 329, 329A) (USED ON ITEM 290)	F	1
-314A	413T1086-19		...HOUSING ASSY-CAM (USED ON ITEM 293)	F	1
-317	413T1086-20		...HOUSING ASSY-CAM (OPT ITEMS 332, 332A) (USED ON ITEM 299)	F	1
-317A	413T1086-20		...HOUSING ASSY-CAM (USED ON ITEM 302)	F	1
320	413T1086-21	DOUBLER	F	1
323	413T1086-1	HOUSING- (USED ON ITEMS 314, 314A)	F	1
-326	413T1086-2	HOUSING- (USED ON ITEMS 317, 317A)	F	1
-329	413T1086-13		...HOUSING-CAM (OPT ITEMS 314, 329A) (USED ON ITEM 290)	F	1
-329A	413T1086-31		...HOUSING-CAM (OPT ITEMS 314, 329) (USED ON ITEM 290)	F	1
-329B	413T1086-31		...HOUSING-CAM (OPT ITEM 329C) (USED ON ITEM 296)	F,G,S	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -329C	413T1086-13		...HOUSING-CAM (OPT ITEM 329B) (USED ON ITEM 296)	F,G,S	1
-332	413T1086-14		...HOUSING-CAM (OPT ITEMS 317, 332A) (USED ON ITEM 299)	F	1
-332A	413T1086-32		...HOUSING-CAM (OPT ITEMS 317, 332) (USED ON ITEM 299)	F	1
-332B	413T1086-32		...HOUSING-CAM (OPT ITEM 332C) (USED ON ITEM 305)	F,G,S	1
-332C	413T1086-14		...HOUSING-CAM (OPT ITEM 332B) (USED ON ITEM 305)	F,G,S	1
341	NAS43DD3-30		...SPACER	F,G,S	1
344	5S1-6		...STUD- (V71286)	F,G,S	1
347	5S3-2		...WASHER- (V71286)	F,G,S	1
350	413T1086-7		...DOOR	F	1
353	413T1083-3		...SCREW- (USED ON ITEMS 290, 299)	F	1
-356	413T1083-10		...SCREW- (USED ON ITEMS 293, 296, 302, 305)	F,G,S	1
359	413T1083-2		...SCREW- (USED ON ITEMS 290, 299)	F	1
-362	413T1083-9		...SCREW- (USED ON ITEMS 293, 296, 302, 305)	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072D
 Jan 01/91

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
365	413T1085-4		...ROLLER	F,G,S	2
368	413T1085-3		...ROLLER	F,G,S	1
371	NAS1515M3L		...WASHER	F,G,S	2
374	413T1023-1		...ACTUATOR ASSY- (USED ON ITEMS 290, 293, 296)	F,G,S	1
-377	413T1023-2		...ACTUATOR ASSY- (USED ON ITEMS 299, 302, 305)	F,G,S	1
380	MS21209F4-10	INSERT	F,G,S	1
383	NAS77A3-68N	BUSHING	F,G,S	1
386	NAS77A3-24N	BUSHING	F,G,S	1
389	413T1023-3	ACTUATOR- (USED ON ITEM 374)	F,G,S	1
-392	413T1023-4	ACTUATOR- (USED ON ITEM 377)	F,G,S	1
395	413T1022-7		...FOLLOWER ASSY-CAM (USED ON ITEM 290)	F	1
-398	413T1022-7		...FOLLOWER ASSY-CAM (OPT ITEM 398A) (USED ON ITEM 293)	F	1
-398A	413T1022-11		...FOLLOWER ASSY-CAM (OPT ITEM 398) (USED ON ITEM 293)	F	1
-398B	413T1022-7		...FOLLOWER ASSY-CAM (OPT ITEMS 398C, 398D) (USED ON ITEM 296)	F,G,S	1
-398C	413T1022-11		...FOLLOWER ASSY-CAM (OPT ITEMS 398B, 398D) (USED ON ITEM 296)	F,G,S	1
-398D	413T1022-19		...FOLLOWER ASSY-CAM (OPT ITEMS 398B, 398C) (USED ON ITEM 296)	F,G,S	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1072E
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-401	413T1022-8		...FOLLOWER ASSY-CAM (USED ON ITEM 299)	F	1
-404	413T1022-8		...FOLLOWER ASSY-CAM (OPT ITEM 404A) (USED ON ITEM 302)	F	1
-404A	413T1022-12		...FOLLOWER ASSY-CAM (OPT ITEM 404) (USED ON ITEM 302)	F	1
-404B	413T1022-8		...FOLLOWER ASSY-CAM (OPT ITEMS 404C, 404D) (USED ON ITEM 305)	F,G,S	1
-404C	413T1022-12		...FOLLOWER ASSY-CAM (OPT ITEMS 404B, 404D) (USED ON ITEM 305)	F,G,S	1
-404D	413T1022-20		...FOLLOWER ASSY-CAM (OPT ITEMS 404B, 404C) (USED ON ITEM 305)	F,G,S	1
407	NAS76A3-009N	BUSHING	F,G,S	1
410	MS21209C0610	INSERT- (USED ON ITEMS 395, 398, 398B, 401, 404, 404B)	F,G,S	2
413	413T1022-9	FOLLOWER- (USED ON ITEMS 395, 398, 398B)	F,G,S	1
-416	413T1022-13	FOLLOWER- (USED ON ITEMS 398A, 398C)	F,G,S	1
-419	413T1022-17	FOLLOWER- (USED ON ITEM 398D)	F,G,S	1
-422	413T1022-10	FOLLOWER- (USED ON ITEMS 401, 404, 404B)	F,G,S	1
-425	413T1022-14	FOLLOWER- (USED ON ITEMS 404A, 404C)	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072F
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -428	413T1022-18	 FOLLOWER- (USED ON ITEM 404D)	F,G,S	1
431	NAS601-3		... SCREW	F,G,S	2
434	MS35338-136		... WASHER	F,G,S	2
437	413T1083-5		... NUT	F,G,S	2
440	413T1087-1		... BRACKET	F,G,S	1
443	413T1020-1		... ARM ASSY-UPR (USED ON ITEMS 290, 299)	F	1
-446	413T1020-1		... ARM ASSY-UPR (OPT ITEM 446A) (USED ON ITEMS 293, 296, 302, 305)	F,G,S	1
-446A	413T1020-4		... ARM ASSY-UPR (OPT ITEM 446) (USED ON ITEMS 293, 296, 302, 305)	F,G,S	1
449	NAS77A3-15N	 BUSHING	F,G,S	2
452	MS21209C0615	 INSERT- (USED ON ITEMS 443, 446)	F,G,S	1
455	413T1020-2	 ARM- (USED ON ITEMS 443, 446)	F,G,S	1
-458	413T1020-5	 ARM- (USED ON ITEM 446A)	F,G,S	1
461	413T1083-6		... SCREW- (USED ON ITEMS 290, 299)	F	1
-464	413T1083-11		... SCREW- (USED ON ITEMS 293, 296, 302, 305)	F,G,S	1
467	NAS1515M3L		... WASHER	F,G,S	2
470	413T1084-1		... SHAFT	F,G,S	1
473	413T1021-1		... ARM ASSY-LWR	F,G,S	1
476	NAS77A3-15N	 BUSHING	F,G,S	4
479	NAS76A3-007N	 BUSHING	F,G,S	1
482	413T1021-2	 ARM	F,G,S	1
485	413T1083-8		... SCREW	F,G,S	1
488	413T1086-9		... SUPPORT ASSY-SPR (USED ON ITEMS 290, 293)	F	1
-488A	413T1086-9		... SUPPORT ASSY-SPR (OPT ITEM 488B) (USED ON ITEM 296)	F,G,S	1
-488B	413T1086-35		... SUPPORT ASSY-SPR (OPT ITEM 488A) (USED ON ITEM 296)	F,G,S	1
-491	413T1086-10		... SUPPORT ASSY-SPR (USED ON ITEMS 299, 302)	F	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -491A	413T1086-10		...SUPPORT ASSY-SPR (OPT ITEM 491B) (USED ON ITEM 305)	F,G,S	1
-491B	413T1086-36		...SUPPORT ASSY-SPR (OPT ITEM 491A) (USED ON ITEM 305)	F,G,S	1
494	UI19136-2B8	INSERT- (V07757) (OPT ITEM 494A)	F,G,S	1
-494A	6035-04BR0219	INSERT- (V01556) (OPT ITEM 494)	F,G,S	1
497	413T1086-11	SUPPORT- (USED ON ITEMS 488, 488A)	F,G,S	1
-497A	413T1086-37	SUPPORT- (USED ON ITEM 488B)	F,G,S	1
-500	413T1086-12	SUPPORT- (USED ON ITEMS 491, 491A)	F,G,S	1
-500A	413T1086-38	SUPPORT- (USED ON ITEM 491B)	F,G,S	1
503	413T1086-3		...HOUSING ASSY-SPR (OPT ITEM 503A) (USED ON ITEMS 290, 293, 296)	F,G,S	1
-503A	413T1086-15		...HOUSING ASSY-SPR (OPT ITEM 503) (USED ON ITEMS 290, 293, 296)	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072H
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -506	413T1086-4		...HOUSING ASSY-SPR (OPT ITEM 506A) (USED ON ITEMS 299, 302, 305)	F,G,S	1
-506A	413T1086-16		...HOUSING ASSY-SPR (OPT ITEM 506) (USED ON ITEMS 299, 302, 305)	F,G,S	1
509	UI19136-2B8	INSERT- (V07757) (OPT ITEM 509A)	F,G,S	1
-509A	6035-04BR0219	INSERT- (V01556) (OPT ITEM 509)	F,G,S	1
512	UI19136-6B8	INSERT- (V07757) (OPT ITEM 512A)	F,G,S	3
-512A	6041-3BR0375	INSERT- (V01556) (OPT ITEM 512)	F,G,S	3
515	413T1086-5	HOUSING- (USED ON ITEM 503)	F,G,S	1
-518	413T1086-17	HOUSING- (USED ON ITEM 503A)	F,G,S	1
-521	413T1086-6	HOUSING- (USED ON ITEM 506)	F,G,S	1
-524	413T1086-18	HOUSING- (USED ON ITEM 506A)	F,G,S	1
527	413T1017-3		...RECEPTACLE ASSY ATTACHING PARTS	F,G,S	1
530	NAS1352C04LB4		...SCREW -----*	F,G,S	2
533	5R3-1	RECEPTACLE- (V71286)	F,G,S	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1072I
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-536	F1313		..SPRING ASSY-GAS (V55787) (SPEC S413T301-2)	F,G,S	1
539	412T2014-1		.FITTING ASSY ATTACHING PARTS	F,G,S	2
542	NAS623-3-2		.SCREW	F,G,S	4
545	NAS620A10L		.WASHER -----*-----	F,G,S	4
548	BACB28AR04A050A		DELETED		
548A	BCREFA0486		DELETED		
R 548B	BACB28X4M050		..BUSHING- (V23294) (SPEC BACB28X4M050) (OPT BACB28X4M050 (V70265)) (OPT BACB28X4M050 (V94892))	F,G,S	1
551	412T2014-2		..FITTING	F,G,S	1
554	412T1004-3SP		.RAIL ASSY ATTACHING PARTS	F,G,S	1
557	NAS6603-2		.BOLT	F,G,S	20
560	AN960PD10L		.WASHER -----*-----	F,G,S	20
563	412T1004-18SP		..SURFACE-DECORATIVE	F,G,S	1
566	412T1004-11		..RAIL	F,G,S	1
569	2055051		.RETAINER- (V04169)	F,G,S	10
572	413T1081-2		.CHANNEL ASSY ATTACHING PARTS	F,G,S	1
575	NAS623-3-1		.SCREW	F,G,S	32
578	NAS623-3-3		.SCREW	F,G,S	2
581	NAS620A10L		.WASHER -----*-----	F,G,S	34
584	BACR15BA3AD		DELETED		

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072J
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-584A	AF5171-3-2		..RIVET- (V53551) (SPEC BACR15DR3-2) (OPT CCR264SS3-2 (V11815)) (OPT RV571A3-2 (V98996))	F,G,S	48
587	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))	F,G,S	4
590	F5000-3BAC		..NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828))	F,G,S	20
593	413T1081-7		..CHANNEL	F,G,S	1
596	412T1000-3SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	F	1
R -596A	412T1000-71SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	G	1
R -597	412T1000-72SP		.RAIL AND BRACKET ASSY- PASS. SVCE UNIT/SIDEWALL SPRT	S	1
599	NAS1801-3-5		ATTACHING PARTS .SCREW	F,G,S	12

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-602	NAS620A10L		.WASHER -----*	F,G,S	12
605	412T1001-3		..CHANNEL ASSY ATTACHING PARTS	F,G,S	1
608	NAS6603-3		..BOLT	F,G,S	2
611	NAS623-2-2		..SCREW	F,G,S	2
614	AN960PD10		..WASHER	F,G,S	2
617	AN960PD8L		..WASHER	F,G,S	2
620	H10-08BAC		..NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT T6S832J (V11815)) -----*	F,G,S	2
623	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	F,G,S	4
626	BRM100A3		...NUTPLATE- (V52828) (SPEC BACN10JP3B) (OPT MK2000-3BAC (V15653)) (OPT NS103198-02 (V80539)) (OPT RMA9207-3 (V72962)) (OPT T8077S1032 (V11815)) (OPT VN201A1-02 (V92215))	F,G,S	2

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
629	412T1001-9		...CHANNEL	F,G,S	1
632	412T1003-2		..BRACKET ASSY ATTACHING PARTS	F,G,S	6
635	NAS6603-3		..BOLT	F,G,S	12
638	AN960PD10		..WASHER -----*-----	F,G,S	12
641	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	F,G,S	4
644	BRM300A3		...NUTPLATE- (V52828) (SPEC BACN10JP3C) (OPT MK3000-3BAC (V15653)) (OPT NS103199-02 (V80539)) (OPT RMA9205M3 (V72962)) (OPT T8078S1032 (V11815)) (OPT VN203A1-02 (V92215))	F,G,S	2
647	412T1003-3		...BRACKET	F,G,S	1
650	2055144		..RETAINER- (V04169)	F	9
R 651	2055144		..RETAINER- (V04169)	G,S	13
653	412T1002-77SP		..RAIL ASSY	F	1
R -653A	412T1002-183SP		..RAIL ASSY	G	1
R -654	412T1002-184SP		..RAIL ASSY	S	1
656	BACR15BB4AD		...RIVET- (SIZE DETERMINE ON INST)	F,G,S	12

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1072M
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-659	WS1-332A8		...NUTPLATE- (V04169) (SPEC BACN10GH3A8)	F,G,S	6
662	412T1002-18SP		...SURFACE-DECORATIVE	F,G,S	1
665	NAS1801-3-12		...SCREW	F,G,S	4
668	MS35338-43		...WASHER	F,G,S	4
670	AN960D10L		...WASHER	F,G,S	4
673	MS35650-305S		...NUT	F,G,S	4
676	412T1002-79		...RAIL	F	1
R -676A	412T1002-185		...RAIL	G	1
R -677	412T1002-186		...RAIL	S	1
679	412T3109-3		.FITTING ASSY	F,G	1
R -680	412T3109-4		.FITTING ASSY ATTACHING PARTS	S	1
682	NAS623-3-1		.SCREW	F,G,S	13
684	NAS620A10L		.WASHER	F,G,S	13
			-----*-----		
686	BACB28AR06A024A		..BUSHING- (V09455) (SPEC BACB28AR06A024A) (OPT BACB28AR06A024A (V15860)) (OPT BACB28AR06A024A (V50294)) (OPT BACB28AR06A024A (V73134)) (OPT BACB28AR06A024A (V77896)) (OPT BACB28AR06A024A (V97613))	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072N
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
R 688	412T3109-21		..DOUBLER	F,G	1
-689	412T3109-22		..DOUBLER	S	1
R 690	412T3109-13		..FITTING	F,G	1
R -690J	412T3109-14		..FITTING	S	1
691	412T3109-9		.FITTING ASSY	F,G	1
R -692	412T3109-10		.FITTING ASSY	S	1
693	BACB30LU3-9		ATTACHING PARTS		
			.BOLT-	F,G,S	3
			(V06710)		
			(SPEC BACB30LU3-9)		
			(OPT BACB30LU3-9		
			(V06725))		
			(OPT BACB30LU3-9		
			(V06950))		
			(OPT BACB30LU3-9		
			(V17943))		
			(OPT BACB30LU3-9		
			(V27624))		
			(OPT BACB30LU3-9		
			(V56878))		
			(OPT BACB30LU3-9		
			(V80539))		
			(OPT BACB30LU3-9		
			(V85495))		
			(OPT BACB30LU3-9		
			(V92215))		
			(OPT BACB30LU3-9		
			(V97928))		
R 695	AN960PD10L		DELETED		
R 695A	AN960JD10L		.WASHER	F,G,S	3

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-697	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	F,G,S	3
701	NAS623-3-1		.SCREW	F,G,S	8
703	NAS620A10L		.WASHER -----*	F,G,S	8
706	BACB28X4C005		..BUSHING- (V23294) (SPEC BACB28X4C005) (OPT BACB28X4C005 (V70265)) (OPT BACB28X4C005 (V94892))	F,G,S	1
709	412T3109-19		..FITTING	F,G	1
R-710	412T3109-20		..FITTING	S	1

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-712	HL19PB10-24		.BOLT- (V56878) (SPEC BACB30FN10-24) (OPT HL19PB10-24 (V73197)) (OPT HL19PB10-24 (V92215)) (OPT HL19PB10-24 (V97928)) (OPT 62547-10-24 (V56878)) (OPT HL19PB10-24 (V80539)) (OPT WC2510-24 (V60516)) (OPT HL19PB10-24 (V60516)) (OPT HL19PB10-24 (V08524))	F,G,S	1
715	AN960C516L		.WASHER	F,G,S	1
718	H01-5BAC		.NUT- (V15653) (SPEC BACN10JC5CM) (OPT T6C524JM (V11815)) (OPT 109LH9075-5W (V72962)) (OPT 97E054 (V80539))	F,G,S	1

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1072Q
Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-721	BACB28Z5-025		.BUSHING- (V23294) (SPEC BACB28Z5-025) (OPT BACB28Z5-025 (V70265)) (OPT BACB28Z5-025 (V94892))	F,G,S	1
724	412T2010-1		.TIE ASSY-TNSN (OPT ITEM 760)	F,G,S	1
727	412T2010-2		..TUBE	F,G,S	1
730	412T2010-3		..PAD	F,G,S	1
733	412T2011-1		..FITTING ASSY ATTACHING PARTS	F,G,S	1
736	SALPYT6-16		..BOLT- (V11815) (SPEC BACB30GW6-16) (OPT SALPYT6-16 (V29666)) (OPT SALPYT6-16 (V17446))	F,G,S	2
739	2DCC6		..COLLAR- (V11815) (SPEC BACC30K6) (OPT 2DCC6 (V17446)) -----*	F,G,S	2
742	HU4-134		...BEARING- (V02758) (SPEC BACB10AB4) (OPT ABW4V5 (V50294)) (OPT AB4VCRG (V15860)) (OPT BSSR4804 (V81376)) (OPT KWB4-20CRG (V97613)) (OPT WG4E (V73134)) (OPT 55282 (V09455)) (OPT WC4G1 (V56644))	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072R
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
745	412T2011-2		...FITTING	F,G,S	1
748	10-60779-112L		..BEARING-ROD END	F,G,S	1
751	412T2012-2		..NUT	F,G,S	1
754	412T2012-1		..SLEEVE	F,G,S	1
757	AN316-6L		..NUT	F,G,S	1
760	1281-1		.TIE ASSY-TNSN (V34742) (OPT ITEM 724)	F,G,S	1
775	NAS514P1032-4		.SCREW	F,G,S	3
778	NAS514P1032-5		.SCREW	F,G,S	1
781	412T2045-1		.FITTING	F,G,S	1
784	412T2046-1		.DOUBLER	F,G,S	1
787	NAS623-3-2		.SCREW	F,G,S	4
790	NAS620A10L		.WASHER	F,G,S	4
793	413T1002-19		.FILLER	F,G,S	4
796	NAS514P1032-5		.SCREW	F,G,S	2
799	412T2013-4		.FITTING	F,G,S	1
802	413T1095-7		.RETAINER ASSY- (OPT ITEM 802A)	F	1
-802A	413T1095-9		.RETAINER ASSY- (OPT ITEM 802)	F	1
R -802B	413T1095-9		.RETAINER ASSY ATTACHING PARTS	G,S	1
805	NAS514P1032-9		.SCREW -----*	F,G,S	2
808	413T1095-5		..PLUG	F,G,S	1
811	BACS18K10-23W		..SPACER- (V08073) (SPEC BACS18K10-23W) (USED ON ITEM 802)	F	2

25-28-33

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-814	BACS18K10-23		..SPACER- (USED ON ITEM 802A)	F,G,S	2
817	BACS18K10-15W		..SPACER- (V08073) (SPEC BACS18K10-15W) (USED ON ITEM 802)	F	1
-820	BACS18K10-15		..SPACER- (USED ON ITEM 802A)	F,G,S	1
823	413T1095-4		..RETAINER- (USED ON ITEM 802)	F	1
R -823A	413T1095-11		..RETAINER- (USED ON ITEM 802A)	F,G,S	1
826	413T1013-665		.SHELL ASSY	F	1
R -826A	413T1013-9		.SHELL ASSY	G	1
R -827	413T1013-10		.SHELL ASSY	S	1
829	413T1013-21		..PANEL ASSY-INBD	F,G,S	1
832	413T1013-22		..PANEL ASSY-INBD	F,G,S	1
835	NAS1836-3-07		...INSERT	F,G,S	5
838	413T1013-101		..PANEL ASSY-AFT	F,G	1
R -839	413T1013-102		..PANEL ASSY-AFT	S	1
841	NAS1834-3-400		...INSERT- (OPT ITEM 841A)	F,G,S	3
-841A	NAS1834A3-400		...INSERT- (OPT ITEM 841)	F,G,S	3
844	NAS1836-3-11		...INSERT	F,G,S	22
847	413T1013-49		..PANEL ASSY-FWD	F,G	1
R -848	413T1013-50		..PANEL ASSY-FWD	S	1
850	NAS1834-3-400		...INSERT- (OPT ITEM 850A)	F,G,S	6
-850A	NAS1834A3-400		...INSERT- (OPT ITEM 850)	F,G,S	6
853	NAS1836-3-11		...INSERT	F,G,S	25
856	413T1013-667		..PANEL ASSY	F	1
R -856A	413T1013-31		..PANEL ASSY	G	1
R -857	413T1013-32		..PANEL ASSY	S	1
859	413T1016-2		...BOND ASSY-DBLR	F,G,S	1
R 862	NAS1836-3-11		...INSERT	F,G,S	111
R 863	NAS1836-3-11		...INSERT	F	2
865	NAS1836-08-11		...INSERT	F,G,S	4
868	NAS1834-3-400		...INSERT- (OPT ITEM 868A)	F,G,S	10
-868A	NAS1834A3-400		...INSERT- (OPT ITEM 868)	F,G,S	10
871	NAS1834C5-400		...INSERT	F,G,S	1

25-28-33

 ILLUSTRATED PARTS LIST
 01.1 Page 1072T
 Jan 01/91

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-874	NAS1834-4-400		...INSERT- (OPT ITEM 874A)	F,G,S	8
-874A	NAS1834A4-400		...INSERT- (OPT ITEM 874)	F,G,S	8
877	SL618-3A		...INSERT- (V97393)	F,G,S	15
880	NAS1833-3-400		...INSERT	F,G,S	2
883	BAC27TPPS0247		.DECAL-DOOR MUST BE LATCHED CLOSED LOAD LIMIT 80 LB/36 KG	F	2
R 886	BAC29PPS2172		.DECAL-LATCH DOOR CLOSED	G,S	2
R 889	BAC29PPS2175		.DECAL-LOAD LIMIT 80 LB/ 36 KG	G,S	2

25-28-33

ILLUSTRATED PARTS LIST
01.1 Page 1072U
Jan 01/91